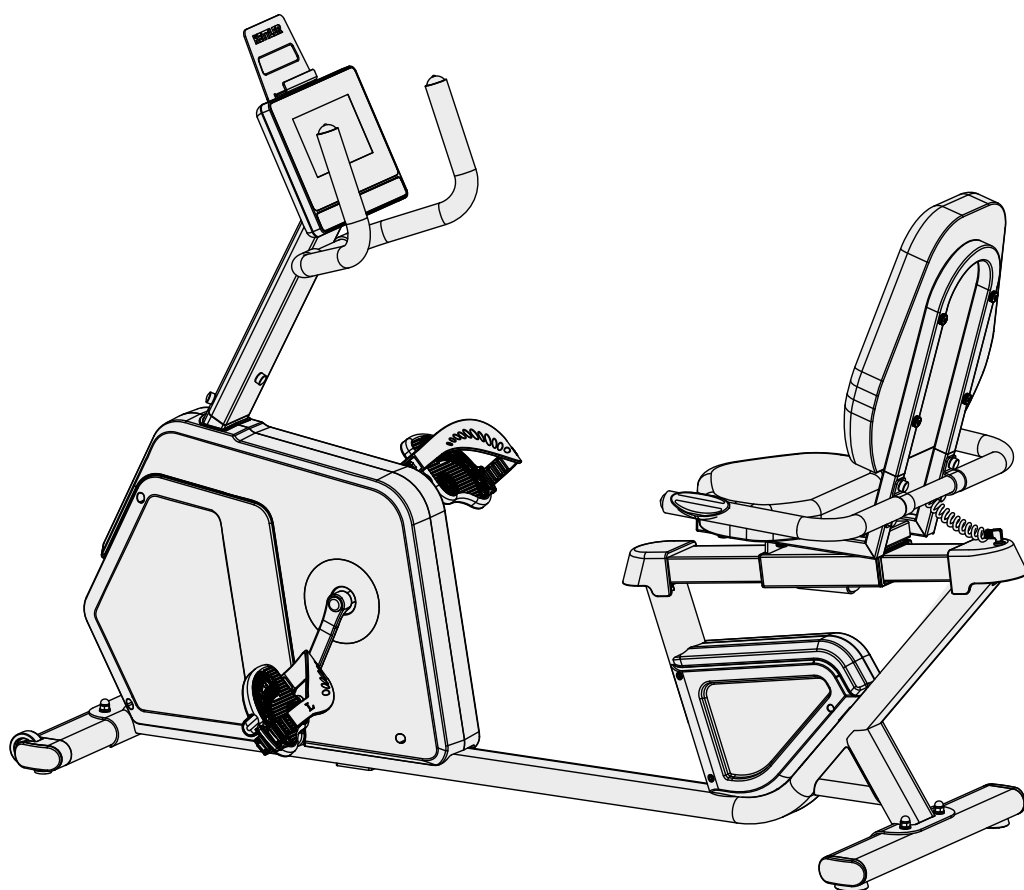


# KETTLE

## ASSEMBLY AND OPERATING INSTRUCTIONS



max. 150 kg



~ 45 Min.



43 kg

L 161 | W 61 | H 114

FSKEM2005100.01.01

Art. No. K-EM2005-100

**TOUR 400R**



# Content

<b>1</b>	<b>GENERAL INFORMATION</b>	<b>8</b>
1.1	Technical Data	8
1.2	Technical Drawings	9
1.3	Personal Safety	10
1.4	Electrical Safety	11
1.5	Set-Up Place	12
<b>2</b>	<b>ASSEMBLY</b>	<b>13</b>
2.1	General Instructions	13
2.2	Scope of Delivery	14
2.3	Assembly	16
<b>3</b>	<b>OPERATING INSTRUCTIONS</b>	<b>21</b>
3.1	Console Overview	21
3.2	Button Functions	22
3.3	Display Modes	23
3.4	Displayed Values	24
3.5	Training Programmes	24
3.5.1	Quick Start	25
3.5.2	Preset Programmes	25
3.5.3	Target Programmes	27
3.5.4	Target-Watt Programmes	29
3.5.5	Heart Rate Controlled Programmes	31
3.5.6	User-Defined Programmes	33
3.6	Training Overview	34
3.7	USB-C Connection	35
3.8	Watt Table	36
<b>4</b>	<b>WORKOUT TIPS</b>	<b>37</b>
4.1	General Instructions	37
4.1.1	Training clothes	37
4.1.2	Warming up and stretching	37
4.1.3	Medication	38
4.1.4	Used muscle groups	38
4.1.5	Exercise frequency	38
4.2	Workout journal	40
4.3	Wireless Connection and Fitness Apps	41
<b>5</b>	<b>STORAGE AND TRANSPORT</b>	<b>42</b>

5.1	General Instructions	42
5.2	Transportation Wheels	42
<b>6</b>	<b>TROUBLESHOOTING, CARE AND MAINTENANCE</b>	43
6.1	General Instructions	43
6.2	Faults and Fault Diagnosis	43
6.3	Error Codes and Troubleshooting	44
6.4	Maintenance and Inspection Calendar	45
<b>7</b>	<b>DISPOSAL</b>	45
<b>8</b>	<b>RECOMMENDED ACCESSORIES</b>	46
<b>9</b>	<b>ORDERING SPARE PARTS</b>	47
9.1	Serial Number and Model Name	47
9.2	Parts List	48
9.3	Exploded Drawing	52
<b>10</b>	<b>WARRANTY</b>	54
<b>11</b>	<b>CONTACT</b>	56

**Dear customer,**

Thank you for choosing a Kettler fitness device. Kettler Sport represents tradition, durability, and quality like no other home fitness brand. Classic home trainers such as the Golf have accompanied users for decades. At the same time, Kettler stands for innovation and continuously develops thoughtful solutions, particularly in usability and training comfort.

Kettler Sport provides everything you need for successful training at home: cardio and strength equipment, as well as a wide range of fitness accessories.

Further information can be found at [www.fitshop.com/kettler](http://www.fitshop.com/kettler).

**Intended Use**

The equipment may only be used for its intended purpose.

The equipment is only suitable for home use. The equipment is not suitable for semi-professional (e.g. hospitals, associations, hotels, schools, etc.) and commercial or professional use (e.g. fitness studios).

**Legal Notice**

Fitshop GmbH  
Europe's No. 1 for home fitness

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**Disclaimer**

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Product and manual are subject to change. Technical data can be changed without advance notice.

# **FITSHOP**

Europe's No.1 for Home Fitness

## ABOUT THIS MANUAL

Please carefully read the entire manual before installation and first use. The manual will help you to quickly set up the system and explains how to safely use it. Make sure that all persons exercising with the equipment (especially children and persons with physical, sensory, mental or motor disabilities) are informed about this manual and its contents in advance. In case of doubt, responsible persons must supervise the use of the equipment.

Due to ongoing changes and software optimisations, the manual may have to be updated. If you notice any discrepancies during assembly or use, please refer to the manual uploaded to the webshop. The latest manual is always available there.



This equipment has been manufactured according to the latest safety knowledge. As far as possible, potential safety hazards which could cause injury have been eliminated. Make sure to carefully follow the instructions and that all parts are securely in place. If required, read through the instructions again to correct any mistakes.

Training devices must be classified according to accuracy and use. Accuracy classes are only applicable to devices that display training data.

### Accuracy classes

Class A: high accuracy.

Class B: medium accuracy.

Class C: low accuracy.

The use classes explain the intended use of the training device.

### Use classes

**Class S** (studio): professional and/or commercial use.

These training devices are intended for the use in training rooms of facilities such as sports clubs, school facilities, hotels, clubs and studios whose access and supervision is specifically regulated by the owner (person with legal responsibility).

**Class H** (home use): use at home.

These stationary training devices are intended for the use in private homes where access to the training device is regulated by the owner (person with legal responsibility).

Please pay close attention to the safety and maintenance instructions given here. The contract partner cannot be held liable for damage to health, accidents or damage to the equipment when it is not used in accordance with these instructions.

The following safety instructions may appear in this manual:

► **ATTENTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in property damage.

⚠ **CAUTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in slight or minor injuries!

⚠ **WARNING**

This notice indicates potentially hazardous situations which, if not avoided, may result in death or serious injuries!

⚠ **DANGER**

This notice indicates potentially hazardous situations which, if not avoided, will result in death or serious injuries!

ⓘ **NOTICE**

This notice indicates further useful information.

