

KETTLER

Assembly and Operating Instructions



max. 136 kg



~ 60 Min.



70 kg

L 126 | W 53 | H 162

FSKCT1030100.01.01

Art. No. K-CT1030-100

KETTLER Optima 600

Content

1	GENERAL INFORMATION	8
1.1	Technical Data	8
1.2	Personal Safety	9
1.3	Electrical Safety	10
1.4	Set-Up Place	11
2	ASSEMBLY	12
2.1	General Instructions	12
2.2	Scope of Delivery	13
2.3	Assembly	14
3	OPERATING INSTRUCTIONS	21
3.1	Console Display	21
3.2	Button Functions	23
3.3	Turning On and Setting the Equipment	24
3.4	Programmes	25
3.4.1	MAN. - Manual Programme	25
3.4.2	PROG - Pre-Set Programmes	27
3.4.3	RECOVERY - Fitness Test	30
3.4.4	WATT - Watt Controlled Programme	31
3.4.5	USER - User Defined Programme	33
3.4.6	H.R.C. - Heart Rate Controlled Programmes	35
3.5	Workout tips	37
3.5.1	Training clothes	37
3.5.2	Warming up and stretching	37
3.5.3	Medication	38
3.5.4	Used muscle groups	38
3.5.5	Exercise frequency	38
3.6	Workout journal	40
4	STORAGE AND TRANSPORT	41
4.1	General Instructions	41
4.2	Transportation Wheels	41
5	TROUBLESHOOTING, CARE AND MAINTENANCE	42
5.1	General Instructions	42
5.2	Faults and Fault Diagnosis	42
5.3	Error Codes and Troubleshooting	43
5.4	Maintenance and Inspection Calendar	44

6	DISPOSAL	44
7	RECOMMENDED ACCESSORIES	45
8	ORDERING SPARE PARTS	46
8.1	Serial Number and Model Name	46
8.2	Parts List	47
8.3	Exploded Drawing	50
9	WARRANTY	51
10	CONTACT	53

Dear customer,

Thank you for choosing a Kettler fitness device. Kettler Sport represents tradition, durability, and quality like no other home fitness brand. Classic home trainers such as the Golf have accompanied users for decades. At the same time, Kettler stands for innovation and continuously develops thoughtful solutions, particularly in usability and training comfort.

Kettler Sport provides everything you need for successful training at home: cardio and strength equipment, as well as a wide range of fitness accessories.

Further information can be found at www.fitshop.com/kettler.

Intended Use

The equipment may only be used for its intended purpose.

The equipment is only suitable for home use. The equipment is not suitable for semi-professional (e.g. hospitals, associations, hotels, schools, etc.) and commercial or professional use (e.g. fitness studios).

Legal Notice

Fitshop GmbH
Europe's No. 1 for home fitness

International Headquarters
Flensburger Straße 55
24837 Schleswig
Germany

Management:
Christian Grau
Sebastian Campmann
Dr. Bernhard Schenkel
No. HRB 1000 SL
Local Court Flensburg
European VAT Number: DE813211547

Disclaimer

Since December 19, 2024, the trademark rights to © Kettler for fitness equipment in the EU, EFTA, and Turkey are held by Fitshop GmbH. All rights reserved. Any use of this trademark without the explicit written permission of Fitshop is prohibited.

Product and manual are subject to change. Technical data can be changed without advance notice.

FITSHOP

Europe's No.1 for Home Fitness

ABOUT THIS MANUAL

Please carefully read the entire manual before installation and first use. The manual will help you to quickly set up the system and explains how to safely use it. Make sure that all persons exercising with the equipment (especially children and persons with physical, sensory, mental or motor disabilities) are informed about this manual and its contents in advance. In case of doubt, responsible persons must supervise the use of the equipment.

Due to ongoing changes and software optimisations, the manual may have to be updated. If you notice any discrepancies during assembly or use, please refer to the manual uploaded to the webshop. The latest manual is always available there.

This equipment has been manufactured according to the latest safety knowledge. As far as possible, potential safety hazards which could cause injury have been eliminated. Make sure to carefully follow the instructions and that all parts are securely in place. If required, read through the instructions again to correct any mistakes.



Training devices must be classified according to accuracy and use. Accuracy classes are only applicable to devices that display training data.

Accuracy classes

Class A: high accuracy.

Class B: medium accuracy.

Class C: low accuracy.

The use classes explain the intended use of the training device.

Use classes

Class S (studio): professional and/or commercial use.

These training devices are intended for the use in training rooms of facilities such as sports clubs, school facilities, hotels, clubs and studios whose access and supervision is specifically regulated by the owner (person with legal responsibility).

Class H (home use): use at home.

These stationary training devices are intended for the use in private homes where access to the training device is regulated by the owner (person with legal responsibility).

Please pay close attention to the safety and maintenance instructions given here. The contract partner cannot be held liable for damage to health, accidents or damage to the equipment when it is not used in accordance with these instructions.

The following safety instructions may appear in this manual:

► **ATTENTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in property damage.

⚠ **CAUTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in slight or minor injuries!

⚠ **WARNING**

This notice indicates potentially hazardous situations which, if not avoided, may result in death or serious injuries!

⚠ **DANGER**

This notice indicates potentially hazardous situations which, if not avoided, will result in death or serious injuries!

ⓘ **NOTICE**

This notice indicates further useful information.

Retain these instructions in a safe place for future reference, maintenance or when ordering replacement parts.

1.1 Technical Data

LCD display of

- + speed in km/h
- + training time in min
- + training distance in km
- + cadence (rotations per minute)
- + calories burnt in kcal
- + heart rate (when using the hand sensors or a chest strap)
- + Watt
- + resistance level

Resistance system:	electronic magnetic brake system
Resistance levels:	16
Watt:	10 - 350 Watt (adjustable in 5-Watt increments)

Flywheel mass:	+ in front: 12 kg high-speed + rear: 9 kg
----------------	--

Weight and dimensions:

Article weight (gross, including packaging):	78.1 kg
Article weight (net, without packaging):	70 kg
Packaging dimensions (L x W x H):	approx. 141 cm x 45 cm x 73 cm
Set up dimensions (L x W x H):	approx. 126 cm x 53 cm x 162 cm
Maximum user weight:	136 kg/300 lbs

Use class:	H
------------	---

1.2 Personal Safety

DANGER

- + Before you start using the equipment, you should consult your physician that this type of exercise is suitable for you from a health perspective. Particularly affected are persons who: have a hereditary disposition to high blood pressure or heart disease, are over the age of 45, smoke, have high cholesterol values, are overweight and/or have not exercised regularly in the past year. If you are under medical treatment that affects your heart rate, medical advice is absolutely essential.
- + Note that excessive training can seriously endanger your health. Please also note that heart rate monitoring systems can be inaccurate. If you notice any signs of weakness, nausea, dizziness, pain, shortness of breath, or other abnormal symptoms, stop exercising immediately and seek advice from your doctor if necessary.
- + The owner must communicate all warnings and instructions to the user.

WARNING

- + This equipment may not be used by children under the age of 14.
- + Children should not be allowed unsupervised access to the equipment.
- + Persons with disabilities must have a medical license and must be under strict observation when using the equipment.
- + Remember that your device does not have a freewheel function. Therefore moving parts cannot be stopped immediately.
- + Note that the individual physical power required to perform an exercise may differ from the displayed mechanical power.
- + When ascending and descending, make sure that one of the treads is in the lowest position.
- + The equipment is strictly for use by one person at a time.
- + Keep your hands, feet and other body parts, hair, clothing, jewellery and other objects well clear of moving parts.
- + During use, wear suitable sports clothing rather than loose or baggy clothing. When wearing sports shoes, make sure they have suitable soles, preferably made of rubber or other non-slip materials. Shoes with heels, leather soles, studs or spikes are unsuitable. Never exercise barefoot.

CAUTION

- + If your equipment needs to be connected to the power supply with a mains cable, make sure that the cable is not a potential tripping hazard.
- + Make sure that nobody is within the range of motion of the equipment during training so as not to endanger you or other persons.
- + Do not insert any objects of any kind into the openings of the device.
- + Be aware that if adjustment devices are left protruding, they may impede the user's movement.

1.3 Electrical Safety

DANGER

- + In order to reduce the risk of an electric shock, always unplug the equipment from the mains socket immediately after your workout, before assembly or dismantling, and before maintenance or cleaning. Do not pull on the cable.

WARNING

- + Do not leave the equipment unattended while the mains cable is plugged into the mains socket. During your absence, the mains cable must be removed from the mains socket to prevent improper use by third parties or children.
- + If the mains cable or plug is damaged or defective, contact your contract partner. Until repair, the equipment must not be used.

ATTENTION

- + The equipment requires a mains connection of 220-230 V with 50 Hz mains voltage.
- + The equipment may only be connected directly to an earthed socket using the supplied mains cable. Extension cables must conform to VDE guidelines. Always completely unwind the mains cable.
- + The socket must be protected by a fuse with a minimum fuse rating of "16 A, slow blow".
- + Do not make any changes to the mains cable or the mains plug.
- + Keep the mains cable away from water, heat, oil and sharp edges. Do not route the mains cable underneath the equipment or under a carpet or rug, and do not place any objects on top of it.
- + If your purchased item is equipped with a TFT console, software updates must be carried out regularly. Follow the instructions on the console to perform the update(s).
- + The software systems on gym equipment with TFT consoles are set up only for the pre-installed apps. Do not install any additional apps.

NOTICE

- + The pre-installed apps on TFT consoles are produced and provided by external manufacturers. Fitshop does not take any responsibility for the availability, functionality or contents of these apps.
- + Hereby, Fitshop GmbH declares that the radio equipment type Wireless Connection (2.402 – 2.480 GHz) complies with Directive 2014/53/EU. The full text of the EU Declaration of Conformity is available at the following website: www.fitshop.com.

1.4 Set-Up Place



WARNING

- + Do not place the equipment in main corridors or escape routes.



CAUTION

- + Choose a location in which to place the equipment such that there is enough free space/clearance to the front, the rear and to the sides of the equipment.
- + The training room should be well ventilated during training and not be exposed to any draughts.
- + Choose the place in which to set up the equipment such that there is enough free space/clearance to the front, the rear and to the sides of the equipment.
- + The free area in the direction from which the exercise equipment is accessed must be at least 0.6 m larger than the exercise area.
- + The set-up and mounting surface of the equipment should be flat, loadable and solid.



ATTENTION

- + The device may only be used in one building, in sufficiently tempered and dry rooms (ambient temperatures between 10°C and 35°C). The equipment should not be used outdoors or in rooms with high humidity (over 70%) like swimming pools.
- + A floor protective mat/equipment underlay can help to protect high-quality floor coverings (parquet, laminate, cork, carpets) from dents and sweat and can help to level out slight unevenness.
- + For Class S equipment, the exercise equipment may only be used in areas where access, supervision and control are specifically regulated by the owner.

2.1 General Instructions



DANGER

- + Do not leave any tools, packaging materials such as foils or small parts lying around, as otherwise there is a danger of suffocation for children. Keep children away from the equipment during assembly.



WARNING

- + Pay attention to the instructions attached to the equipment in order to reduce the risk of injuries.



CAUTION

- + Ensure to have sufficient room for movement in each direction during assembly.
- + The assembly of the equipment must be carried out by at least two adults. If in doubt, seek the help of a third technically skilled person.



ATTENTION

- + To prevent damage to the equipment and the floor, assemble the equipment on a mat or packaging board.



NOTICE

- + In order to make the assembly as simple as possible, some screws and nuts to be used can already be pre-assembled.
- + Ideally, assemble the equipment at its later set-up place.

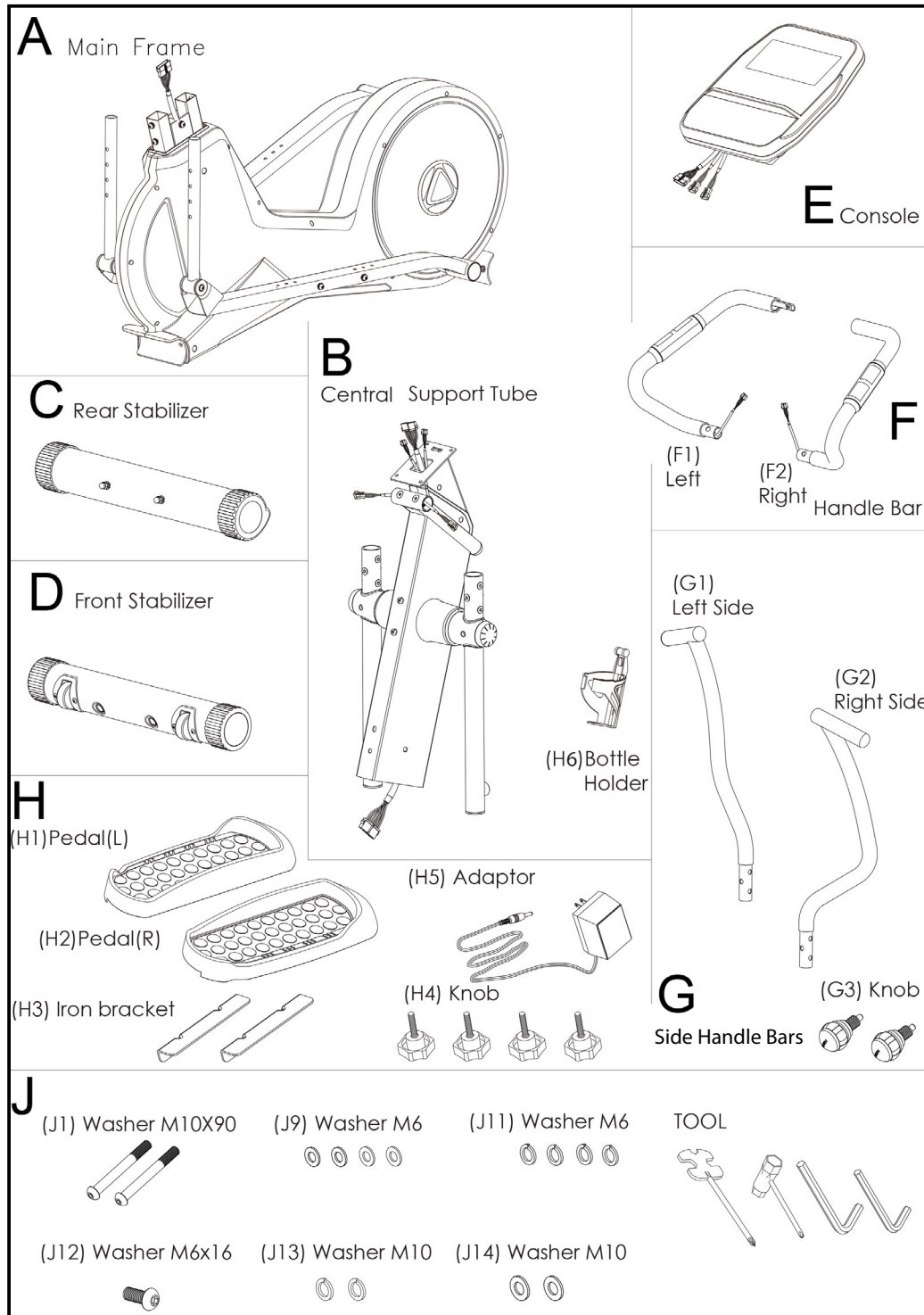
2.2 Scope of Delivery

The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.