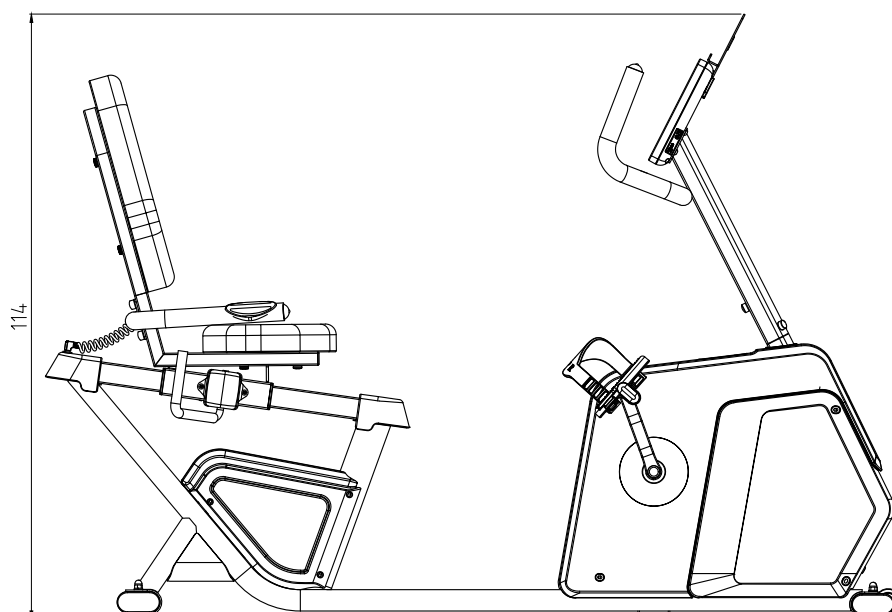
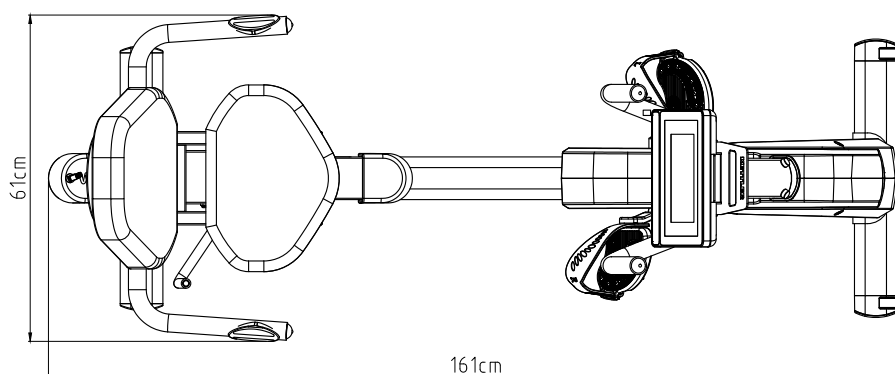
Retain these instructions in a safe place for future reference, maintenance or when ordering replacement parts.

**1.1 Technical Data**

<b>Weight and dimensions</b>	
Item weight (gross, including packaging)	48 kg
Item weight (net, without packaging)	42.5 kg
Packaging dimensions of cartons (L x W x H)	167 cm x 24.5 cm x 69 cm
Dimensions (L x W x H)	161 cm x 61 cm x 114 cm
<b>Additional measurement data</b>	
Q-Factor	176 mm
Crank length	17 cm
Transmission Ratio	1:8.7
<b>Maximum load</b>	
Maximum user weight	150 kg
<b>Technical specifications</b>	
Flyweight	8 kg
Resistance system	Electronic magnetic brake system
Resistance levels	32
Power supply	Generator
Power adaptor	9V
<b>Console data</b>	
Display	Pulse
	Speed
	Distance
	Calories
	Time
	Watt
	RPM
Display size	7 Inches
Display type	LCD
<b>Wattage specifications</b>	
Min. and max. watts at 60 RPM	25 - 270 Watt

Programme overview	
Quick start	1
Target programmes	3
Heart rate controlled	3
Preset programmes	30
Target watt programmes	1
User programmes	2
Other data	
Menu language	English
Wireless connection	Yes
heart rate monitor	Hand pulse sensors, optional: chest strap
Use class	H

## 1.2 Technical Drawings



## 1.3 Personal Safety

### **DANGER**

- + Before you start using the equipment, you should consult your physician that this type of exercise is suitable for you from a health perspective. Particularly affected are persons who: have a hereditary disposition to high blood pressure or heart disease, are over the age of 45, smoke, have high cholesterol values, are overweight and/or have not exercised regularly in the past year. If you are under medical treatment that affects your heart rate, medical advice is absolutely essential.
- + Note that excessive training can seriously endanger your health. Please also note that heart rate monitoring systems can be inaccurate. If you notice any signs of weakness, nausea, dizziness, pain, shortness of breath, or other abnormal symptoms, stop exercising immediately and seek advice from your doctor if necessary.
- + The owner must communicate all warnings and instructions to the user.

### **WARNING**

- + This equipment may not be used by children under the age of 14.
- + Children should not be allowed unsupervised access to the equipment.
- + Persons with disabilities must have a medical license and must be under strict observation when using the equipment.
- + The equipment is strictly for use by one person at a time.
- + If your equipment provides a safety key, the clip of the safety key must be attached to your clothing before starting your training. In the event of a fall, the EMERGENCY STOP of the equipment can be initiated.
- + There is a risk of injury from spinning pedals and/or an exposed flywheel in the absence of a freewheel. Never get on or off the equipment when the pedals or the flywheel are still moving. Always make sure that the pedals and the flywheel have come to a complete stop.
- + Support yourself with at least one hand on the handlebar when getting on and off the equipment. Only dismount from the equipment when the pedals have come to a complete stop.
- + Keep your hands, feet and other body parts, hair, clothing, jewellery and other objects well clear of moving parts.
- + During use, wear suitable sports clothing rather than loose or baggy clothing. When wearing sports shoes, make sure they have suitable soles, preferably made of rubber or other non-slip materials. Shoes with heels, leather soles, studs or spikes are unsuitable. Never exercise barefoot.

### **CAUTION**

- + If your equipment needs to be connected to the power supply with a mains cable, make sure that the cable is not a potential tripping hazard.
- + Make sure that nobody is within the range of motion of the equipment during training so as not to endanger you or other persons.
- + Always tighten the pedal strap before you start training to prevent your feet from slipping.
- + Be aware that if adjustment devices are left protruding, they may impede the user's movement.

 **CAUTION**

- + The safety level of the appliance can only be maintained if it is regularly checked for damage and wear.

 **ATTENTION**

- + Do not insert any objects of any kind into the openings of the device.
- + To protect the equipment from use by unauthorised third parties, always remove the power cable (if existing) when not in use and store it in a safe place that is inaccessible to unauthorised persons (e.g. children).
- + Class B and C crank training equipment is not suitable for high accuracy purposes.

## 1.4 Electrical Safety

 **DANGER**

- + In order to reduce the risk of an electric shock, always unplug the equipment from the mains socket immediately after your workout, before assembly or dismantling, and before maintenance or cleaning. Do not pull on the cable.

 **WARNING**

- + Do not leave the equipment unattended while the mains cable is plugged into the mains socket. During your absence, the mains cable must be removed from the mains socket to prevent improper use by third parties or children.
- + If the mains cable or plug is damaged or defective, contact your contract partner. Until repair, the equipment must not be used.

 **ATTENTION**

- + The equipment requires a mains connection of 220-230 V with 50 Hz mains voltage.
- + The equipment may only be connected directly to an earthed socket using the supplied mains cable. Extension cables must conform to VDE guidelines. Always completely unwind the mains cable.
- + The socket must be protected by a fuse with a minimum fuse rating of "16 A, slow blow".
- + Do not make any changes to the mains cable or the mains plug.
- + Keep the mains cable away from water, heat, oil and sharp edges. Do not route the mains cable underneath the equipment or under a carpet or rug, and do not place any objects on top of it.
- + If your purchased item is equipped with a TFT console, software updates must be carried out regularly. Follow the instructions on the console to perform the update(s).
- + The software systems on gym equipment with TFT consoles are set up only for the pre-installed apps. Do not install any additional apps.

 **NOTICE**

- + The pre-installed apps on TFT consoles are produced and provided by external manufacturers. Fitshop does not take any responsibility for the availability, functionality or contents of these apps.
- + Hereby, Fitshop GmbH declares that the radio equipment type Wireless Connection (2.402 – 2.480 GHz) complies with Directive 2014/53/EU. The full text of the EU Declaration of Conformity is available at the following website: [www.fitshop.com](http://www.fitshop.com).

## 1.5 Set-Up Place

### **WARNING**

- + Do not place the equipment in main corridors or escape routes.

### **CAUTION**

- + Choose a location in which to place the equipment such that there is enough free space/clearance to the front, the rear and to the sides of the equipment.
- + The training room should be well ventilated during training and not be exposed to any draughts.
- + Choose the place in which to set up the equipment such that there is enough free space/clearance to the front, the rear and to the sides of the equipment.
- + The free area in the direction from which the exercise equipment is accessed must be at least 0.6 m larger than the exercise area.
- + The set-up and mounting surface of the equipment should be flat, loadable and solid.

### **ATTENTION**

- + The device may only be used in one building, in sufficiently tempered and dry rooms (ambient temperatures between 10°C and 35°C). The equipment should not be used outdoors or in rooms with high humidity (over 70%) like swimming pools.
- + A floor protective mat/equipment underlay can help to protect high-quality floor coverings (parquet, laminate, cork, carpets) from dents and sweat and can help to level out slight unevenness.
- + For Class S equipment, the exercise equipment may only be used in areas where access, supervision and control are specifically regulated by the owner.

### 2.1 General Instructions



#### **DANGER**

- + Do not leave any tools, packaging materials such as foils or small parts lying around, as otherwise there is a danger of suffocation for children. Keep children away from the equipment during assembly.



#### **WARNING**

- + Pay attention to the instructions attached to the equipment in order to reduce the risk of injuries.



#### **CAUTION**

- + Ensure to have sufficient room for movement in each direction during assembly.
- + The assembly of the equipment must be carried out by at least two adults. If in doubt, seek the help of a third technically skilled person.



#### **ATTENTION**

- + To prevent damage to the equipment and the floor, assemble the equipment on a mat or packaging board.



#### **NOTICE**

- + In order to make the assembly as simple as possible, some screws and nuts to be used can already be pre-assembled.
- + Ideally, assemble the equipment at its later set-up place.