CAUTION

If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.



2.3 Assembly

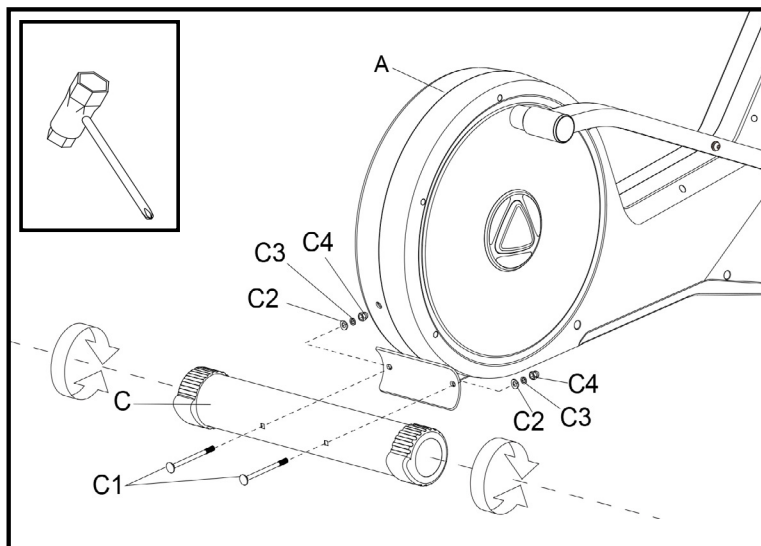
Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

NOTICE

- + First loosely screw all parts together and check that they fit properly. Tighten the screws using the tool only when you are instructed to do so.
- + Do not tighten the screws and bolts with excessive force as they could be damaged.
- + If you have difficulty recognising the graphics, we recommend that you open and/or download the PDF instructions stored in the webshop on your end device (e.g. smartphone, tablet or PC). There you have the option of zooming in closer. Please note that the Adobe Acrobat Reader programme must be installed on your end device in order to open the file.

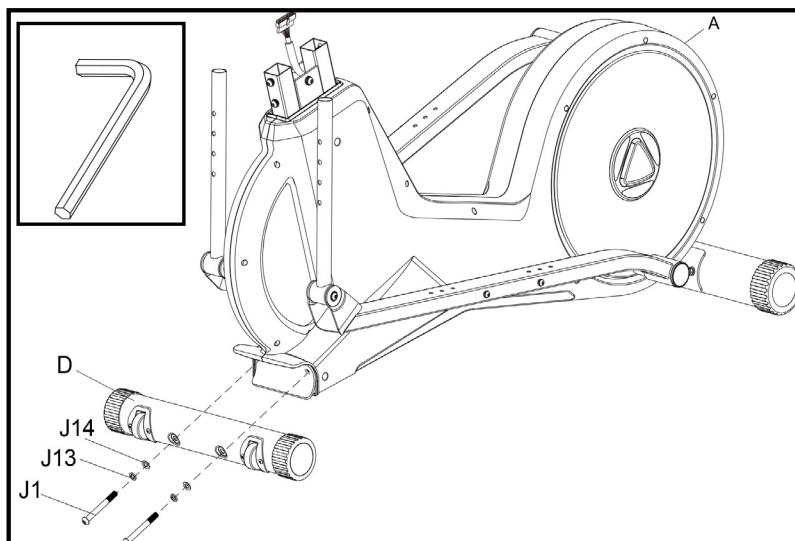
Step 1: Assembly of the Rear Stabilizer

1. Remove the pre-assembled washers (C2), spring washers (C3) and nuts (C4) from the rear stabilizer (C).
2. Mount the rear stabilizer (C) to the rear bracket on the main frame (A) using two screws (C1), two washers (C2), two spring washers (C3) and two nuts (C4).
3. Tighten the screws.



Step 2: Assembly of the Front Stabilizer

1. Mount the front stabilizer (D) to the main frame (A) using two screws (J1), two spring washers (J13) and two washers (J14).
2. Tighten the screws.



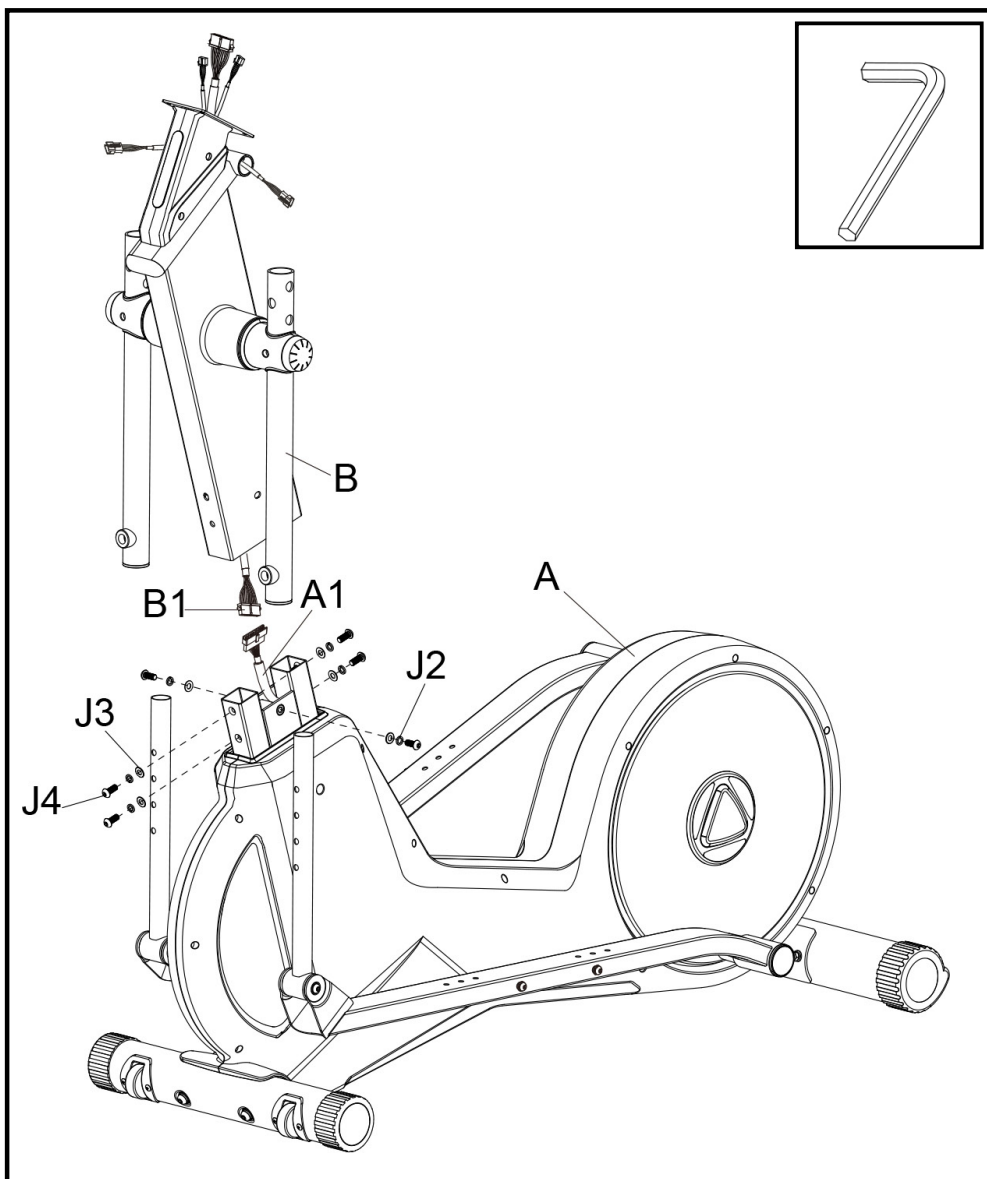
Step 3: Assembly of the Support Tube

1. Remove pre-assembled the screws (J4), spring washers (J2) and washers (J3) from the main frame (A).
2. Connect the sensor wire (A1) to the sensor wire (B1).

► **ATTENTION**

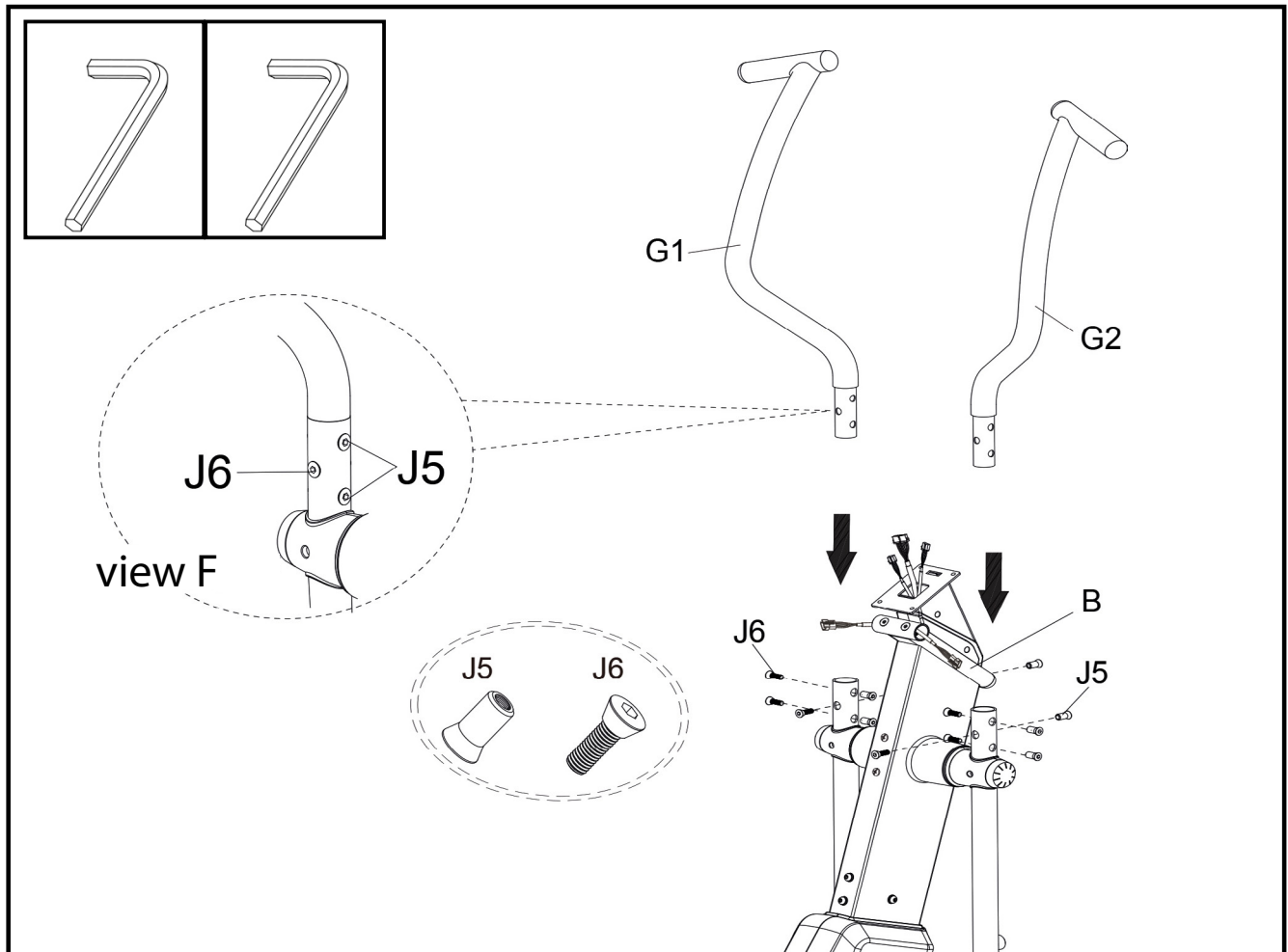
Pay attention to not pinch the cables during the next step.

3. Mount the support tube (B) to the main frame (A) using six screws (J4), six spring washers (J2) and six washers (J3).
4. Tighten the screws.



Step 4: Assembly of the Side Handle Bars

1. Mount the side handle bars (G1 and G2) to the support tube (B) using two screws (J5) and one screw (J6) each, see fig. F.
2. Tighten the screws.



Step 5: Assembly of the Brackets and locking the Pedal Arms

1. Remove the pre-assembled screws (J7), spring washers (J2) and washers (J3).
2. Mount the bracket (H3) to the right pedal arm using two screws (J7), two spring washers (J2) and two washers (J3).
3. Repeat the previous step for the left side.
4. Set a position for the height of the pedal arms and fix the position by tightening the knob (G3).



NOTICE

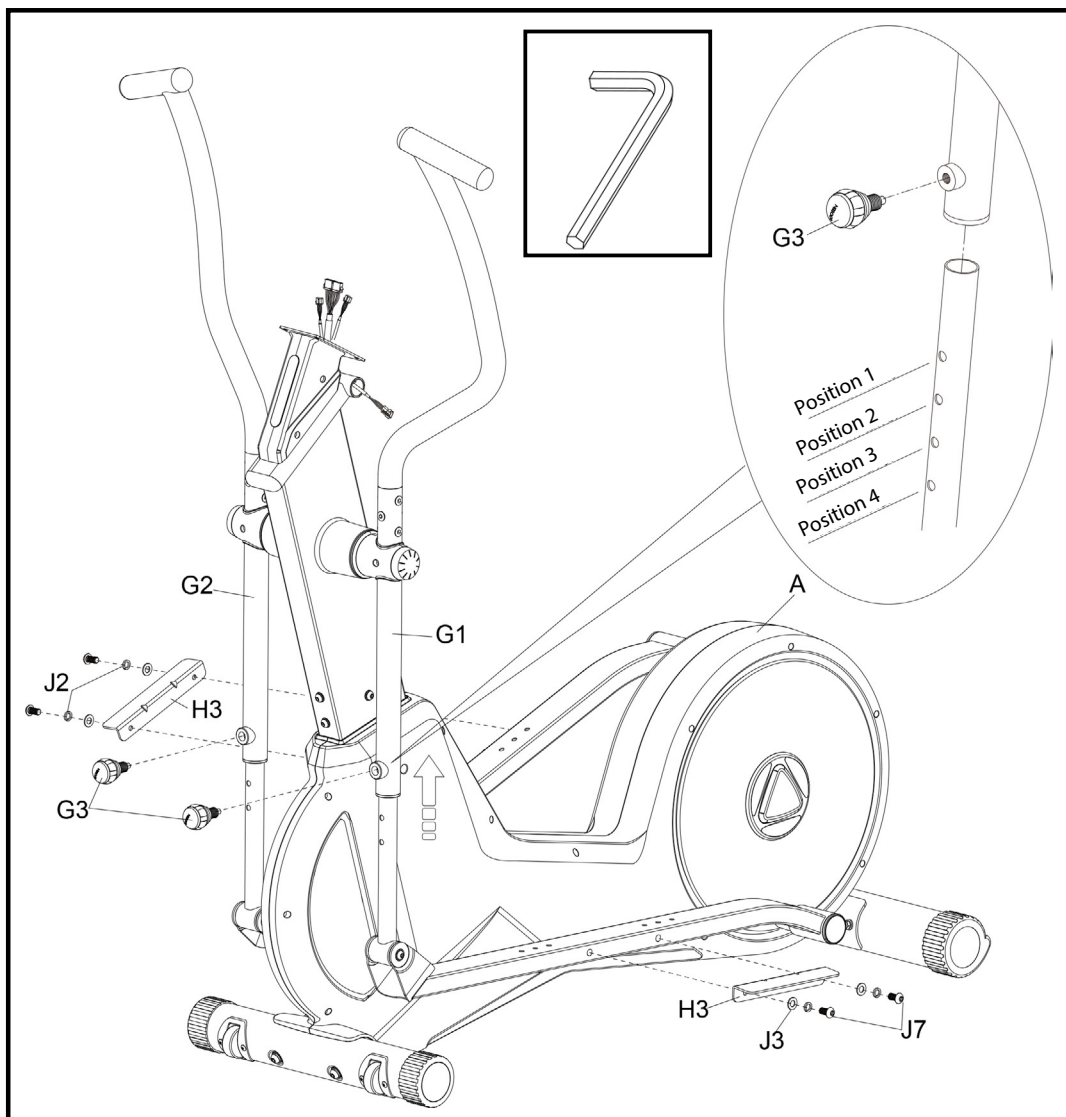
The pedal arms can be set to four different heights.

5. Tighten the screws and the knob.



CAUTION

To prevent falls, the pedal arm should be at the same height on both sides.



Step 6: Assembly of the Pedals

NOTICE

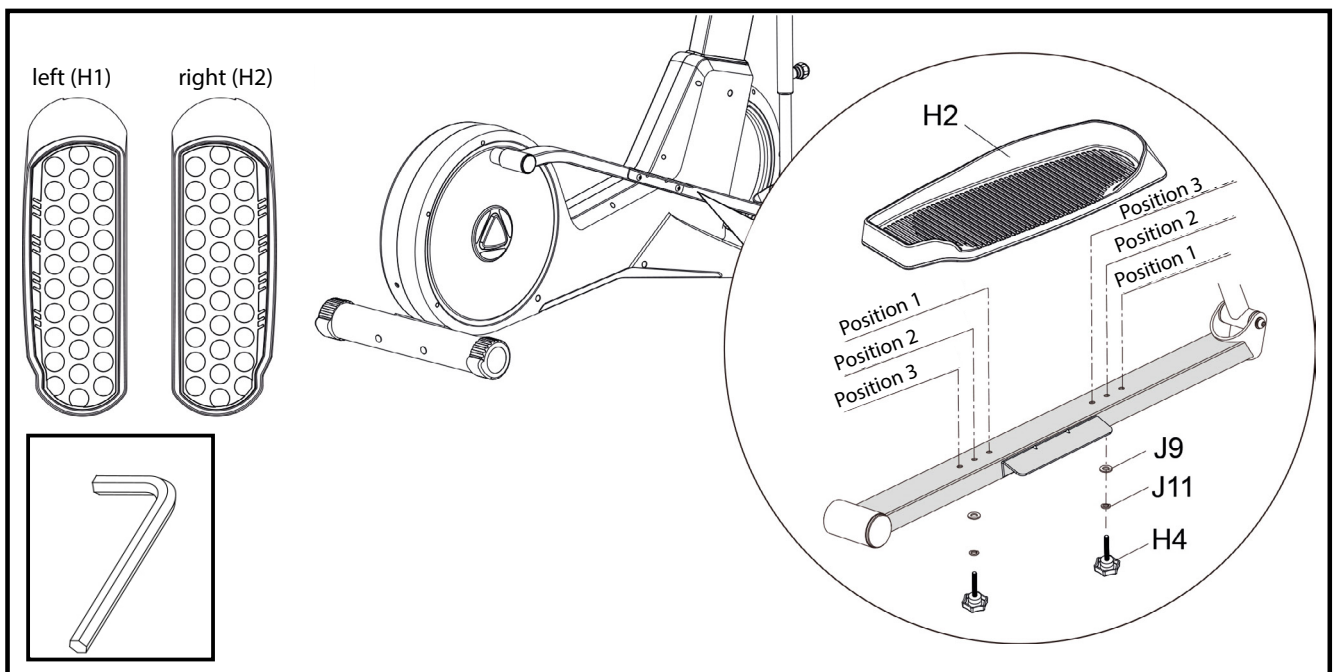
The pedals can be mounted in three different positions.

1. Mount the right pedal (H2) to the pedal arm using two washers (J9), two spring washers (J11) and two knobs (H4).
2. Repeat the previous step for the left side.
3. Tighten the knobs (H4).



CAUTION

To prevent falls, make sure that the pedals are in the same position on both sides and that the knob (H4) is always tightened firmly.



Step 7: Assembly of the Handles, the Sonsole and the Bottle holder

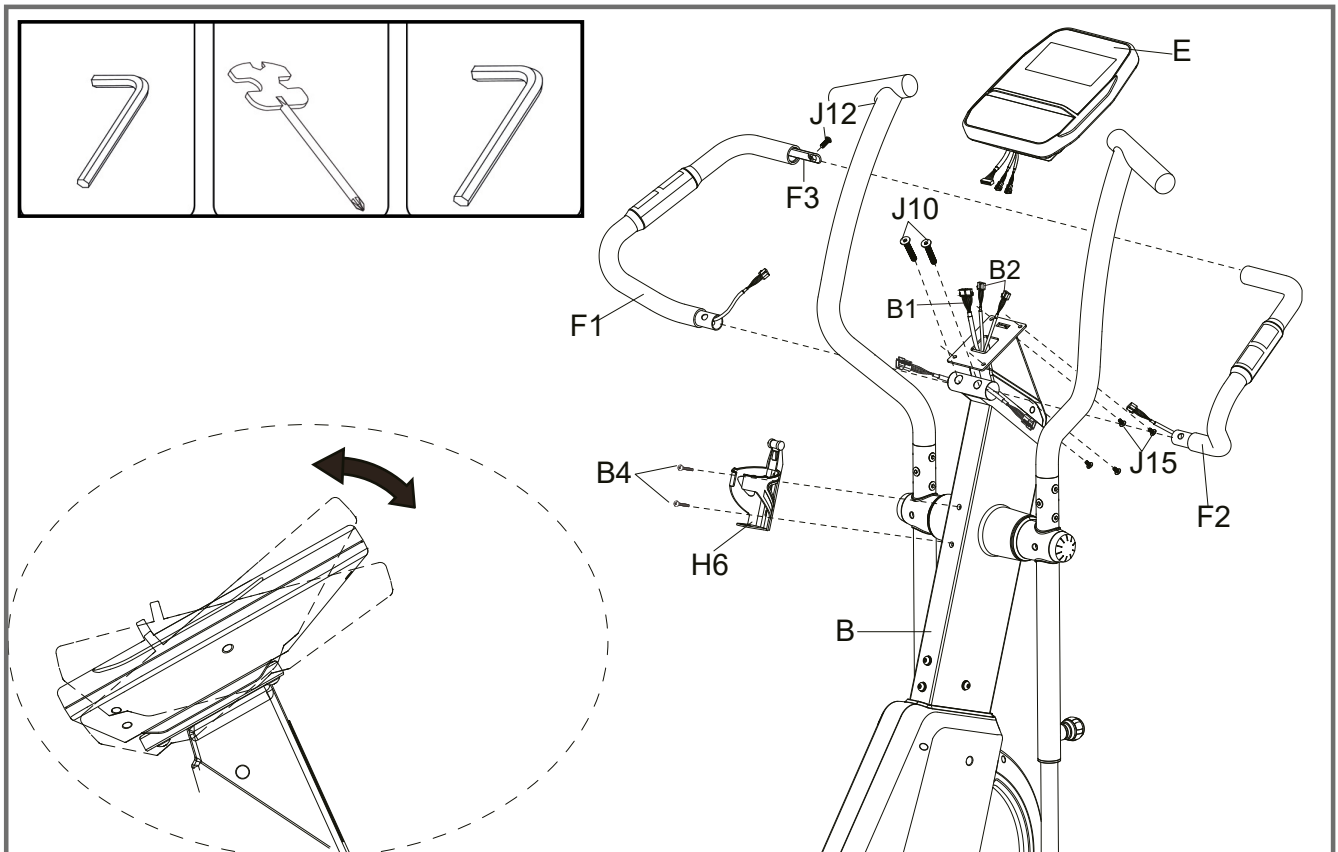
► ATTENTION

Pay attention to not pinch the cables during the next steps.

1. Connect the cables of the handle bars (F1 and F2) to the cables on the console mast (B) and slide both handle bars into the bracket on the console mast (B).
2. Mount the handle bars (F1 and F2) to the console mast using two screws (J10) and connect the handle bars (F1 and F2) by the bracket (F3) using one screw (J12).
3. Connect the sensor wires (B1 and B2) to the wires of the console (E).
4. Remove the pre-assembled screws (J15) from the console (E) and mount the console (E) to the console mast (B) using the previously removed four screws (J15).
5. Remove the pre-assembled screws (B4) from the console mast (B) and mount the bottle holder (H6) to the console mast (B) using the previously removed two screws (B4).
6. Tighten the screws.

❗ NOTICE

The user can adjust the console angle according to their needs.



Step 8: Alignment of the Feet

If the floor is uneven, you can stabilize the equipment by turning the two setting screws under the main frame.

1. Lift the equipment on the desired side and rotate the setting screws under the main frame.
2. Rotate the screws clockwise in order to remove them and to raise the equipment.
3. Rotate them counterclockwise in order to lower the equipment.

Step 9: Connecting the Equipment to the Mains Supply

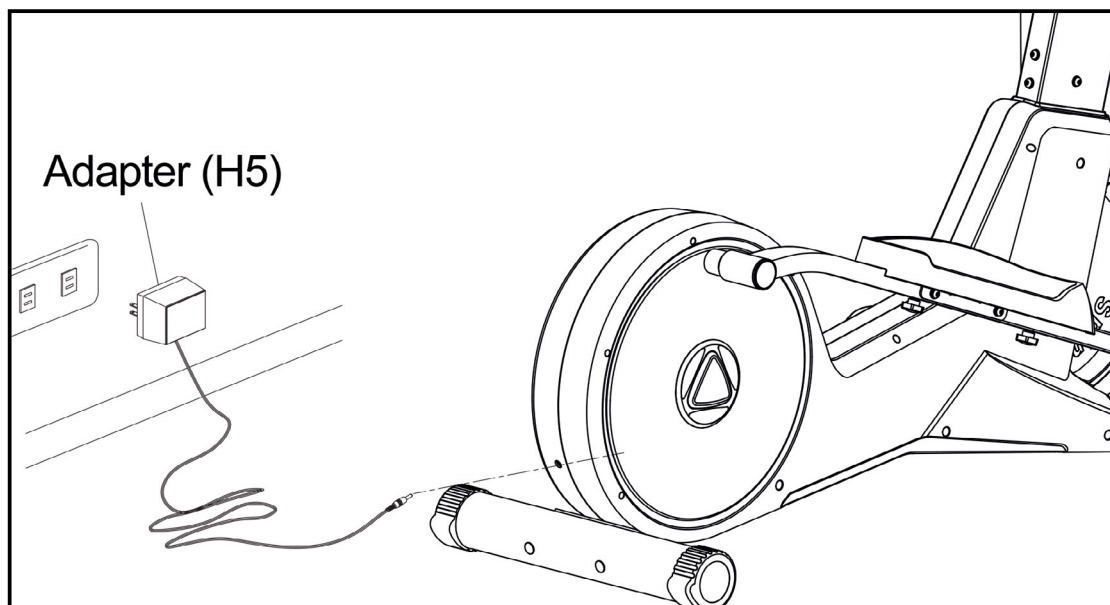
► ATTENTION

The equipment must not be connected to a multiple socket, otherwise it cannot be guaranteed that the equipment will be supplied with sufficient power. Technical errors can result.

Plug the power plug into a wall outlet that complies with the instructions in the chapter on electrical safety.

Correctly Getting On and Off

1. To get on, grip the handles with both hands and first step onto the left pedal with your left foot or onto the right pedal with your right foot and then place your foot onto the other pedal.
2. To get off, grip the handles with both hands and place one foot next to the equipment and then the other foot.



3 OPERATING INSTRUCTIONS

① NOTICE


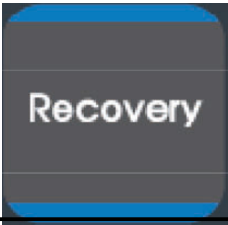
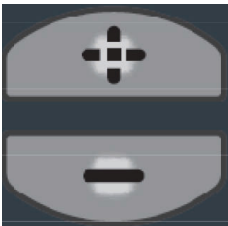


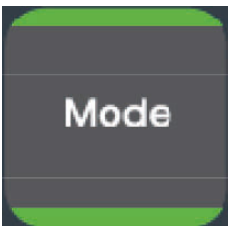
- + Familiarise yourself with all the functions and setting options of the device before starting training. Have the proper use of this product explained to you by a specialist.
- + Always start your training with low intensity and increase evenly and gently. End your training with a cool-down phase. If you are unsure, please consult your physician.

3.1 Console Display



Time	0:00 - 99:00 minutes
Speed	0.0 - 99.9 km/h
RPM (cadence; rotations per minute)	15 - 999 RPM
Distance	0.0 - 99.95 km
Calories	0 - 990 Cal
Sex	Male/Female (m/f)
Pulse (heart rate; beats per minute)	60 - 220 BPM
Heart rate symbol	on/off - blinking
Programs	P1 - P12
User data	U1 - U4
Watt/load (output/resistance)	0 - 999 Watt; Watt control: 10 - 350 Watt
Level (resistance)	1 - 16
H.R.C. (heart rate control)	55 / 75 / 90% of the max. heart rate; manual target heart rate (TAG)
Age	10 - 99 years
Height	100 - 200 cm (default value: 160 cm)
Weight	20 - 150 kg (default value: 50 kg) / 44 - 330 lbs (default value: 121 lbs)

3.2 Button Functions

	START STOP	You can start and stop the training with this button
	RECOVERY	Check state of recovery of heart rate
	PLUS	Select training mode or increase functional value
	MINUS	Select training mode or lower functional value
	RESET	Press the button in the stop mode to return to the main menu
	QUICK KEY P1 - P12	Quick selection of the pre-set programs (12 programs)
	MODE	Confirm setting

3.3 Turning On and Setting the Equipment

1. Connect monitor to the power or press RESET for three seconds and the LCD display will show all segments with a long beep (1-second-long) and display, i. e., 39.0 (software version) (see fig. 1 and 2).
2. With the +/- buttons, the user can select the programs User 0 to 4 and confirm with MODE (see fig. 3 to 4). Then set the user data SEX, AGE, HEIGHT and WEIGHT. Press +/- to select the corresponding values (see fig. 5 to 8). Confirm the settings with MODE.