## 2.2 Scope of Delivery

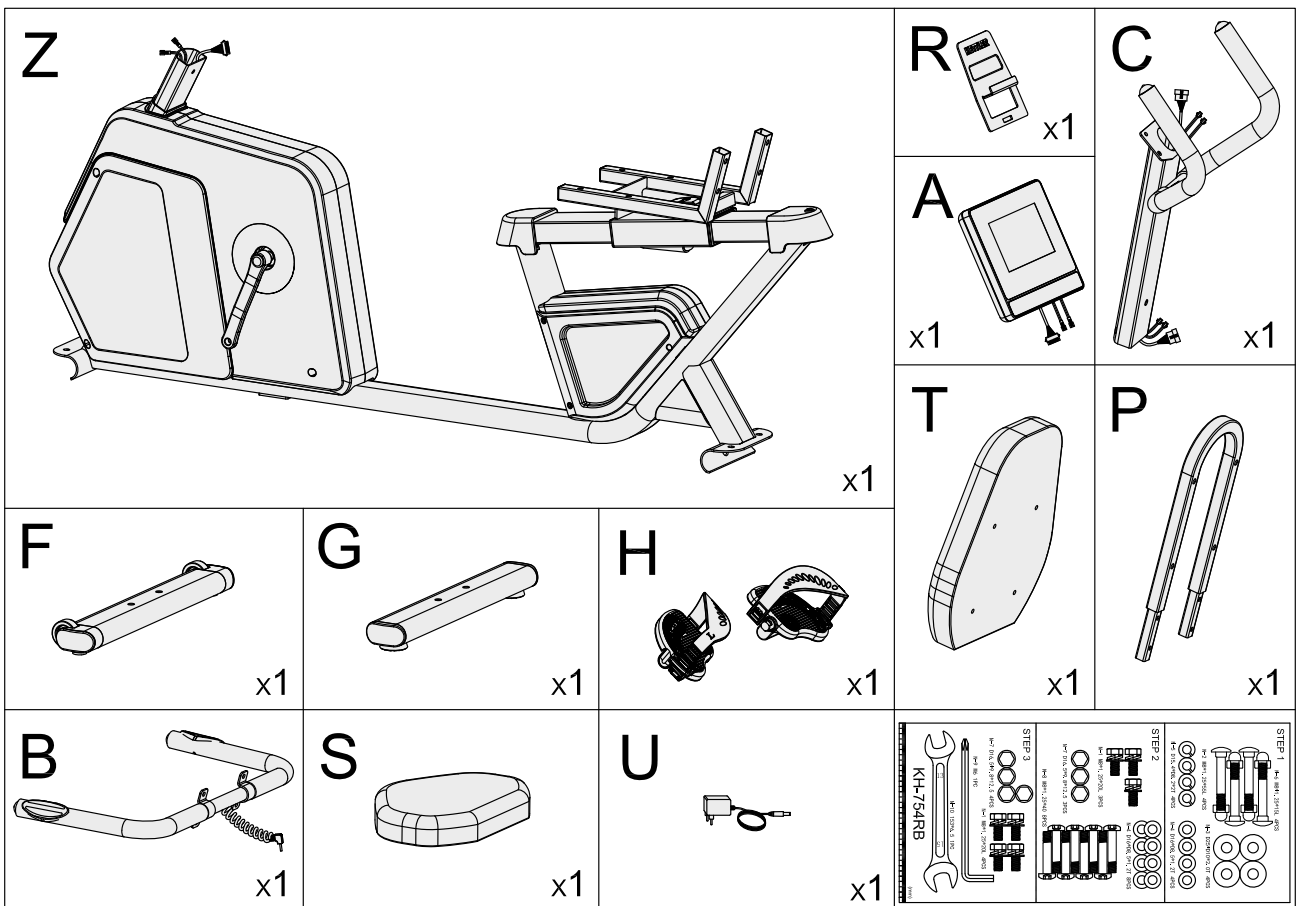
The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.

**⚠ CAUTION**

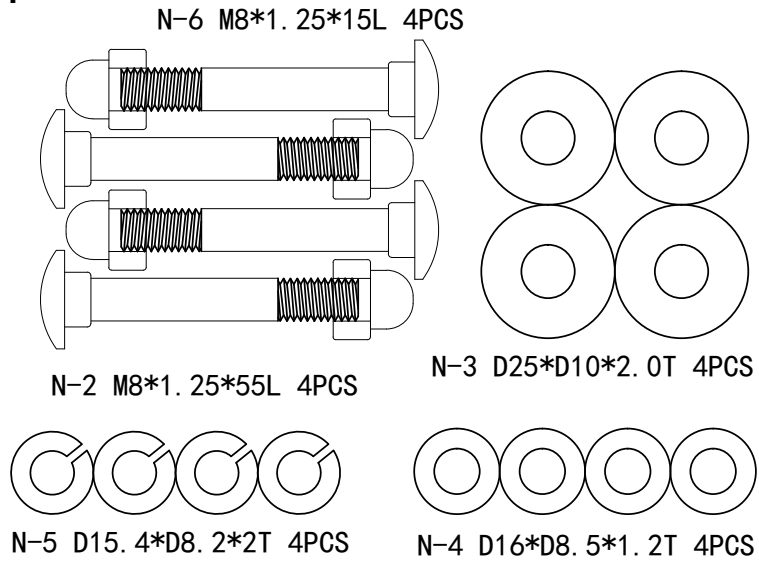
If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.

**📄 NOTICE**

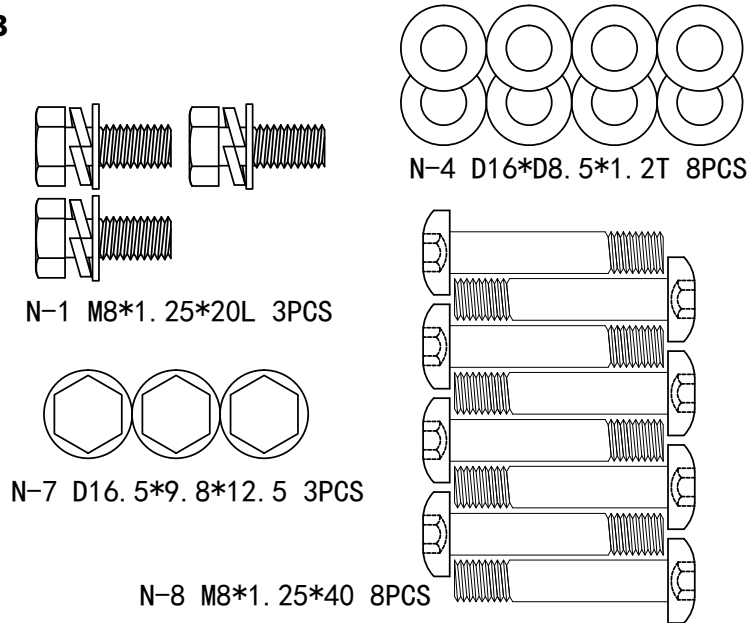
Required tools (included in delivery): Spanner, Allen key, Phillips screwdriver



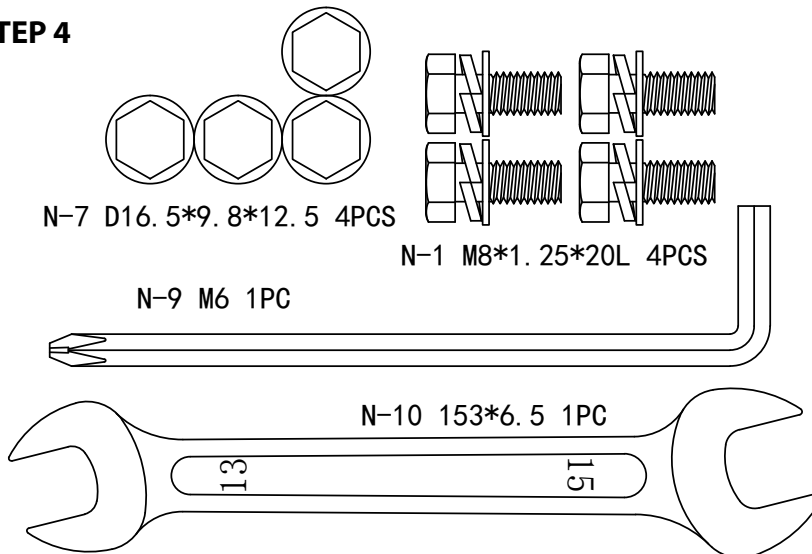
**STEP 1**



**STEP 3**



**STEP 4**



## 2.3 Assembly

Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

### **NOTICE**

- + First loosely screw all parts together and check that they fit properly. Tighten the screws using the tool only when you are instructed to do so.
- + Do not tighten the screws and bolts with excessive force as they could be damaged.
- + If you have difficulty recognising the graphics, we recommend that you open and/or download the PDF instructions stored in the webshop on your end device (e.g. smartphone, tablet or PC). There you have the option of zooming in closer. Please note that the Adobe Acrobat Reader programme must be installed on your end device in order to open the file.

### Step 1: Installing the Stabilizers

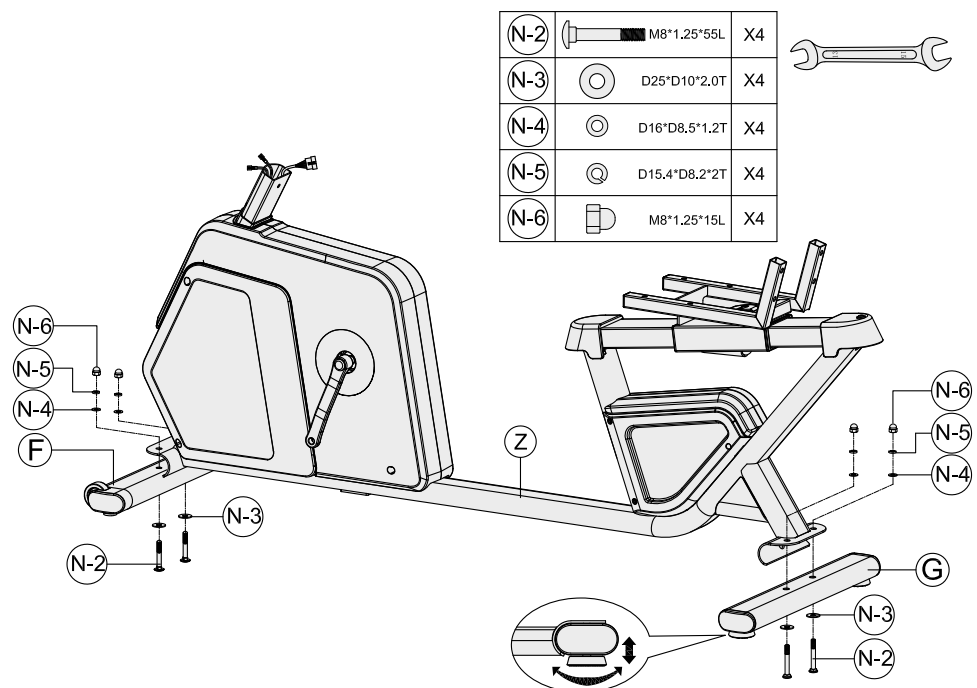
1. Attach the rear stabilizer (G) and the front stabilizer (F) to the main frame (D-1) using two screws (N-2), two flat washers (N-3), two flat washers (N-4), two spring washers (N-5), and two domed nuts (N-6) for each stabilizer.

Use the open wrench (N-11) for the installation.

### Step 2: Adjusting the Stabilizers

If the floor is uneven, you can stabilize the equipment by turning the adjustable wheels (G-3) under the rear stabilizer (G-1).

1. Lift the equipment slightly on the desired side and turn the adjustable wheel (G-3) under the rear stabilizer (G-1).
2. Turn the adjustable wheel clockwise to extend it and raise the equipment. Turn it counterclockwise to lower the equipment.



### Step 3: Installing the Seat and the Handlebar Post

► **CAUTION**

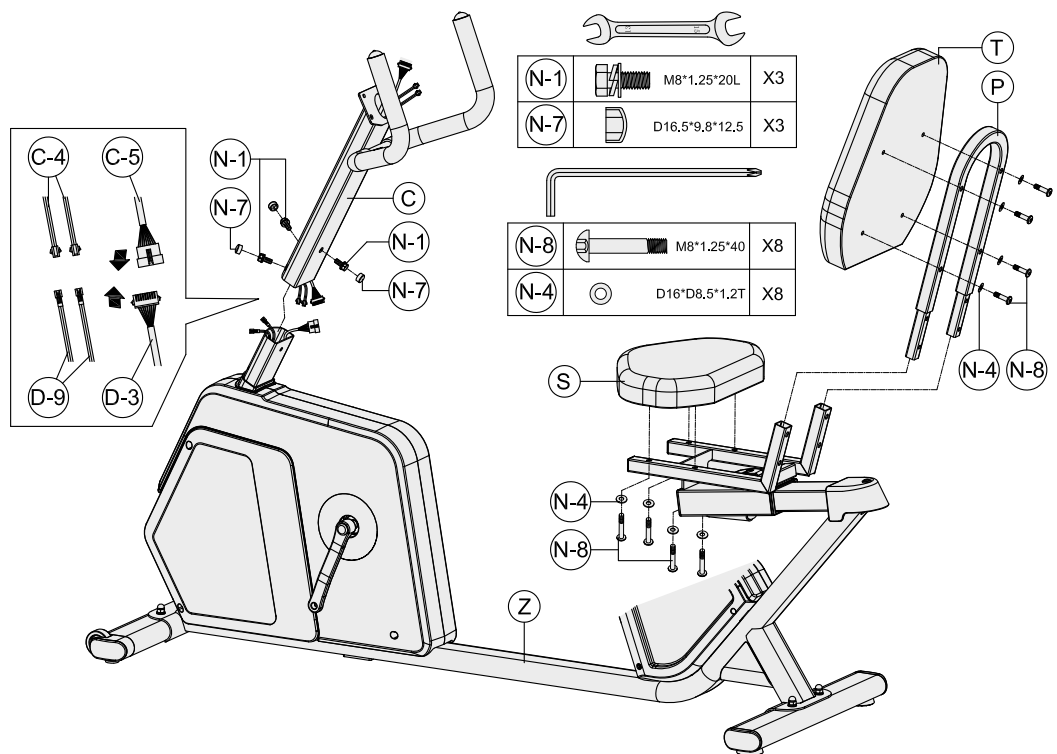
- + During the following step, make sure that the cables are not pinched.
- + Ensure that all plug connections are firmly connected.

1. Connect the cables (D-9) and (C-4).
2. Connect the cables (D-3) and (C-5).
3. Attach the handlebar post complete assembly (C) to the main frame (D-1) using three bolts (N-1).

*Use the open wrench (N-11) for the installation.*

4. Cover the bolts (N-1) with the screw covers (N-7).
5. Attach the seat (S) to the main frame (D-1) using four bolts (N-8) and four flat washers (N-4).
6. Attach the back cushion (T) to the seat support bracket welding set (P) using four bolts (N-8) and four flat washers (N-4).

*Use the hex wrench (N-10) for the installation.*



#### Step 4: Installing the Back Cushion and the Computer

1. Attach the handlebar complete assembly (B) to the main frame (D-1) using four bolts (N-1).

Use the open wrench (N-11) for the installation.

2. Cover the bolts (N-1) with the screw covers (N-7).
3. Insert the cable of the handlebar complete assembly (B) into the main frame (D-1). Refer to the illustration.

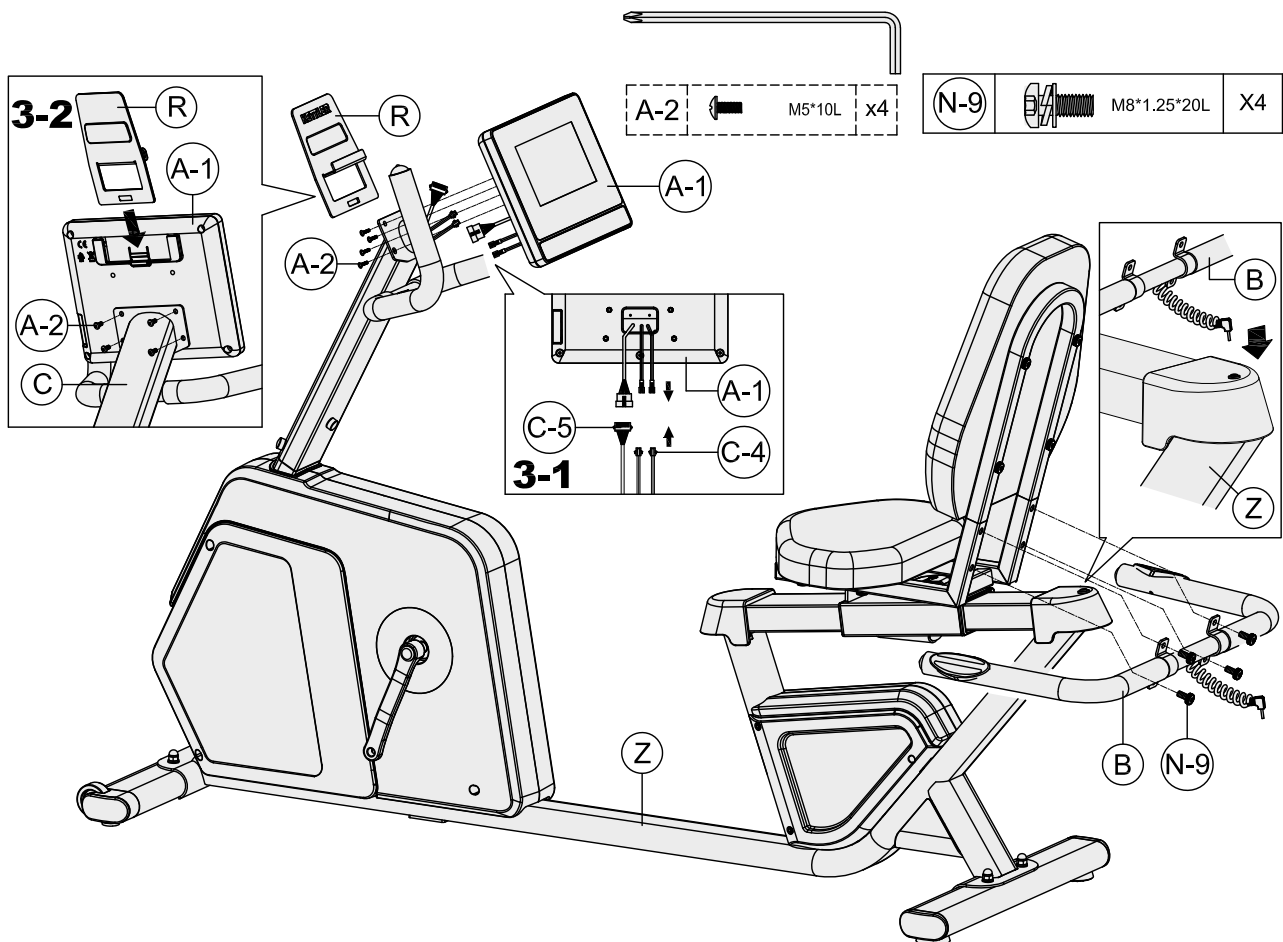
► **CAUTION**

- + During the following step, make sure that the cables are not pinched.
- + Ensure that all plug connections are firmly connected.