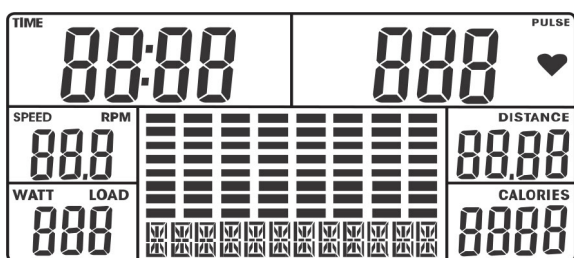


Figure 1

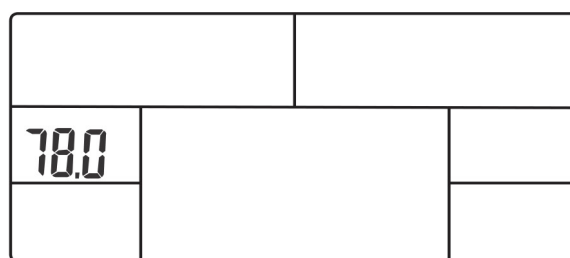


Figure 2

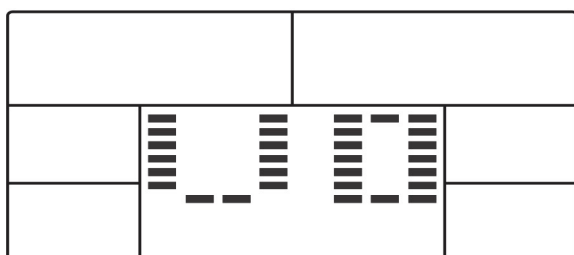


Figure 3

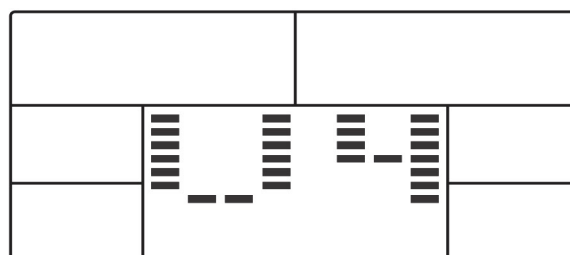


Figure 4



Figure 5

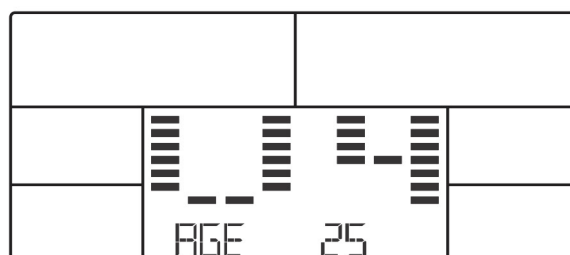


Figure 6

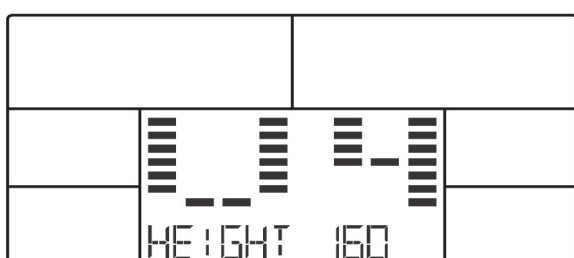


Figure 7



Figure 8

3.4 Programmes

After the user data was entered, press MODE and press +/- in order to select the mode:

- + Manual (manual training): 1
- + Program (pre-set training programs): 12
- + User Setting (user-defined training program): 1
- + H.R.C. (heart rate controlled training programs): 4
- + Watt (Watt-controlled training program): 1
- + Recovery (fitness test)

3.4.1 MAN. - Manual Programme

1. Hold RESET for 3 seconds, select user and enter data or simply press just RESET.
2. Select MANUAL mode with +/- and press MODE for the setting (see fig. 9).
3. Enter load level and confirm with MODE (see fig. 10).
4. Enter TIME, DISTANCE, CALORIES and target PULSE values (see fig. 11-14).
5. Press START to begin the training. Select load level with +/- (see fig. 15).
6. Press STOP to stop the training. Press RESET in order to return to the selected mode or press RESET for three seconds in order to return to the main menu (see fig. 16).



Figure 9



Figure 10

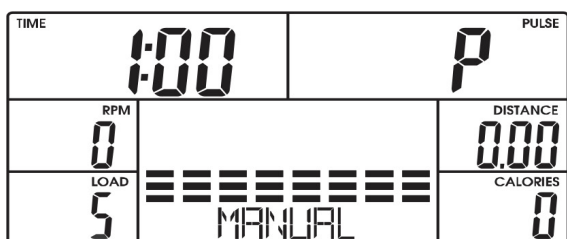


Figure 11

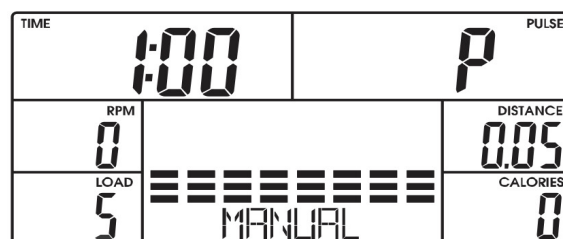


Figure 12

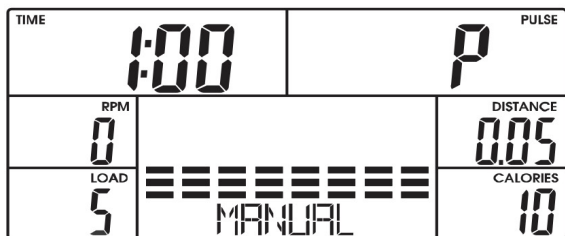


Figure 13

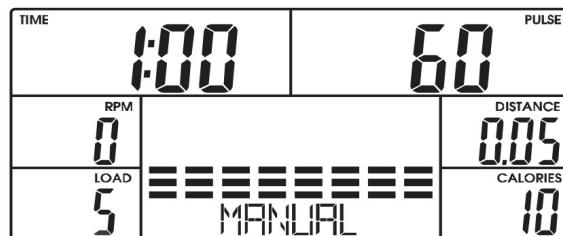


Figure 14

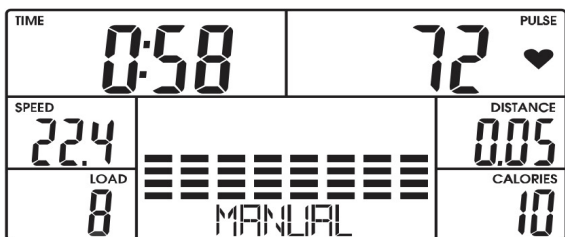
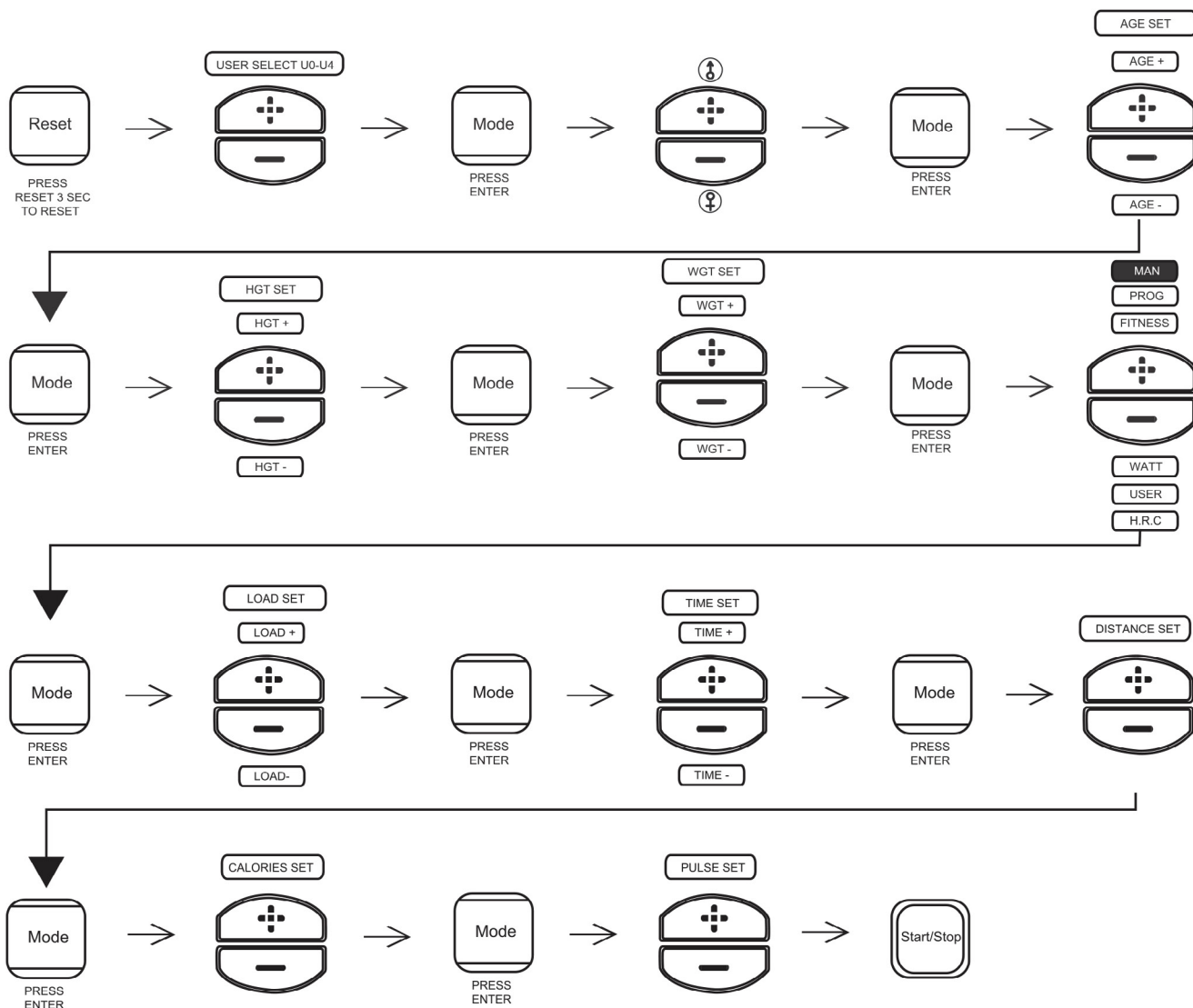


Figure 15



Figure 16

Procedure for setting the manual training programs:



3.4.2 PROG - Pre-Set Programmes

1. Hold RESET for three seconds, select user and enter data. Alternatively, press RESET to get to the main menu.
2. Select the PROGRAM mode with +/- buttons and confirm with MODE (see fig. 17). Press +/- to select the programs 1 to 12 (figure 18) or use the hot keys "P1" - "P12".
3. Adjust load level with +/- buttons and confirm with MODE (see fig. 19).
4. Enter TIME, DISTANCE, CALORIES and target PULSE values. Confirm with MODE (see fig. 20).
5. Press START and begin training. Set load level with +/- buttons (see fig. 21-24).
6. Press STOP to stop the training. Press RESET to return to the main menu or hold for three seconds in order to get to the standby mode.



Figure 17



Figure 18

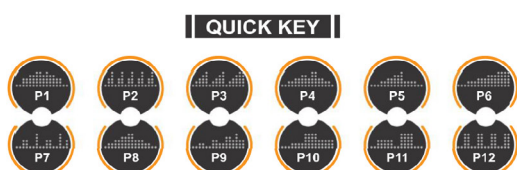


Figure 19



Figure 20



Figure 21



Figure 22

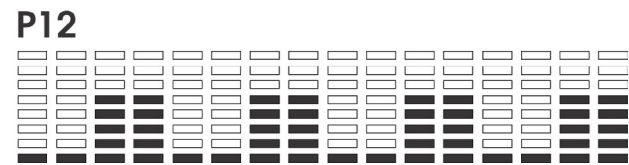
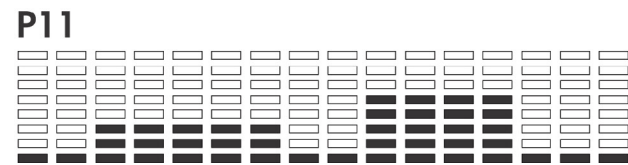
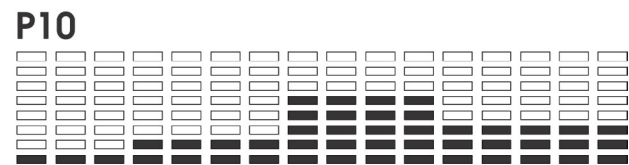
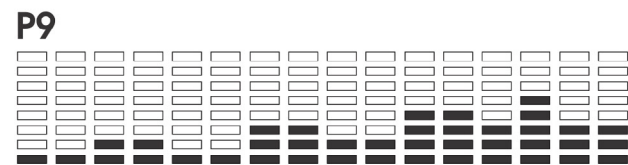
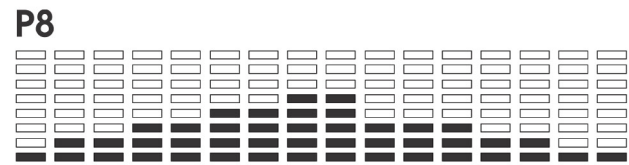
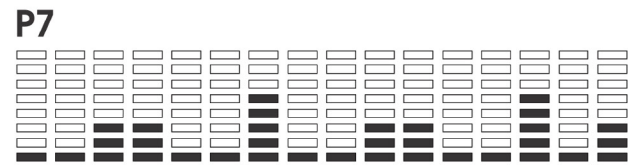
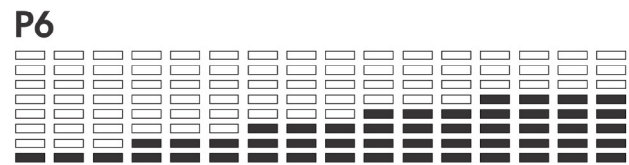
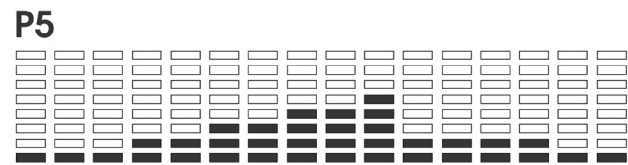
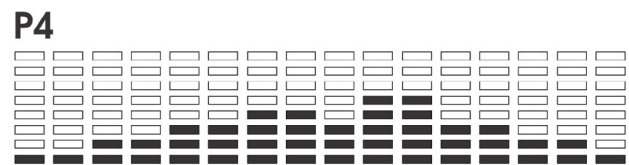
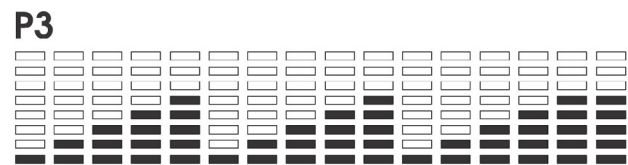
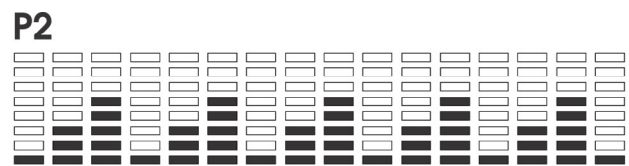
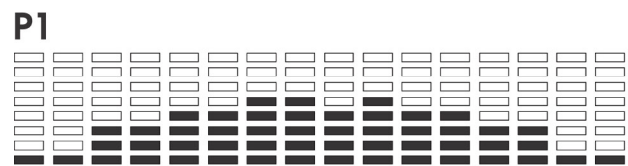