4. Connect the cable (C-4) to the corresponding cable of the computer (A-1).
5. Connect the cable (C-5) to the corresponding cable of the computer (A-1). Refer to Figure 3-1.
6. Attach the computer (A-1) to the handlebar post complete assembly (C) using four bolts (A-2).

Use a Phillips screwdriver for the installation.

7. Attach the pad holder set (R) to the computer (A-1). Refer to figure 3-2.



## Step 5: Installing the Pedals

### ⚠ CAUTION

Make sure that the pedals are fully tightened.

1. Attach the left and right pedals (H-1, H-2) to the left and right cranks (I-1, I-2).
2. Turn the right pedal (H-2) clockwise to install it.
3. Turn the left pedal (H-1) counterclockwise to install it.

Use the open wrench (N-11) for the installation.

4. Insert the adaptor (U) into the power cable (D-4).

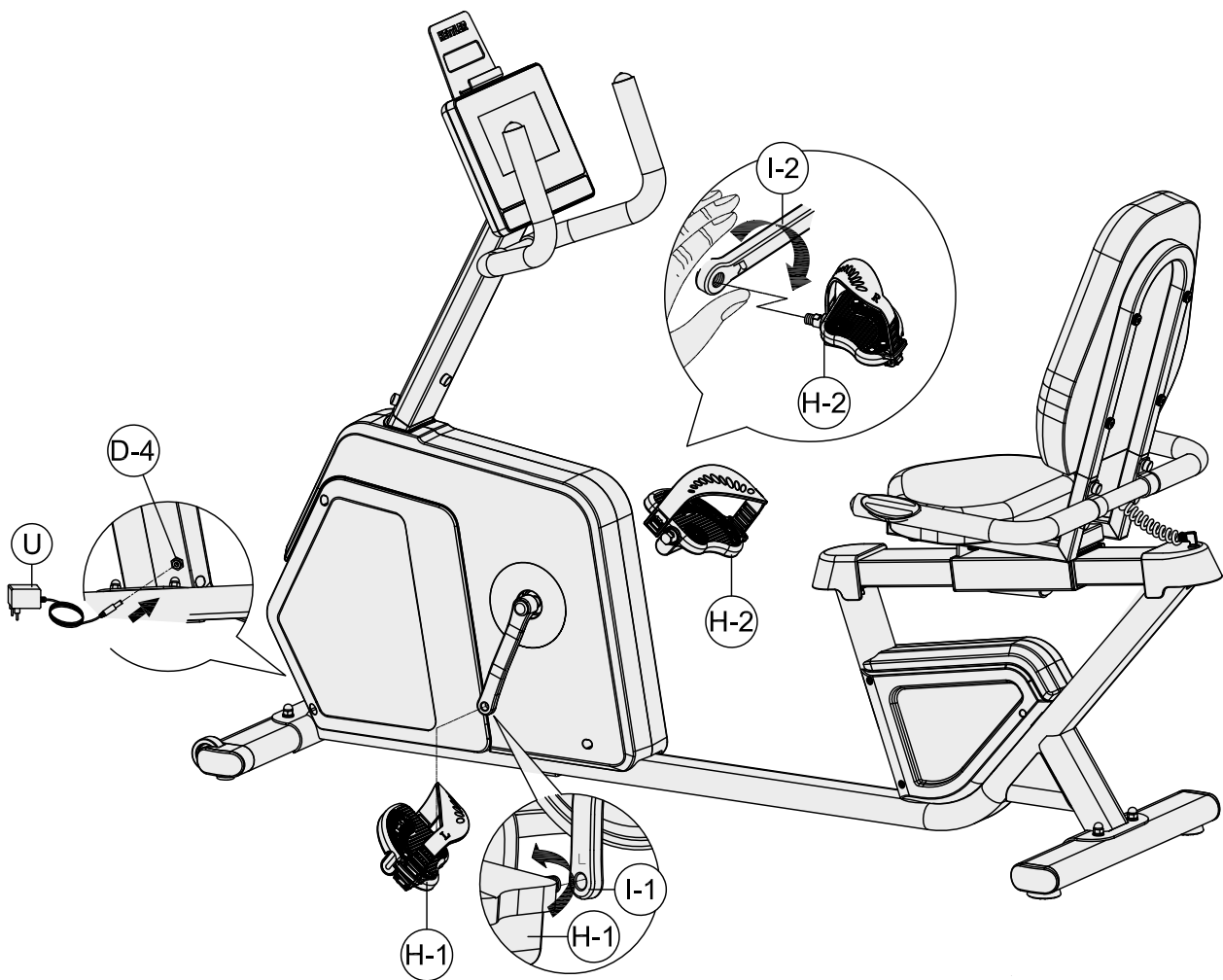
→ *The machine is now fully assembled.*

## Step 6: Connecting the Equipment to the Power Supply

### ▶ ATTENTION

Do not connect the equipment to a power strip, as this may prevent sufficient power supply and cause technical malfunctions.

Plug the power cord into a wall socket that meets the requirements stated in the chapter on electrical safety.



## Step 6: Assembly of the Pedals



### **CAUTION**

Make sure to screw in the pedals completely.

### **Correctly Getting On and Off**

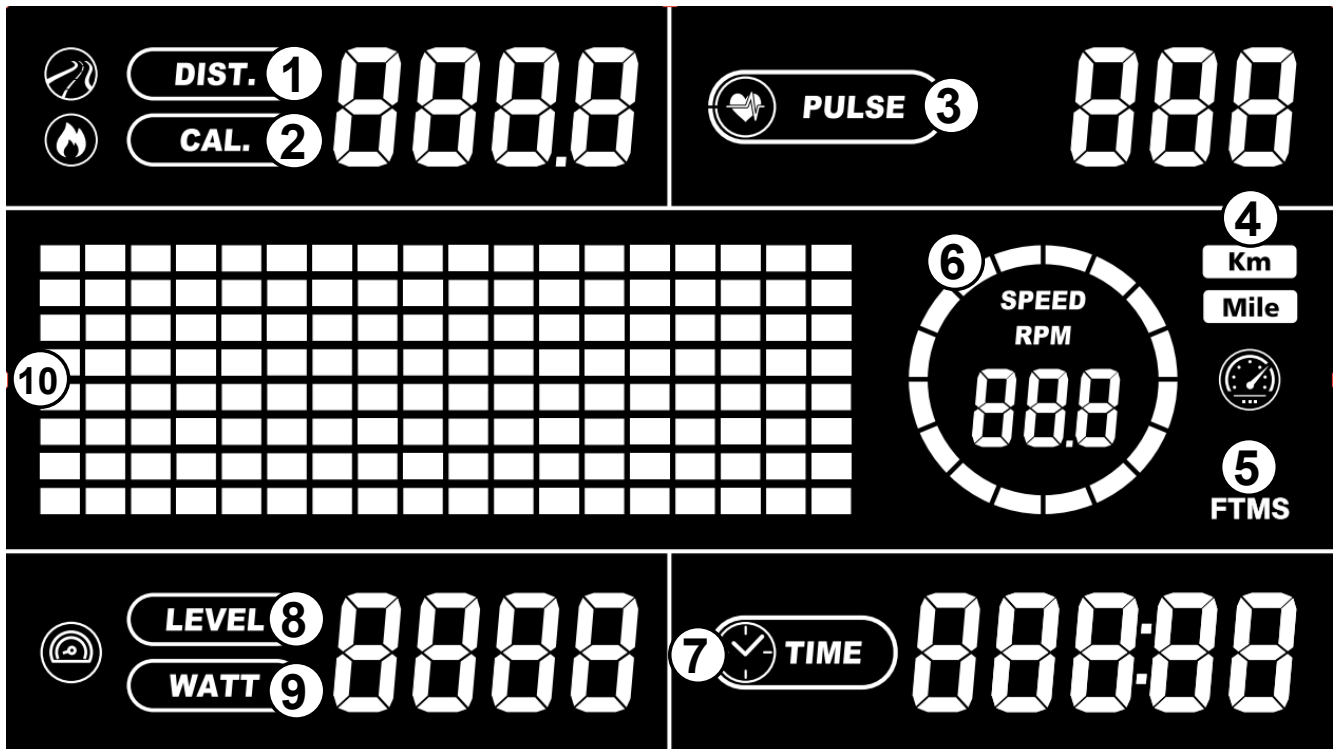
1. To get on, grip the handles with both hands and first step onto the left pedal with your left foot or onto the right pedal with your right foot and then place your foot onto the other pedal.
2. To get off, grip the handles with both hands and place one foot next to the equipment and then the other foot.

## 3 OPERATING INSTRUCTIONS

### ① NOTICE

- + Familiarise yourself with all the functions and setting options of the device before starting training. Have the proper use of this product explained to you by a specialist.
- + Always start your training with low intensity and increase evenly and gently. End your training with a cool-down phase. If you are unsure, please consult your physician.