Figure 23

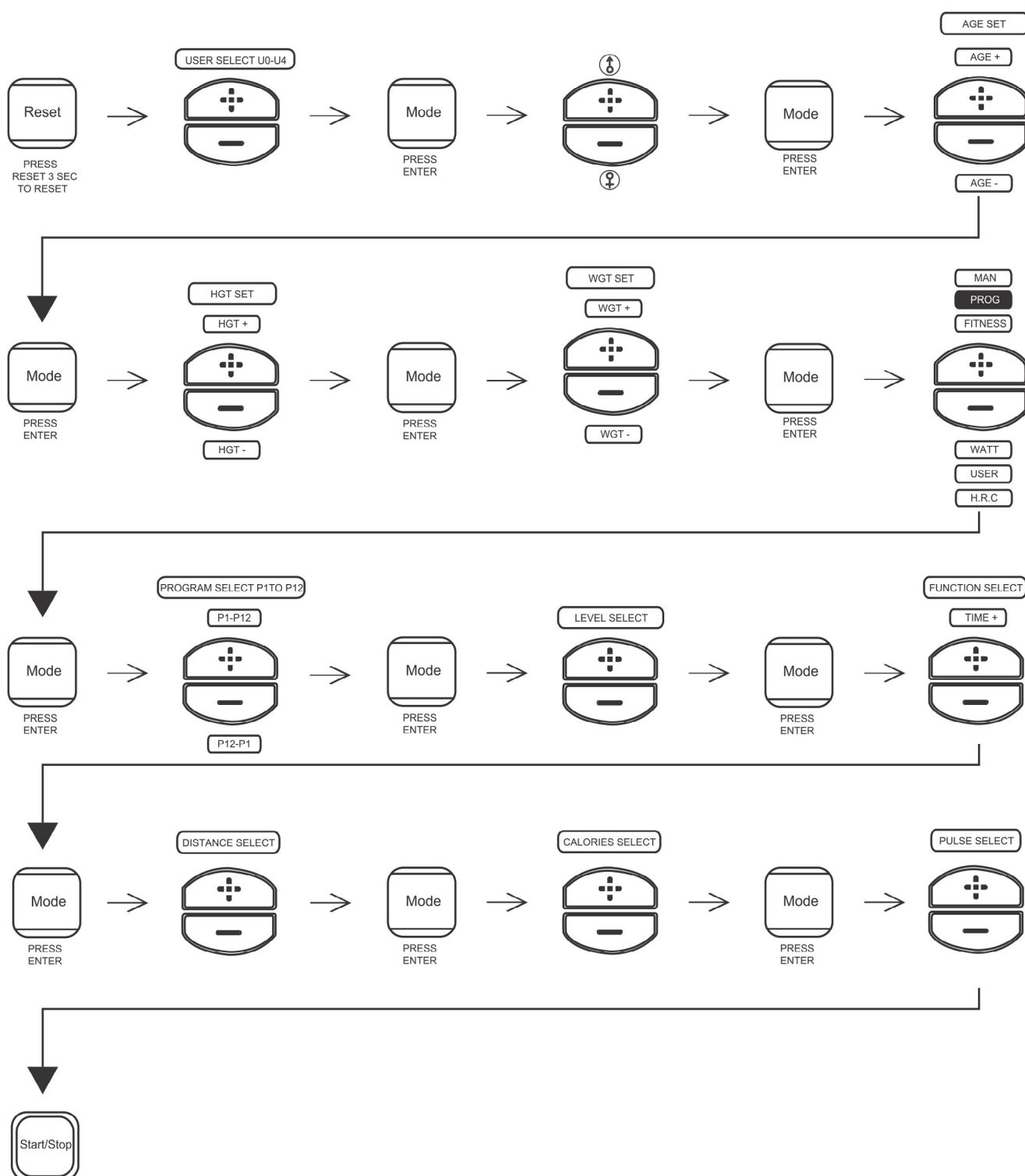


Figure 24

Profiles from pre-set training programmes:



Procedure for setting the pre-set training programmes:



3.4.3 RECOVERY - Fitness Test

1. Hold RESET for three seconds, select user and enter data. Alternatively, press RESET to return to the main menu.
2. Select the FITNESS mode with +/- buttons and confirm with MODE (see fig. 25-26).
3. Press START to begin the training. Set load level with +/- buttons.

After 12 minutes, the display will automatically show the training results.

4. Press STOP to stop the training. Press RESET to return to the main menu or hold for three seconds to get to the standby mode.

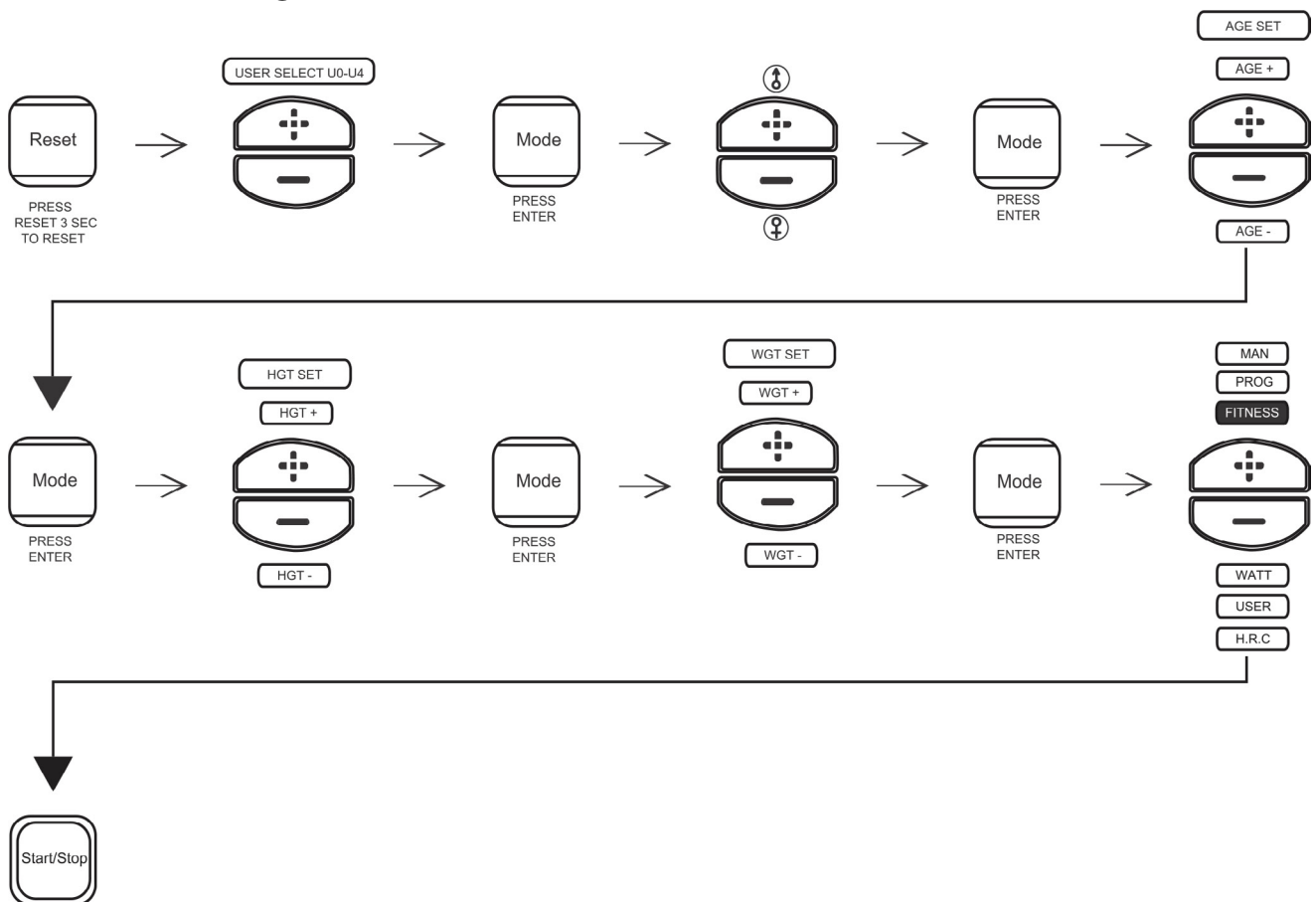


Figure 25



Figure 26

Procedure for setting the fitness test:



3.4.4 WATT - Watt Controlled Programme

1. Hold RESET for three seconds, select the user and enter data. Alternatively press RESET to return to the main menu.
2. Select the WATT mode with +/- buttons and confirm with MODE (see fig. 27).
3. Enter the target value in Watt with +/- buttons and confirm with MODE (see fig. 28).
4. Enter TIME, DISTANCE, CALORIES and target PULSE values. Confirm with MODE (see fig. 29-32).
5. Press START to begin the training. Watt can be adjusted through +/- buttons.
6. Press STOP to stop the training. Press RESET to return to the main menu or hold for three seconds to get to the standby mode.



Figure 27



Figure 28

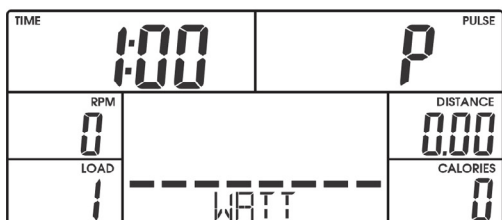


Figure 29

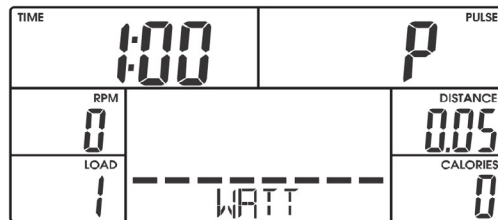


Figure 30

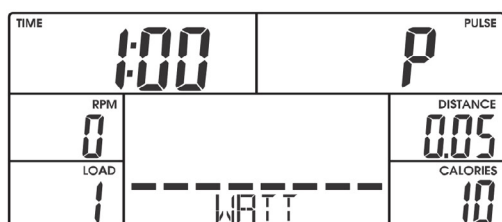
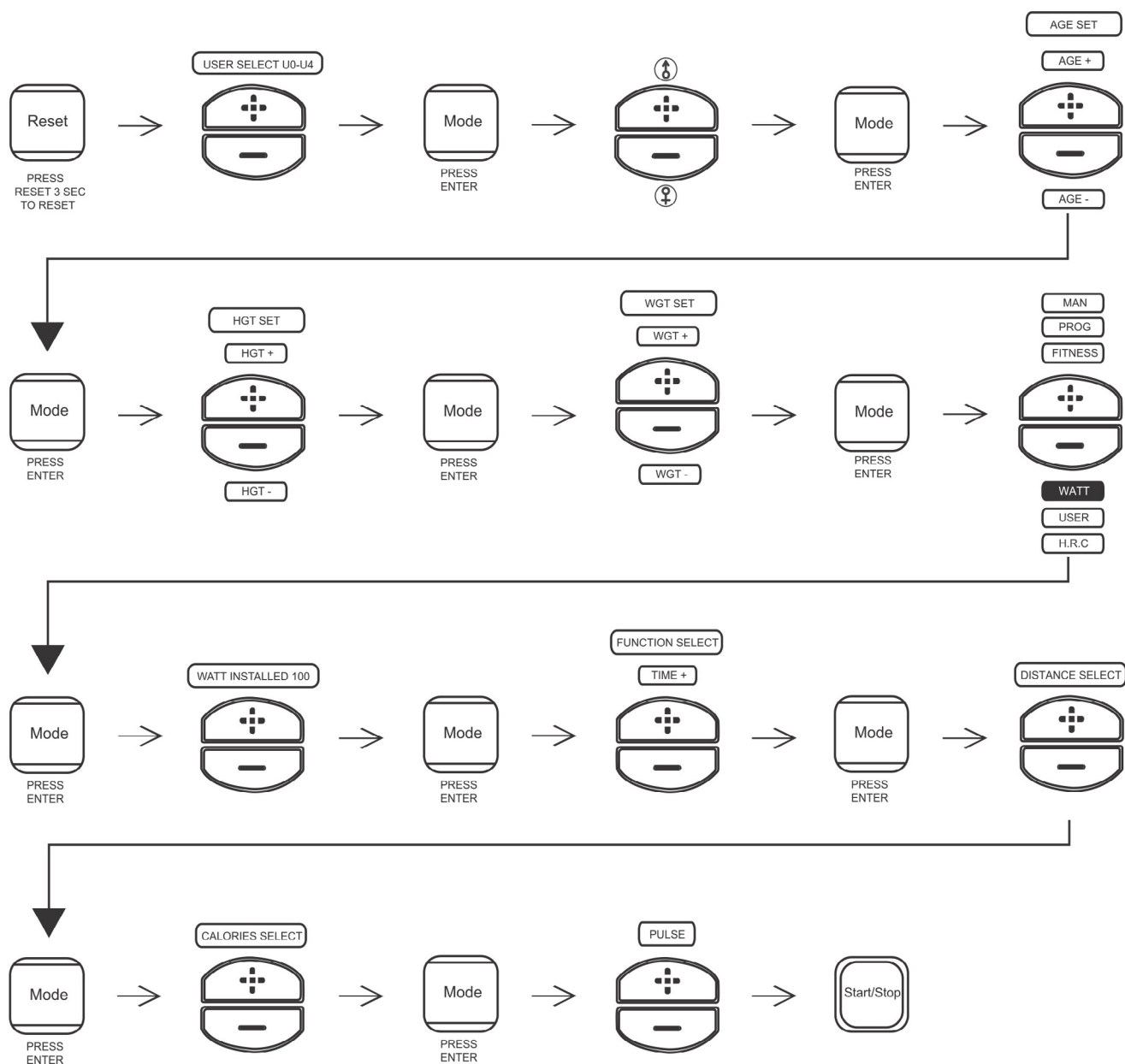


Figure 31



Figure 32

Procedure for setting the Watt-controlled programme:



3.4.5 USER - User Defined Programme

1. Hold RESET for three seconds, select the user and enter data. Alternatively press RESET to return to the main menu.
2. Select the USER mode with +/- buttons and confirm with MODE (see fig. 33).
3. Enter every load level with +/- buttons. Press MODE to get to the next column (see fig. 34). After all settings, press MODE for three seconds to confirm.
4. Enter TIME, DISTANCE, CALORIES and target PULSE values. Confirm with MODE (see fig. 35-38).
5. Press START to begin the training. Adjust load level with +/- buttons.
6. Press STOP to stop the training. Press RESET to return to the main menu or hold for three seconds to get to the standby mode.



Figure 33

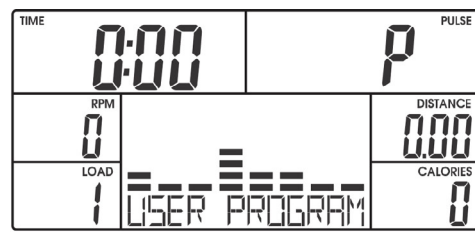


Figure 34



Figure 35

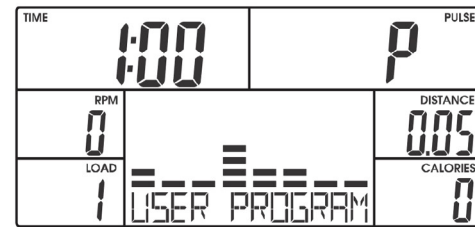


Figure 36

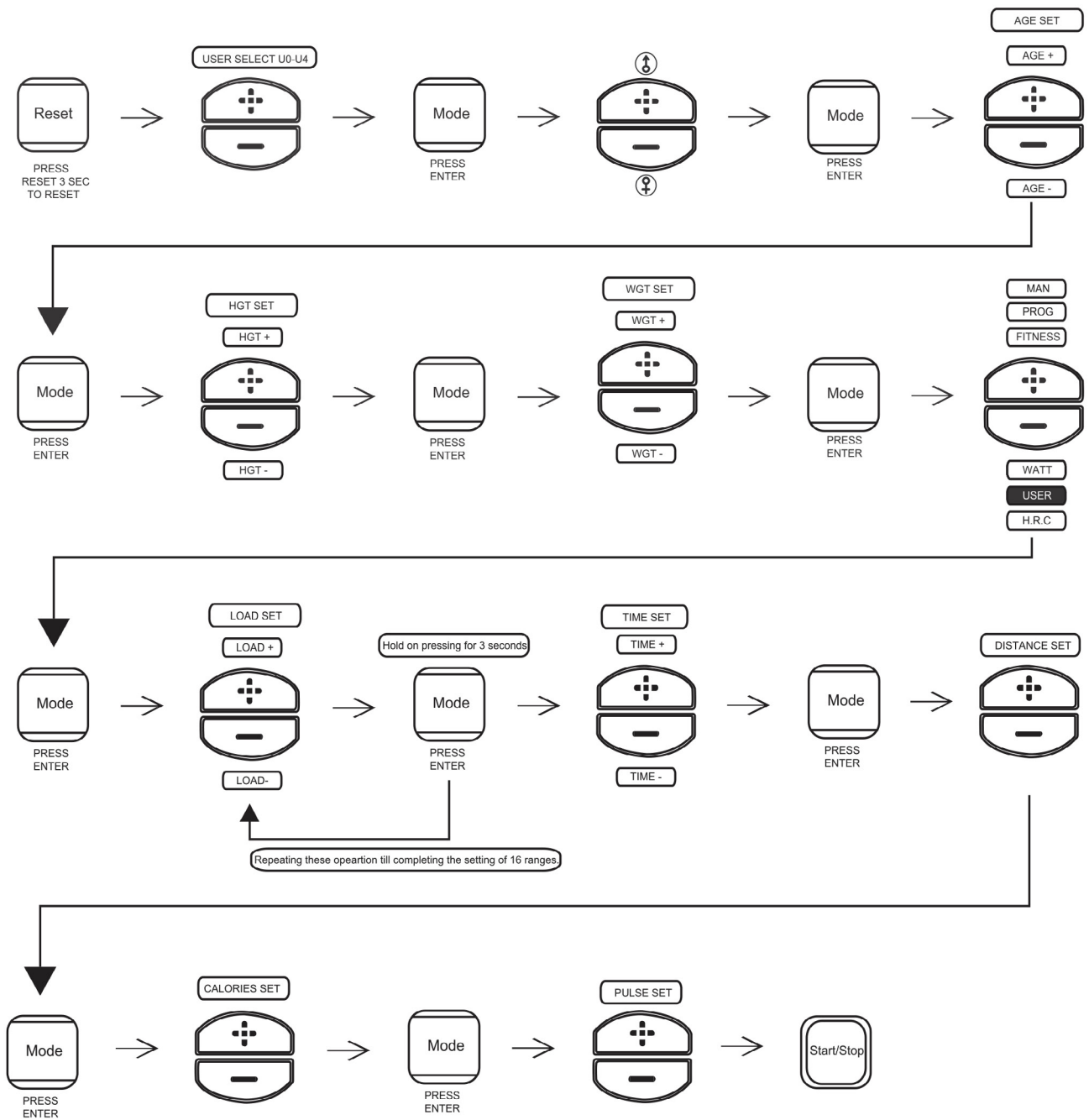


Figure 37



Figure 38

Procedure for setting the user-defined programme:



3.4.6 H.R.C. - Heart Rate Controlled Programmes

WARNING

Your training equipment is not a medical device. The heart rate measurement of this equipment may be inaccurate. Various factors can affect the accuracy of the heart rate measurement. The heart rate measurement serves only as a training aid.

1. Hold RESET for three seconds, select user and enter data. Alternatively, press RESET to return to the main menu.
2. Select the HRC mode with +/- buttons and confirm with MODE (see fig. 39).
3. Select different heart rates from 55% / 75% / 90% / or target heart rate with +/- buttons (figure 40-43). The heart rate value will be different depending on the setting of age.
4. If you select target heart rate, you must enter your target heart rate with the +/- buttons.
5. Enter TIME, DISTANCE, CALORIES and target PULSE values. Confirm with MODE (see fig. 44-46).
6. Press START to begin the training. Load level adjusts to your current heart rate.
7. Press STOP to stop the training. Press RESET to return to the main menu or hold for three seconds to get to the standby mode.



Figure 39



Figure 40



Figure 41



Figure 42



Figure 43



Figure 44

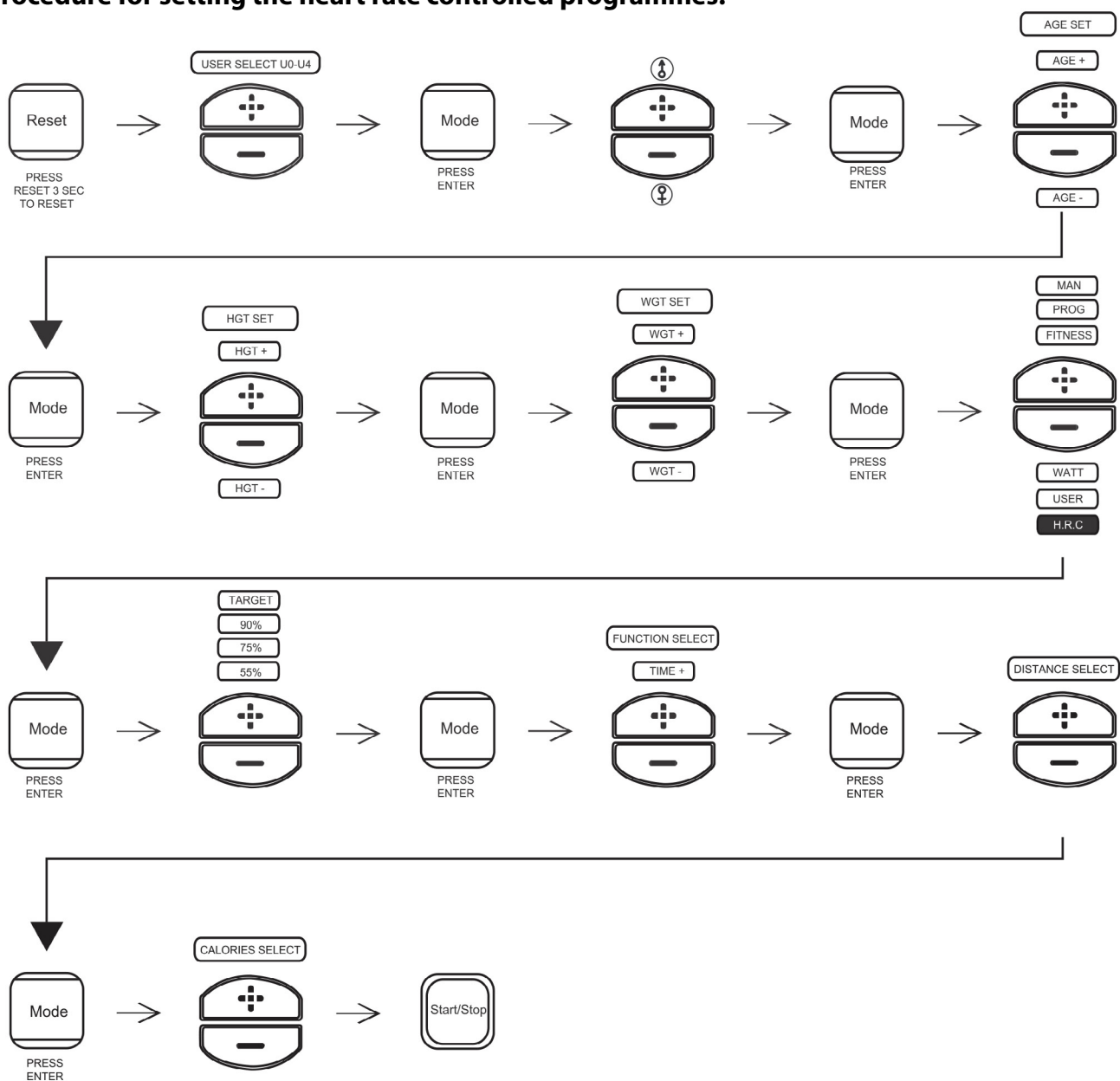


Figure 45



Figure 46

Procedure for setting the heart rate controlled programmes:



3.5 Workout tips

When training, it is important to perform the exercises correctly in order to avoid injuries and achieve the desired training effect. Make sure you use the correct technique and train at an appropriate intensity level. Always consult an expert such as a trainer or doctor if you are unsure or have health problems. Always start your training with a low load and increase it evenly and gently.

End your training with a cool-down phase. If you have any questions or uncertainties, contact your doctor.

3.5.1 Training clothes

During training, wear appropriate sports clothing that is comfortable and breathable. Avoid clothing that restricts you or is uncomfortable. Make sure that your shoes are suitable and offer you sufficient support. In addition, always carry a towel with you to wipe away sweat and keep the equipment clean.

3.5.2 Warming up and stretching

It is important to warm up and stretch properly before training to avoid injury and improve performance. Stretching helps to loosen muscles and improve flexibility. Be sure to incorporate a short stretching routine before each workout.

Warm-up exercise:

1. Stand upright with your feet about shoulder-width apart.
2. Start with gentle arm circles by slowly moving your arms forwards in small circles in a controlled manner.
3. Perform arm circles backwards to loosen your shoulders and arms.
4. Do squats by slowly squatting down and then straightening up again. Make sure that your knees do not extend beyond your toes.



CAUTION

Do not exercise with sore muscles or take it easy on the affected muscles, as this can lead to injuries.

3.5.3 Medication

If you regularly take medication and want to exercise, it is important to be aware of possible side effects. Ask your doctor whether your medication affects your workout.

3.5.4 Used muscle groups

This training uses the following muscle groups:

- + Gluteal muscle
- + Leg muscles

Make sure you keep your back straight during training. Do not hunch over and do not arch your back. Do not fully extend your legs, but keep a slight bend in the backwards movement.

3.5.5 Exercise frequency

Regular exercise is crucial to making progress and staying healthy in the long term. Continuous exercise can strengthen muscles, improve endurance and enhance overall well-being. Remember that even small workouts can be done regularly to achieve long-term results.

Training with heart rate orientation

Heart rate orientation guarantees an extremely effective and healthy training. Through your age and the following table, you can quickly and easily read and determine the optimal pulse for your training. An acoustic alarm will sound if your heart rate exceeds the set target heart rate. Which target heart rate is important for which training goal can be found out in the following.

Fat burning (weight management): The main goal here is to burn deposits of fat. In order to achieve this training goal, a low training intensity (approximately 55% of the maximum heart rate) and a longer training period are required.

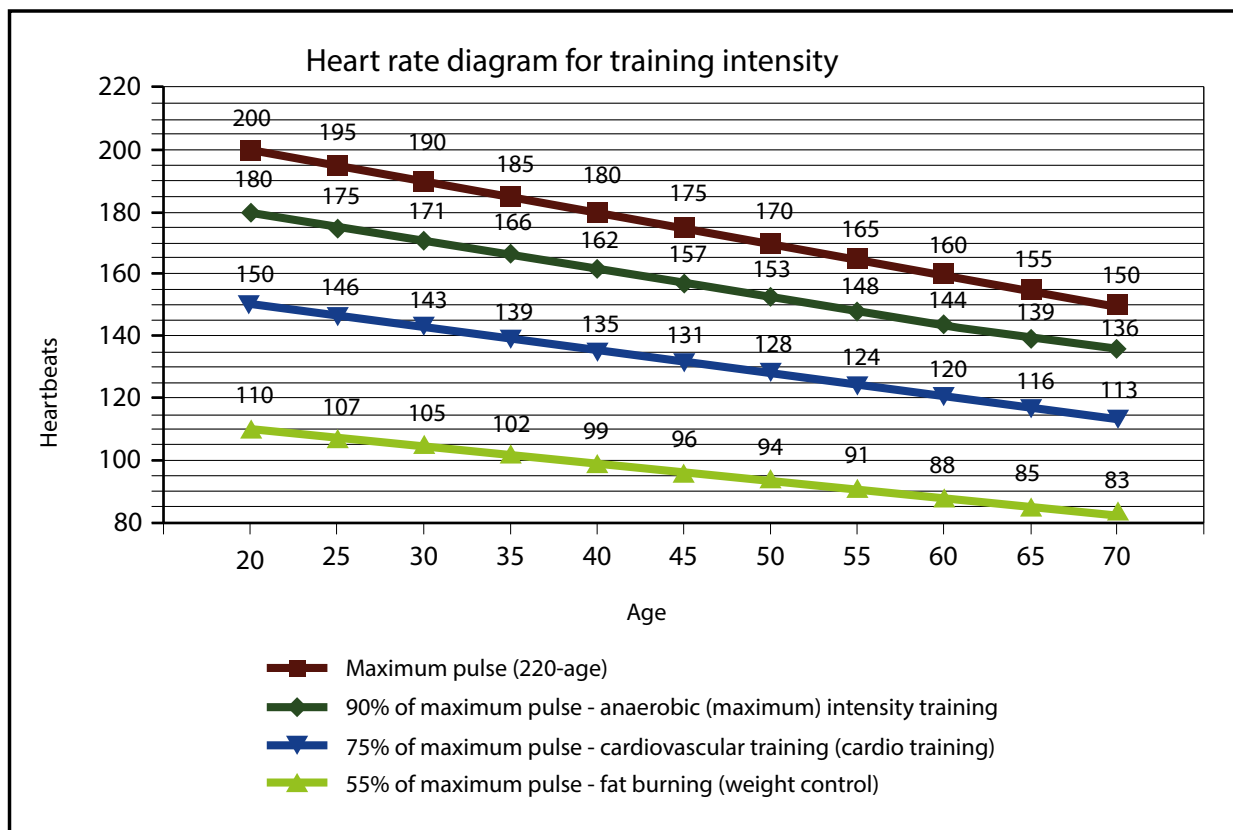
Cardiovascular training (cardio training): The primary goal is to increase stamina and fitness through an improved provision of oxygen through the cardiovascular system. In order to achieve this training goal, medium intensity (approximately 75% of the maximum heart rate) with a medium training period is required.