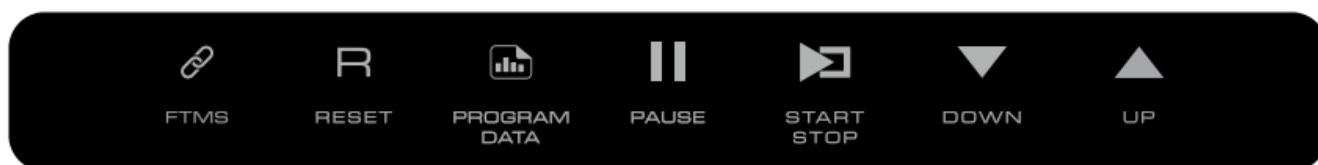
### 3.1 Console Overview










NO.	DISPLAY	NAME	FUNCTION
1	DIST.	Distance	<ul style="list-style-type: none"> <li>+ Displays the training distance.</li> <li>+ Display range: 0.0–999.9</li> <li>+ Setting range: 0.0–999.9</li> <li>+ Counts down in the target programme.</li> </ul>
2	CAL.	Calories	<ul style="list-style-type: none"> <li>+ Displays the burned calories.</li> <li>+ Display range: 0.0–9999</li> <li>+ Setting range: 10.0–9990</li> <li>+ Counts down in the target programme.</li> </ul>
3	PULSE	Pulse	Displays your pulse if the hand pulse sensors or the chest strap are in use. (Chest strap not included)
4	KM/MILE	Kilometers/Miles	Displays the measurement unit.

5	<b>FTMS</b>	<b>FTMS</b>	Displays whether a wireless connection is established.
6	<b>SPEED/ RPM</b>	<b>Speed/RPM</b>	Displays the speed in RPM and km/h. + Display range: 0.0–99.9 km/h + Display range: 0–999 RPM
7	<b>TIME</b>	<b>Time</b>	+ Displays the training time. + Display range: 0:00–999:59 + Setting range: 10:00–999:00 + Counts down in the target programme.
8	<b>LEVEL</b>	<b>Level</b>	+ Displays the resistance level. + Level: 1–32
9	<b>WATT</b>	<b>Watt</b>	Displays how many watts are being generated.
10	<b>MATRIX</b>	<b>Message window/ Performance profile</b>	Displays messages, programme parameters, and performance profiles.

## 3.2 Button Functions



DISPLAY	BUTTON	FUNCTION
 FTMS	<b>FTMS</b>	Establish an FTMS or a wireless connection with your mobile device.
 RESET	<b>RESET</b>	+ Reset the entered value. + Return to standby when you are in the training overview.
 PROGRAM DATA	<b>PROGRAM DATA</b>	+ Select a training programme. + Switch the displayed data during training.
 PAUSE	<b>PAUSE</b>	Pause the training session.
 START STOP	<b>START/STOP</b>	+ Start a training session. + Stop the active training session.

	<b>DOWN</b>	<ul style="list-style-type: none"> <li>+ Navigate down in a selection.</li> <li>+ Decrease the level during training.</li> <li>+ Decrease a value.</li> </ul>
	<b>UP</b>	<ul style="list-style-type: none"> <li>+ Navigate up in a selection.</li> <li>+ Increase the level during training.</li> <li>+ Increase a value.</li> </ul>

### 3.3 Display Modes

The following table provides an overview of the various display modes of the console.

<b>MODE</b>	<b>FUNCTION</b>
<b>STANDBY MODE</b>	<ul style="list-style-type: none"> <li>+ No training programme is in use. All values display 0.</li> <li>+ After 5 minutes of inactivity in training mode, the console enters standby mode.</li> <li>+ Choose a training programme.</li> </ul>
<b>SLEEP MODE</b>	<ul style="list-style-type: none"> <li>+ This is the sleep mode that the console enters after 5 minutes of inactivity in standby mode.</li> <li>+ The console is not lit up and no data is displayed.</li> <li>+ To exit sleep mode, press any button on the device.</li> </ul>
<b>TRAINING MODE</b>	<ul style="list-style-type: none"> <li>+ This display appears during the training session.</li> <li>+ Your training data is displayed in training mode.</li> <li>+ The displayed data switches every 5 seconds.</li> <li>+ Complete/Stop the training session to enter standby mode.</li> </ul>
<b>PAUSE MODE</b>	<ul style="list-style-type: none"> <li>+ This display appears in pause mode.</li> <li>+ To exit pause mode, continue your training.</li> </ul>
<b>TRAINING OVERVIEW</b>	<ul style="list-style-type: none"> <li>+ Displays an overview of your training data.</li> <li>+ After 5 minutes of inactivity in training mode, the console enters standby mode.</li> </ul>

## 3.4 Displayed Values

This chapter provides a description of the displayed values on the console.

VALUE	DESCRIPTION
<b>WATT</b>	+ Displays the current power output. + Displays the training intensity – regardless of the cadence or resistance combination.
<b>RPM</b>	RPM (revolutions per minute) indicates the cadence – the number of pedal revolutions completed per minute.

### Alternating the displayed values:

#### **NOTICE**

The following data is displayed in training mode:

- + **DIST./LEVEL/SPEED & CAL./WATT/RPM**
- + To switch the display, press PROGRAM DATA.

## 3.5 Training Programmes

Your device offers a selection of training programmes to help you achieve your training goals. The following training programmes can be accessed:

PROGRAMME	DESCRIPTION	QUANTITY
<b>QUICK START</b>	Manual training without preset settings.	1
<b>TARGET PROGRAMMES</b>	Set a target value for your training session. The selected value starts to count down.	3
<b>HEART RATE CONTROLLED PROGRAMMES</b>	The level is set according to your target heart rate.	3
<b>PRESET PROGRAMMES</b>	Training with preset profiles. Adjust the training data in advance, if desired.	30
<b>TARGET-WATT PROGRAMME</b>	The level is set automatically based on your cadence, so a certain watt value can be reached.	1
<b>USER-DEFINED PROGRAMMES</b>	Create a personal training programme.	2

In the following subchapters you will find detailed descriptions of the training programmes.

### 3.5.1 Quick Start

To start a training session without preset settings, select quick start.

#### Starting the programme:

1. Press START/STOP in standby mode.

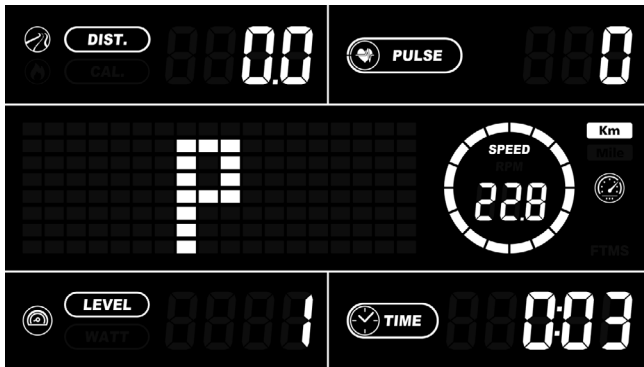
*Time counts up.*

2. Set your desired level with  $\wedge/v$ .

#### **i** NOTICE

Switch the displayed data with PROGRAM DATA.

3. To pause the training session, press PAUSE.



4. To continue the training session, press START/STOP.
5. To end the training session, press START/STOP in training mode.

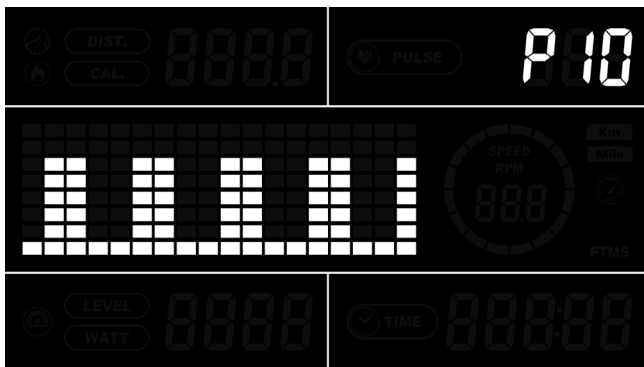
→ *The console has entered standby mode.*

### 3.5.2 Preset Programmes

To start a training session with presets, select one of the 30 preset programmes. Without a set training time, each training segment lasts one minute. If you set the time, it is divided by 18 and displayed by the segments.

#### Starting the programme:

1. Press PROGRAM DATA in standby mode.
2. Select one of the programmes P01–P30 with  $\wedge/v$ .



**NOTICE**

- + To exit the programme setting and return to standby mode, you can press RESET at any given moment.
  - + Skip the programme setting or values by pressing PROGRAM DATA.
  - + To start the programme immediately, press START/STOP.
3. To enter the programme settings, press PROGRAM DATA.

*AGE appears in the message window.*

4. To set your age, press ^/v.
5. To confirm your setting, press PROGRAM DATA.

*WEIGHT appears in the message window.*

6. To set your weight, press ^/v.
7. To confirm your setting, press PROGRAM DATA.

*TIME appears in the message window.*

8. To set your training time, press ^/v.

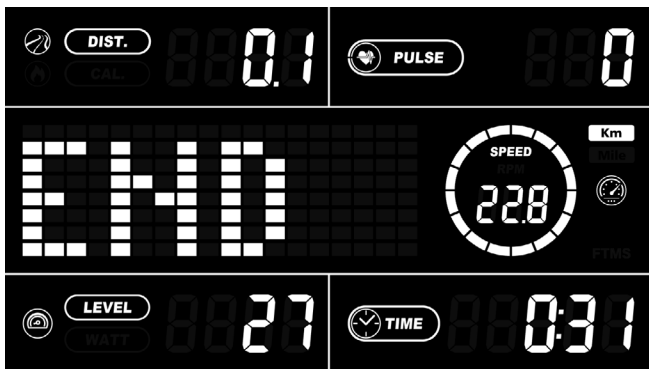


9. To confirm your setting and start the programme, press START/STOP or to edit the programme settings, press PROGRAM DATA.

*The programme starts.*

10. To pause the training session, press PAUSE.
11. To continue the training session, press START/STOP.
12. To end the training session, press START/STOP in training mode.
13. If the set time has been reached, a signal sounds.

END appears in the message window.



→ The training overview displays your training data.

### 3.5.3 Target Programmes

To start a training session with target values, select one of the three target programmes.

#### Starting the programme:

1. Press PROGRAM DATA in standby mode.
2. Select the programme P00 with ^/v.

#### ⓘ NOTICE

- + To exit the programme setting and return to standby mode, you can press RESET at any given moment.
  - + Skip the programme setting or values by pressing PROGRAM DATA.
  - + To start the programme immediately, press START/STOP.
3. To enter the programme settings, press PROGRAM DATA.

AGE appears in the message window.

4. To set your age, press ^/v.
5. To confirm your setting, press PROGRAM DATA.

WEIGHT appears in the message window.

6. To set your weight, press ^/v.
7. To confirm your setting, press PROGRAM DATA.

TIME appears in the message window.

8. To set your training time, press ^/v.
- 8.1. If you do not want to set a target time, set the value to 0 and press PROGRAM DATA.



*DISTANCE* appears in the message window.

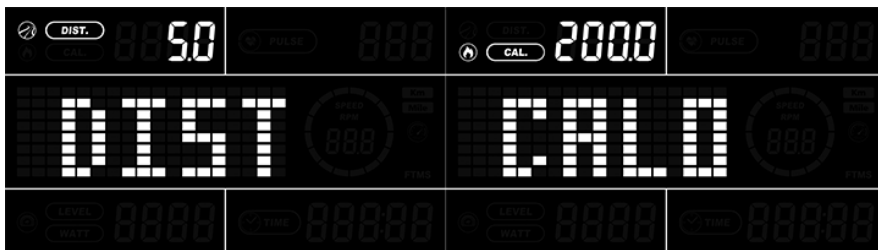
9. To set your target distance, press  $\wedge/v$ .

9.1. If you do not want to set a target distance, set the value to 0 and press PROGRAM DATA.

*CALORIE* appears in the message window.

10. To set your calorie target, press  $\wedge/v$ .

10.1. If you do not want to set a calorie target, set the value to 0.



11. To confirm your setting and start the programme, press START/STOP or to edit the programme settings, press PROGRAM DATA.

*The programme starts.*

12. Set your training resistance.

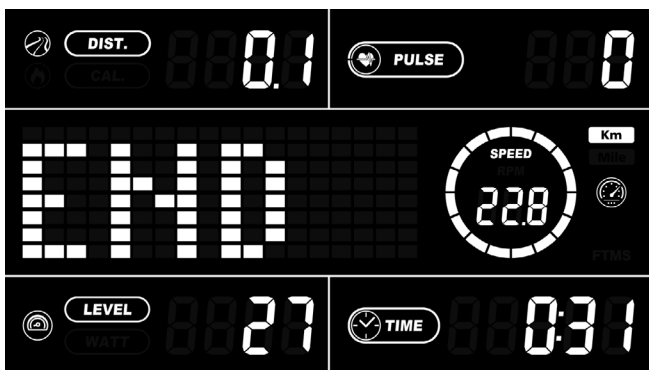
13. To pause the training session, press PAUSE.

14. To continue the training session, press START/STOP.

15. To end the training session, press START/STOP in training mode.

16. If the set time has been reached, a signal sounds.

*END* appears in the message window.



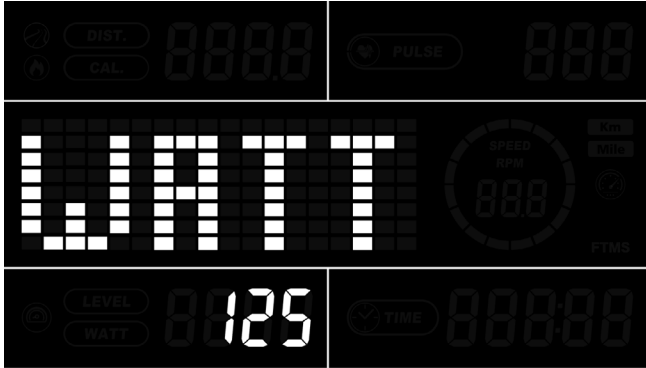
→ *The training overview displays your training data.*

### 3.5.4 Target-Watt Programmes

In the target-watt programme you train with a constant power output. The device automatically adjusts the resistance to keep the set watt target as constant as possible, regardless of cadence.

#### Starting the programme:

1. Press PROGRAM DATA in standby mode.
2. Select the programme WATT with ^/v.

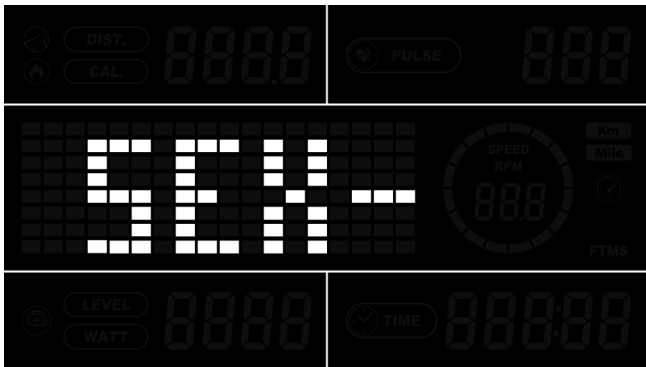


#### ⓘ NOTICE

- + To exit the programme setting and return to standby mode, you can press RESET at any given moment.
  - + Skip the programme setting or values by pressing PROGRAM DATA.
  - + To start the programme immediately, press START/STOP.
3. To enter the programme settings, press PROGRAM DATA.

*MALE/FEMALE appears in the message window.*

4. To set your gender, press ^/v.
5. To confirm your setting, press PROGRAM DATA.



*AGE appears in the message window.*

6. To set your age, press ^/v.
7. To confirm your setting, press PROGRAM DATA.

*WEIGHT appears in the message window.*

8. To set your weight, press ^/v.
9. To confirm your setting, press PROGRAM DATA.

*TIME* appears in the message window.

10. To set your training time, press  $\wedge/v$ .

10.1. If you do not want to set a target time, set the value to 0 and press PROGRAM DATA.



*TARGET WATT* appears in the message window.

11. To set your target watt, press  $\wedge/v$ .

12. To confirm your setting and start the programme, press START/STOP or to edit the programme settings, press PROGRAM DATA.

*The programme starts.*

**NOTICE**

The device automatically adjusts the resistance to achieve the set target watt and maintain it as consistently as possible.

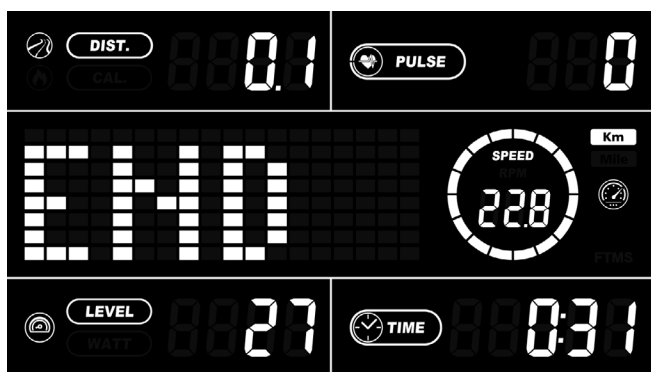
13. To pause the training session, press PAUSE.

14. To continue the training session, press START/STOP.

15. To end the training session, press START/STOP in training mode.

16. If the set time is reached, a signal sounds.

*END* appears in the message window.



→ *The training overview displays your training data.*

### 3.5.5 Heart Rate Controlled Programmes

#### **WARNING**

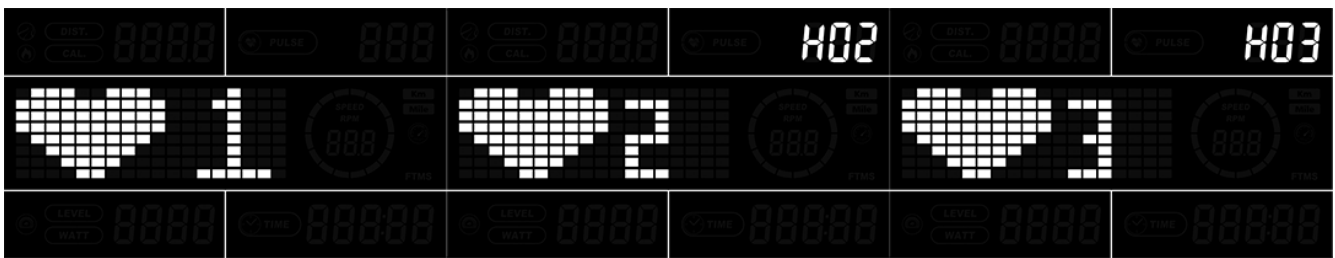
Your training equipment is not a medical device. The heart rate measurement of this equipment may be inaccurate. Various factors can affect the accuracy of the heart rate measurement. The heart rate measurement serves only as a training aid.