Anaerobic (maximum) load training: The main goal of maximum load training is to improve recovery after short, intense loads in order to be able to quickly return to the aerobic zone. In order to achieve this training goal, a high intensity (approximately 90% of the maximum heart rate) with short, intense load is required, which is followed by a recovery phase in order to prevent muscle fatigue.

Example:

For a 45-year-old man, the maximum heart rate is 175 ($220 - 45 = 175$).

- + The fat burning target zone (55%) is at approximately 96 beats/min. = $(220 - \text{age}) \times 0.55$.
- + The cardio target zone (75%) is at approximately 131 beats/min. = $(220 - \text{age}) \times 0.75$.
- + The maximum heart rate for an anaerobic load training (90%) is at approximately 157 beats/min. = $(220 - \text{age}) \times 0.9$.



3.6 Workout journal

[illegible]

Date _____



Distance



Time (min.)



Resistance level



Training weight



Ø Pulse



Calories burnt



I feel ...



Body weight

4.1 General Instructions

WARNING

- + The storage location should be chosen so that improper use by third parties or children can be prevented.
- + If your equipment does not have transportation wheels, the equipment must be disassembled before transportation.

► ATTENTION

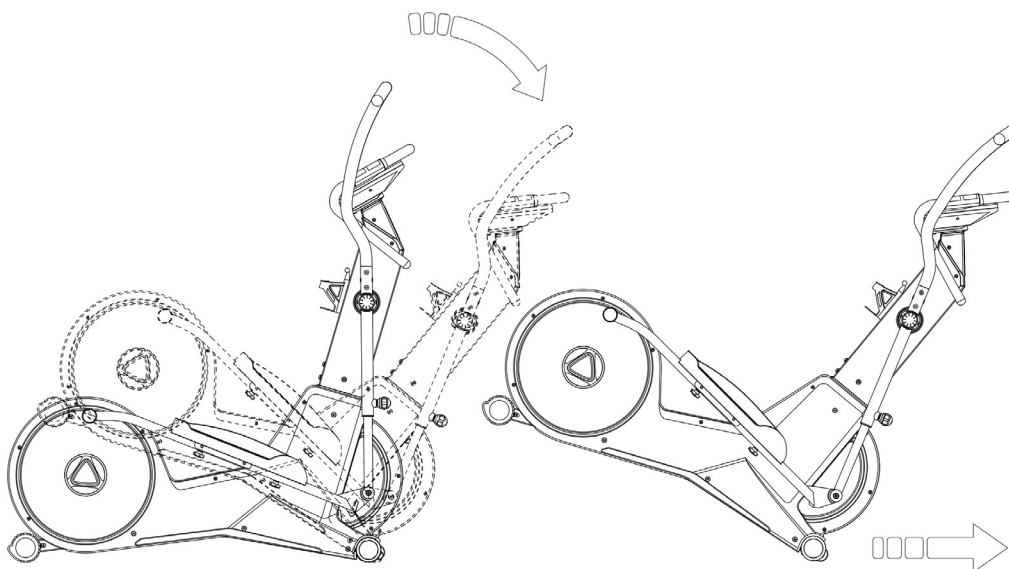
- + Make sure that the equipment is protected from moisture, dust and dirt in the selected storage location. The storage location should be dry and well ventilated and have a constant ambient temperature between 10°C and 35°C.

4.2 Transportation Wheels

► ATTENTION

If you want to transport your equipment over particularly sensitive and soft floor coverings, such as parquet, planks or laminate, lay out the transport route with cardboard or similar to avoid possible floor damage.

1. Stand behind the equipment and lift it until the weight is transferred to the transportation wheels. After that, you easily can move the equipment to a new position. For long transport distances the equipment should be disassembled and safely packed.
2. Select the new location by following the instructions in the section 1.4 of this manual.



5.1 General Instructions



WARNING

- + Do not make any improper changes to the equipment.



CAUTION

- + Damaged or worn components may affect your safety and the life of the equipment. Therefore, immediately replace damaged or worn components. In such a case, contact the contract partner. The equipment must not be used until it has been repaired. If necessary, use only original spare parts.



ATTENTION

- + In addition to the instructions and recommendations for maintenance and care given here, additional service and/or repair work may be necessary; this must only be carried out by authorised service technicians.

5.2 Faults and Fault Diagnosis

The equipment undergoes regular quality controls during production. Nevertheless, faults or malfunctions may occur. Frequently, individual parts are responsible for these disturbances, an exchange is usually sufficient. Please refer to the following overview for the most common errors and how to correct them. If the equipment still does not function properly, contact your contract partner.

Fault	Cause	Solution
Drive disks wobble/ make noises	Drive disk loose	Tighten nut (pay attention to left-hand / right-hand thread)
Display is blank/is not working	Loose cable connections	Check cable connections
Equipment wobbles	Equipment is not level	Align the feet
Creaking noises on the stepping area	Loose screws on stepping area	Tighten the screws on the stepping area
Creaking noises	Screw connections loosened or too tight	Check screw connections
Squeaking noises on the guide rails	Guide rails or rollers dirty or guide rails dry	Clean the guide rails and then lubricate them with a suitable lubricant

No pulse display	<ul style="list-style-type: none"> + Sources of interference in the room + unsuitable chest strap + Wrong position of chest strap + Chest strap defective or battery empty + Pulse display defective 	<ul style="list-style-type: none"> + Eliminate sources of interference (e.g. mobile phone, WLAN, lawn mower and vacuum cleaner robot, etc. ...) + Use a suitable chest strap (see RECOMMENDED ACCESSORIES). + Reposition chest strap and/or moisten electrodes + Changing batteries + Check if pulse display by hand pulse possible
------------------	---	--

5.3 Error Codes and Troubleshooting

The electronics of the equipment continuously carries out tests. In case of deviations, an error code appears on the display and normal operation is stopped for your safety.

Please contact the contract partner for technical support.

5.4 Maintenance and Inspection Calendar

To avoid damage from sweat, the equipment must be cleaned with a damp towel (no solvents!) after each training session.

The following routine tasks must be performed at the specified intervals:

Part	Weekly	Monthly	Quarterly
Display console	C	I	
Slide rails*		C	
Lubrication of slide rails and moving parts*			I
Plastic covers	C	I	
Screws and cable connections		I	
Legend: C = clean; I = inspect			

*Make sure to always clean the slide rails and moving parts before re-lubricating.

By scanning the QR-code with the camera function or QR-code scanner app of your smartphone/tablet, a video on general maintenance of a crosstrainer opens on YouTube. The video serves to illustrate the maintenance points described in this manual.

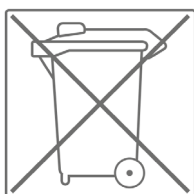
Please note that the video may not be available in your language or with appropriate subtitles.

If you cannot scan QR-codes, you can access all Fitshop videos on YouTube by first opening YouTube and entering "Fitshop" in the search field.



6 DISPOSAL

At the end of its operational life, this equipment cannot be disposed of in normal household waste. Instead, it must be disposed of via an electricals recycling centre. Further information can be obtained from your local authority's recycling service.



The materials can be recycled as per their symbols. Through the reuse, recycling of materials or other forms of recovery of old equipment, you make an important contribution to the protection of the environment.

7 RECOMMENDED ACCESSORIES

To make your training experience even more efficient and pleasant, we recommend that you add suiting accessories to your fitness equipment. For elliptical cross trainers this could for example be a **floor mat**, which makes your fitness equipment stand more securely and also protects the floor from sweat or **silicone spray** to keep moving parts in good shape.

If you have purchased a fitness machine with pulse training and want to train your heart rate, we strongly recommend that you use a compatible **chest strap**, as this ensures optimum transmission of the heart rate.



Our range of accessories offers the highest quality and makes training even better. If you would like to find out more about compatible accessories, please go to the detail page of the product in our webshop (the easiest way is to enter the article number in the search field above) and go to the recommended accessories on this page. Alternatively, you can use the QR-code provided. Of course, you can also contact our customer service: by telephone, e-mail, in one of our branches or via our social media channels. We will be happy to advise you!



floor mat



chest strap



silicone spray



chest strap contact gel

8.1 Serial Number and Model Name

In order to provide you with the best possible service, please have the model name, article number, serial number, exploded drawing and parts list ready. The corresponding contact options can be found in chapter 10 of this operating manual.



NOTICE

The serial number of your equipment is unique. It's located on a white sticker. The exact position of this sticker is shown in the following illustration.

Enter the serial number in the appropriate field.



Serial number:

Brand / Category:

Model Name:

Article Number:

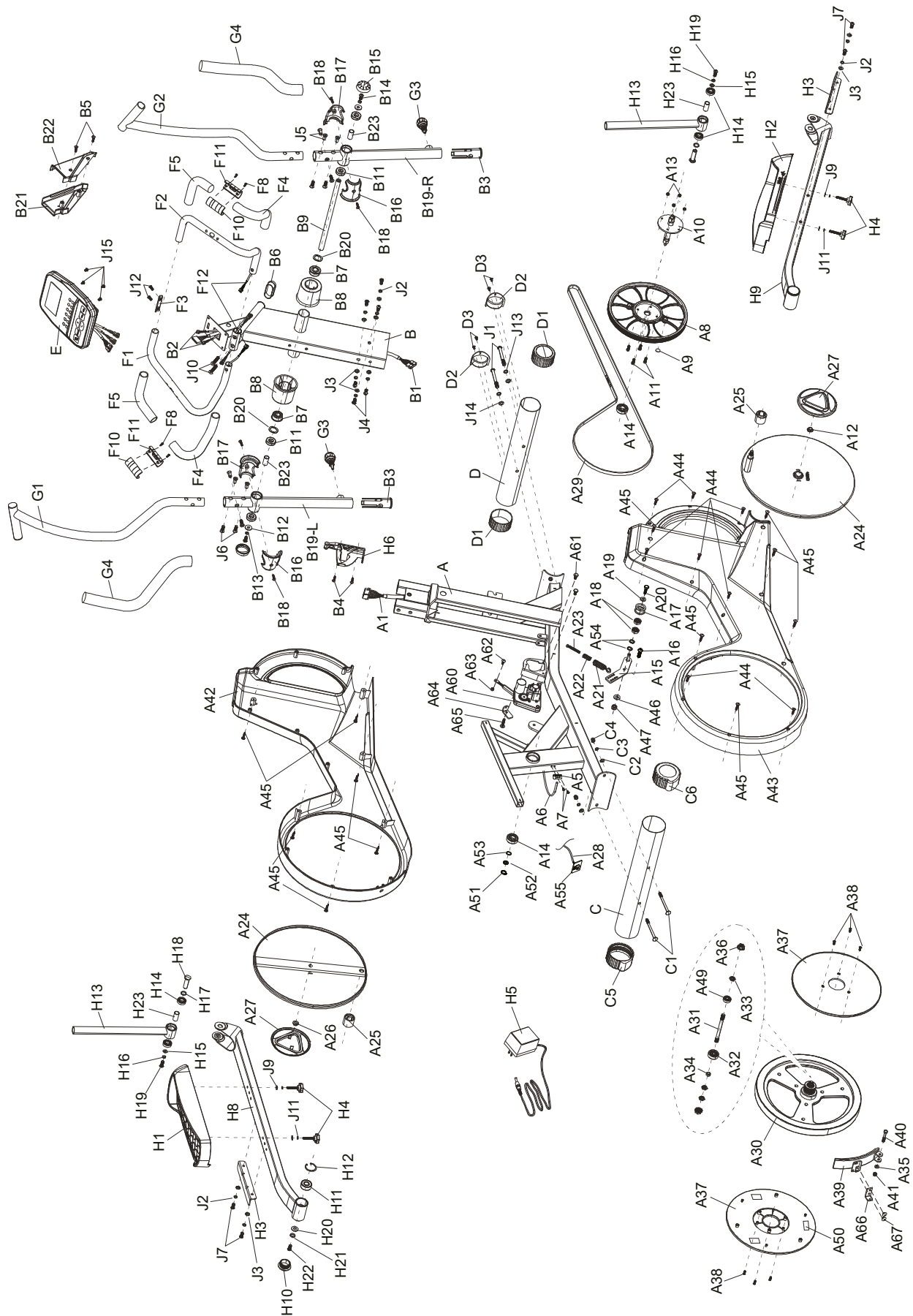
8.2 Parts List

No.	Description	Qty.	No.	Description	Qty.
A	MAIN FRAME	1	A 30	MAGNETIC FLYWHEEL Ø400 32W11KG	1
A 1	SENSOR WIRE 1000mm	1	A 31	AXLE 3/8"*26* Ø10*128L	1
A 2	MOTOR	1	A 32	BEARING 6300 2RS	1
A 3	SCREW M5xP0.8x12L	2	A 33	WASHER 3/8"-26*3.8T	3
A 4	SPRING Ø1xØ8.5x48L	1	A 34	BUSH Ø10xØ15.8x9mm	1
A 5	SENSOR WIRE HOUSING	1	A 35	WASHER Ø8xØ19x2T	1
A 6	SENSOR WIRE 900mm	1	A 36	NUT 2/8"-26x7T	2
A 7	SCREW M5x10mm	2	A 37	PLATE COVER	2
A 8	PULLEY Ø30*8	1	A 38	SCREW ST3.5x16 L	6
A 9	MANGET Ø15*2	1	A 39	MAGNETIC HOUSING	1
A 10	AXLE Ø20*154.5L	1	A 40	SCREW M8xP1.25x55LxS17	1
A 11	SCREW M6xP1.30x16L	4	A 41	NUT M8x7T	1
A 12	NUT M10xP1.25-LH x10T	1	A 42	MAIN CHAIN COVER (L)	1
A 13	NUT M6X5.5T	4	A 43	MAIN CHAIN COVER (R)	1
A 14	BEARING 6004 2ZZ	2	A 44	SCREW 3/4	8
A 15	PRESSING PLARE	1	A 45	SCREW	12
A 16	SCREW M8xP1.25x20L	1	A 46	WASHER Ø8xØ16x2T	1
A 17	BEARING HOUSING	1	A 47	NUT M8x7T	1
A 18	BEARING 6000 2ZZ	2	A 48	WASHER Ø5.5xØ12x2T	2
A 19	WASHER Ø6.5xØ13x2T	1	A 49	BEARING 6200RS	1
A 20	SCREW M6x10L	1	A 50	EVA PAD STICKER 20X60X1.5T	6
A 21	SPRING Ø20xØ4x12N	1	A 51	CLIP Ø18.5xØ22.5x1T	1
A 22	NUT M6 Ø14.4x30L	1	A 52	WASHER Ø20.3xØ30x0.5T	1
A 23	SCREW M6xP1.0x60L	1	A 53	WAVE WASHER Ø20.5xØ30x0.3T	2
A 24	TURNING PLATE	2	A 54	WAVE WASHER Ø10.2xØ13x0.3T	2
A 25	PIPE	2	A 55	FIXING SHEET	1
A 26	NUT M10xP1.25x10T	1	A 56	SCREW M8x55LxS25L	1
A 27	DECORDATION COVE	2	A 57	NUT M8x6T	1
A 28	DC WIRE 1000L	1	B	CENTRAL SUPPORT TUBE	1
A 29	BELT 900J6	1	B 1	SENSOR WIRE 800L	1

B 2	SENSOR WIRE 350L	2	D 2	WHEEL Ø76	2
B 3	END CAP	2	D 3	SCREW M5x16	4
B 4	SCREW M5x16L	2	E	CONSOLE	1
B 5	SCREW ST3.9x20L	2	F1	HANDLE BAR (L) Ø25.4x1.5Tx660L	1
B 6	END CAP	1	F2	HANDLE BAR (R) Ø25.4x1.5Tx660L	1
B 7	END CAP	2	F3	IRON BRACKET 2.5T	1
B 8	DECORATION COVER	2	F4	HANDLE BAR SPONGE Ø23x3Tx280L STR	2
B 9	AXLE Ø17x365L(M8)	1	F5	HANDLE BAR SPONGE Ø23x3Tx220L STR	2
B 11	BEARING 6003 2ZZ	4	F6	HANDLE PLUSE SENSOR	2
B 12	WASHER Ø8xØ22x2T	2	F7	SENSOR HOUSING	2
B 13	SPRING WASHER Ø8.5x13.5x2.5T	2	F8	SCREW ST2.9x20L	4
B 14	SCREW M8xP1.25x20L	2	F9	SPACED RING	4
B 15	END CAP	2	F10	SENSOR WIRE 600L	2
B 16	DECORATION COVER OF HANDLEBAR	2	G 1	SIDE HANDLE BAR (L)	1
B 17	DECORATION COVER OF HANDLEBAR	2	G 2	SIDE HANDLE BAR (R)	1
B 18	SCREW M5x12L	4	G 3	KNOB M16xP1.5x19L	2
B 19-L	SWING HANDLEBAR TUBE	1	G 4	SIDE HANDLE BAR SPONGE Ø30x3Tx450L STR	2
B 19-R	SWING HANDLEBAR TUBE	1	H 1	PEDAL (L)	1
B 20	WAVE WASHER Ø17.5xØ25x0.3T	2	H 2	PEDAL (R)	1
B 21	CENTRAL COVER (L)	1	H 3	IRON BRACKET	2
B 22	CENTRAL COVER (R)	1	H 4	KNOB	4
B 23	BUSH Ø17.2xØ22x50.5mm	2	H 5	ADAPTOR	1
C	REAR STABILIZER 70HDV	1	H 6	BOTTLE HOLDER	1
C 1	SCREW M 8 xP 1.25 x1 02xS20L	2	H 8	PEDAL TUBE (L)	1
C 2	WASHER Ø8xØ16x2T	2	H 9	PEDAL TUBE (R)	1
C 3	SPRING WASHER Ø8.5xØ13.5x2.5T	2	H 10	END CAP	2
C 4	NUT M 8	2	H 11	BEARING 2203 2RS	2
C 5	END CAP (L)	1	H 12	CLIP Ø43.5xØ37.3x1.5T	2
C 6	END CAP (R)	1	H 13	CONNECT TUBE	2
D	FRONT STABILIZER	1	H 14	BEARING 6002 2ZZ	4
D 1	END CAP 90HDV	2	H 15	WASHER Ø8xØ16x2T	2
			H 16	SPRING WASHER Ø8.5xØ13.5x2.5T	2

H 17	BUSH $\Phi 15.2 \times \Phi 20 \times 3L$	2
H 18	AXLE $\Phi 15 \times 50.5L(M8)$	2
H 19	SCREW M8xP1.25x20L	2
H 20	WASHER $\Phi 8 \times \Phi 22 \times 2T$	2
H 21	SPRING WASHER $\Phi 8.1 \times 8.5 \times 2.5T$	2
H 22	SCREW M8xP1.25x20L	2
H 23	BUSH $\Phi 15.2 \times \Phi 20 \times 27mm$	2
J1	SCREW M8xP1.25 x 90L x S20L	2
J2	SPRING WASHER $\Phi 8.5 \times 13.5 \times 2.5T$	10
J3	WASHER $\Phi 8.1 \times \Phi 16 \times 2T$	10
J4	SCREW M 8 x 20mm	6
J5	SCREW M8x16mm	6
J6	SCREW M8x20mm	6
J7	SCREW M8xP1.25x20L	4
J9	WASHER $\Phi 6 \times \Phi 12 \times 1.5T$	4
J10	SCREW M8x40mm	2
J11	SPRING WASHER $\Phi 6.1 \times 1.6T$	4
J12	SCREW M5x12mm	2
J13	SPRING WASHER $\Phi 8.5 \times \Phi 13.5 \times 2.5T$	2
J14	WASHER $\Phi 8 \times \Phi 16 \times 2T$	2
J15	SCREW	4

8.3 Exploded Drawing



Products from Kettler® are subject to strict quality control. However, if a fitness equipment purchased from us does not work perfectly, we take it very seriously and ask you to contact our customer service as indicated. We are happy to help you by phone via our service hotline.

Error Descriptions

Your fitness equipment is developed for long-term, high-quality training. However, should a problem arise, please first read the operating instructions. For further assistance, please contact your contract partner or call our service hotline. To ensure your problem is solved as quickly as possible, please describe the defect as exactly as possible.

In addition to the statutory warranty, we provide a warranty for every fitness equipment purchased from us according to the following provisions.

Your statutory rights are not affected.

Warranty

The warrantee is the first/original buyer and/or any person who received a newly purchased product as a gift from the original buyer.

Warranty period

The warranty periods, shown on our web shop, begin on delivery of the fitness equipment. The respective warranty periods for your equipment can be found on its product website.

Repair Costs

According to our choice, there will either be a repair, a replacement of individual damaged parts or a complete replacement. Spare parts, that have to be mounted while assembling the equipment, have to be replaced by the warrantee personally and are not a part of repair. After the expiration of the warranty period, the responsibility for parts costs, repair costs, installation costs and delivery costs lies with the warranty holder.

The terms of use are defined as follows:

- + Home use: solely for private use in private households up to 3 hours per day
- + Semi-professional use: up to 6 hours per day (e. g. rehabilitation centres, hotels, clubs, company gyms)
- + Professional use: more than 6 hours per day (e. g. commercial gyms)

Warranty Service

Within the warranty period, equipment which develops faults as a result of material or manufacturing defects, will be repaired or replaced at our discretion. Ownership of equipment or parts of equipment which have been replaced is transferred to us. The warranty period is not extended nor does a new warranty period begin following repair or replacement under the warranty.

Warranty Conditions

For the warranty to be valid, the following steps must be taken:

Please contact our customer service by email or phone. If the product under warranty has to be sent in for repair, the seller bears costs. After expiry of the warranty, the buyer bears the costs of transport and insurance. If the fault is covered by our warranty, you will receive a new or repaired equipment in return.

Warranty claims are invalid in case of damage resulting from:

- + misuse or improper handling
- + environmental influences (moisture, heat, electrical surge, dust, etc.)
- + failure to follow the current safety measures for the equipment
- + failure to follow the operating instructions
- + use of force (e. g. hitting, kicking, falling)
- + interventions which were not carried out by one of our authorized service centres
- + unauthorised repair attempts

Proof of Purchase and Serial Number

Please make sure that you are able to provide the appropriate receipt when claiming on your warranty. So that we can clearly identify the model of your equipment, and for the purposes of our quality control, you will need to give the serial number of your equipment, when contacting the service team. Where possible please have your serial number and your customer number ready when you call our service hotline. It will help us to deal with your request swiftly.







































If you cannot find the serial number on your fitness equipment, our service team is at your disposal to offer further information.

Service outside of the Warranty Period

We are also happy to issue an individual cost estimate if there is a problem with your fitness equipment after the warranty has expired, or in cases which do not fall under the terms of the warranty, e. g. normal wear and tear. Please contact our customer service team to find a quick and cost-effective solution to your problem. In such a case you will be responsible for the delivery costs.

Communication

Many problems can be solved just by speaking to us as your specialist supplier. We know how important it is to you as a user of the fitness equipment to have problems solved quickly and simply, so you can enjoy working out with minimal interruption. For that reason, we also want to resolve your queries quickly and in a straightforward manner. Thus, please always keep your customer number and the serial number of the faulty equipment handy.

DE	DK	UK
TECHNIK  +49 4621 4210-900  +49 4621 4210-698  technik@fitshop.de  Öffnungszeiten entnehmen Sie unserer Homepage.	TEKNIK OG SERVICE  80 90 16 50 +49 4621 4210-945  info@fitshop.dk  Åbningstider kan findes på hjemmesiden: https://stg.fit/statit7	CUSTOMER SUPPORT  00800 2020 2772 +494621 4210 944  info@fitshop.co.uk  You can find the opening hours on our homepage: https://stg.fit/statitc
	FR	BE
SERVICE  0800 20 20277 (kostenlos)  04621 4210 - 0  info@fitshop.de  Öffnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statita	TECHNIQUE & SERVICE  +33 (0) 189 530984 +49 4621 42 10 933  info@fitshop.fr  Vous trouverez les heures d'ouverture sur notre site Internet: https://stg.fit/statit4	TECHNIQUE & SERVICE  02 732 46 77 +49 4621 4210 933  info@fitshop.be  Vous trouverez les heures d'ouverture sur notre site Internet: https://stg.fit/statit8
ES	NL	INT
TECNOLOGÍA Y SERVICIOS  911 238 029  info@fitshop.es  Consulta nuestro horario de apertura en la página web: https://stg.fit/statit5	TECHNISCHE DIENST & SERVICE  +31 172 619961  service@fitshop.nl  De openingstijden vindt u op onze homepage: https://stg.fit/statit3	TECHNICAL SUPPORT & SERVICE  +49 4621 4210-944  service-int@fitshop.de  You can find the opening hours on our homepage: https://stg.fit/statita
PL	AT	CH
DZIAŁ TECHNICZNY I SERWIS  22 307 43 21 +49 4621 42 10-948  info@fitshop.pl  Godziny otwarcia można znaleźć na stronie głównej: https://stg.fit/statit6	TECHNIK & SERVICE  0800 20 20277 (Freecall) +49 4621 42 10-0  info@fitshop.at  Öffnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statitb	TECHNIK & SERVICE  0800 202 027 +49 4621 42 10-0  info@fitshop.ch  Öffnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statit9

Please find a detailed overview including address and opening hours for all stores of the Fitshop Group in Germany and abroad on the following website:

www.fitshop.com/en/stores

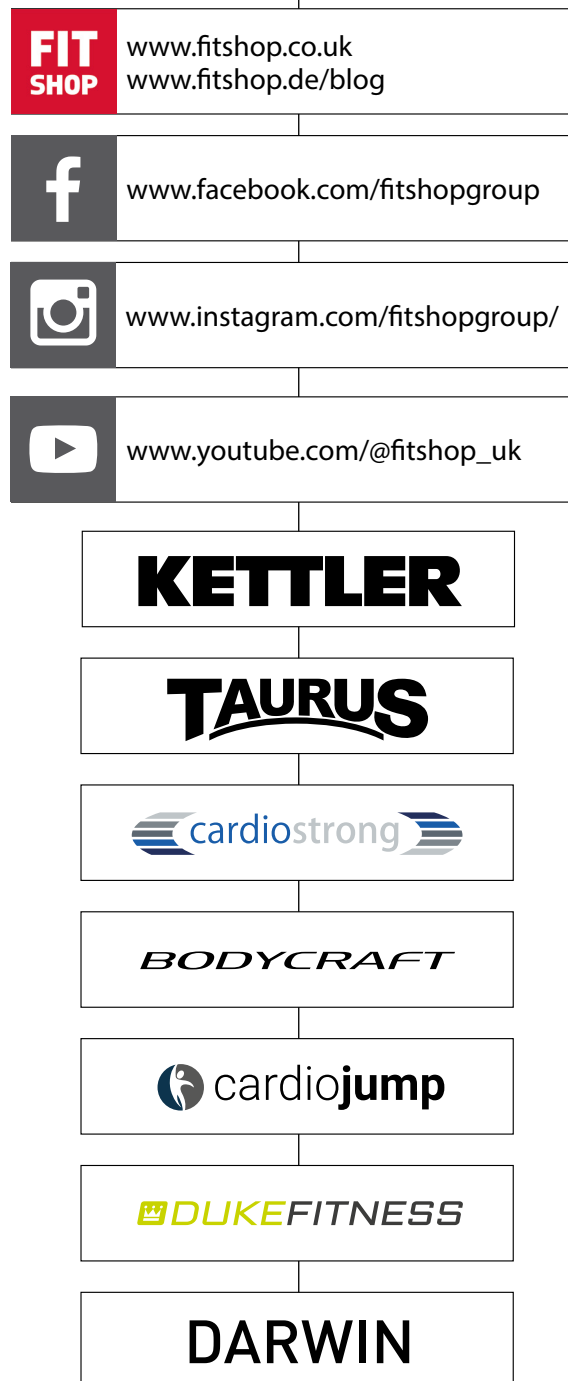
WE LIVE FITNESS

WEBSHOP AND SOCIAL MEDIA

Fitshop is Europe's largest specialist store for home fitness equipment with currently over 70 stores and one of the world's most renowned online mail order companies for fitness equipment. Private customers order via the 25 web shops in the respective national language or have their desired equipment assembled on site. In addition, the company supplies fitness studios, hotels, sports clubs, companies and physio practices with professional equipment for endurance and strength training.

Fitshop offers a wide range of fitness equipment from renowned manufacturers, high-quality in-house developments and comprehensive services, such as a build-up service and sports scientific advice before and after the purchase. The company employs numerous sports scientists, fitness trainers and competitive athletes.

Visit us also on our social media platforms or our blog!



KETTLER

Kettler Optima 600