With the heart rate programmes, you train based on your heart rate. The level is automatically adjusted to maintain the target heart rate. You can choose between three programmes:

- + HRC1: 60 % of the target pulse
- + HRC2: 75 % of the target pulse
- + HRC3: 85 % of the target pulse

#### **Starting the programme:**

1. Press PROGRAM DATA in standby mode.
2. To select between the programmes H01-H03, press ^/v.



#### **NOTICE**

- + To exit the programme setting and return to standby mode, you can press RESET at any given moment.
  - + Skip the programme setting or values by pressing PROGRAM DATA.
  - + To start the programme immediately, press START/STOP.
3. To enter the programme settings, press PROGRAM DATA.

*AGE appears in the message window.*

4. To set your age, press ^/v.
5. To confirm your setting, press PROGRAM DATA.

*WEIGHT appears in the message window.*

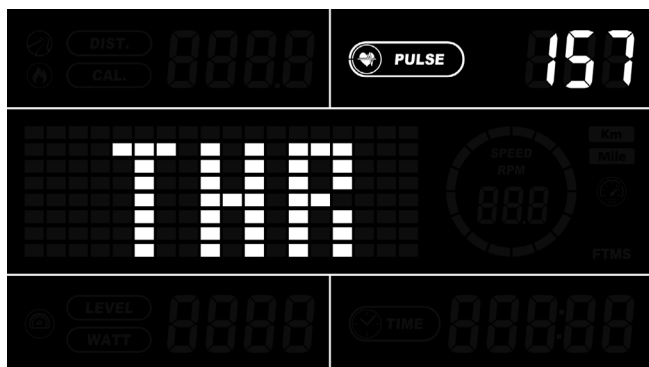
6. To set your weight, press ^/v.
7. To confirm your setting, press PROGRAM DATA.

*TIME appears in the message window.*

8. To set your training time, press ^/v.
- 8.1. If you do not want to set a target time, set the value to 0 and press PROGRAM DATA.



*THR appears in the message window.*



9. To set your target heart rate, press  $\wedge/v$ .
10. To start the programme, press START/STOP or press PROGRAM DATA to set the settings again.

*The training session starts with the lowest resistance.*

*The resistance is automatically adjusted throughout the training session to ensure that the set target heart rate is maintained.*

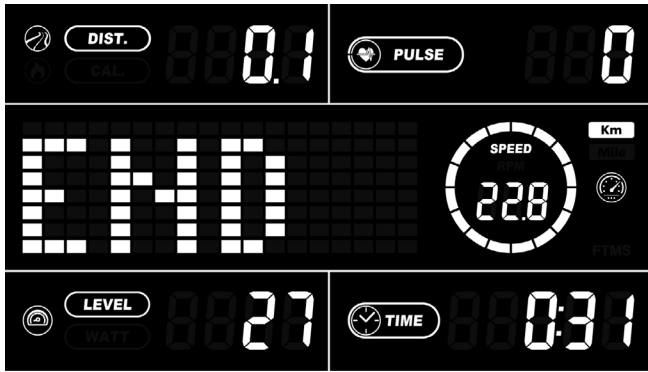
11. To adjust the target heart rate during the training session, press  $\wedge/v$ .

**ⓘ NOTICE**

The heart rate controlled programme can be started without a heart rate signal. If no heart rate signal is detected within a short time, the device automatically ends the training session.

12. To pause the training session, press PAUSE.
13. To continue the training session, press START/STOP.
14. To end the training session, press START/STOP in training mode.
15. If the set time has been reached, a signal sounds.

*END appears in the message window.*



→ The training overview displays your training data.

### 3.5.6 User-Defined Programmes

The user-programmes allow you to create and save individual training profiles. The device offers two user-programmes.

#### Starting the programme:

1. Press PROGRAM DATA in standby mode.
2. To select between the programmes U01-U02, press  $\wedge/v$ .

#### **i** NOTICE

- + To exit the programme setting and return to standby mode, you can press RESET at any given moment.
- + Skip the programme setting or values by pressing PROGRAM DATA.
- + To start the programme immediately, press START/STOP.

3. To enter the programme settings, press PROGRAM DATA.

*AGE* appears in the message window.

4. To set your age, press  $\wedge/v$ .
5. To confirm your setting, press PROGRAM DATA.

*WEIGHT* appears in the message window.

6. To set your weight, press  $\wedge/v$ .
7. To confirm your setting, press PROGRAM DATA.

*TIME* appears in the message window.

8. To set your training time, press  $\wedge/v$ .
- 8.1. If you do not want to set a target time, set the value to 0 and press PROGRAM DATA.



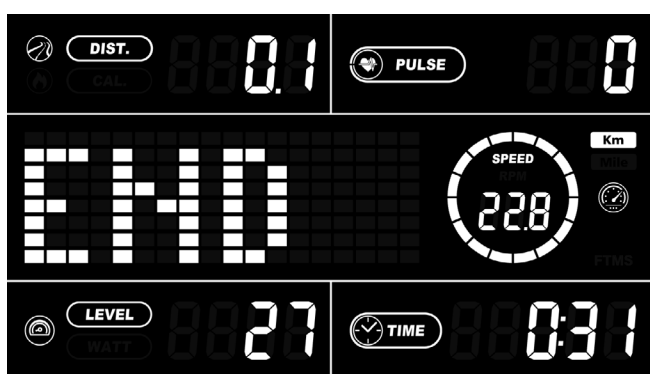
*LEVEL* appears in the message window.

9. Set the resistance for each segment with  $\wedge/v$ .
10. Confirm the segment with PROGRAM DATA.
11. To confirm your setting and start the programme, press START/STOP or to edit the programme settings, press PROGRAM DATA.

**NOTICE**

- + The set resistance profile is saved and remains stored until it is changed again.
  - + The training session consists of multiple consecutive segments using the resistance levels you set.
12. To adjust the resistance during the training session, press  $\wedge/v$ .
  13. To pause the training session, press PAUSE.
  14. To continue the training session, press START/STOP.
  15. To end the training session, press START/STOP in training mode.

*END* appears in the message window.



→ The training overview displays your training data.

### 3.6 Training Overview

The following data is displayed in the training overview:

**NOTICE**

- + The training overview is displayed only after a programme has reached a target value or the set time. If a programme is stopped prior to reaching one of the values, you will be redirected to standby mode.
- + To exit the training overview, press RESET.

DISPLAY	DESCRIPTION	FUNCTION
DIST.	Distance	Displays the training distance.
PULSE	Pulse	Displays the average pulse.
SPEED	Speed	Displays the average speed.

<b>WATT</b>	<b>Watt</b>	Displays your generated watt input.
<b>TIME</b>	<b>Time</b>	Displays the trained time.
<b>LEVEL</b>	<b>Level</b>	Displays the average resistance level.
<b>CAL.</b>	<b>Calories</b>	Displays the burned calories.

## 3.7 USB-C Connection

### ① NOTICE

- + You can plug your mobile device into the console to charge it.
- + You need a USB-C cable. (Not included)

### 3.8 Watt Table

This table provides an overview of the generated watt values in relation to the resistance and cadence.

RESISTANCE/RPM	20	30	40	50	60	70	80	90	100	110	120
Level 1	4	8	13	19	25	32	40	49	57	64	73
Level 2	5	11	17	25	32	43	53	65	75	85	96
Level 3	6	13	21	30	39	53	66	80	93	106	120
Level 4	7	15	25	36	46	64	79	96	111	127	144
Level 5	9	18	29	42	54	74	92	112	129	148	167
Level 6	10	20	33	48	62	85	105	128	148	169	191
Level 7	11	22	37	54	70	95	118	143	166	190	215
Level 8	12	25	41	60	78	106	131	159	184	211	238
Level 9	13	27	45	65	86	116	144	175	202	232	262
Level 10	14	29	49	71	94	126	157	191	221	253	285
Level 11	15	32	53	77	102	137	170	206	239	274	309
Level 12	16	34	57	83	110	147	183	222	257	295	333
Level 13	17	36	61	89	118	158	196	238	275	316	356
Level 14	18	39	65	95	126	168	209	254	294	337	380
Level 15	19	41	69	100	134	179	222	269	312	358	404
Level 16	20	43	73	106	142	189	235	285	330	379	427
Level 17	21	45	77	112	150	200	249	301	348	400	451
Level 18	23	48	81	118	158	210	262	317	366	420	474
Level 19	24	50	85	124	166	221	275	332	385	441	498
Level 20	25	52	89	129	174	231	288	348	403	462	522
Level 21	26	55	93	135	182	242	301	364	421	483	545
Level 22	27	57	97	141	190	252	314	380	439	504	569
Level 23	28	59	101	147	198	263	327	395	458	525	592
Level 24	29	62	104	153	206	273	340	411	476	546	616
Level 25	30	64	108	159	214	284	353	427	494	567	640
Level 26	31	66	112	164	222	294	366	442	512	588	663
Level 27	32	69	116	170	230	304	379	458	531	609	687
Level 28	33	71	120	176	238	315	392	474	549	630	711
Level 29	34	73	124	182	246	325	405	490	567	651	734
Level 30	36	75	128	188	254	336	418	505	585	672	758
Level 31	37	78	132	193	262	346	431	521	603	693	781
Level 32	38	80	136	199	270	357	444	537	622	714	805

## 4.1 General Instructions

When training, it is important to perform the exercises correctly in order to avoid injuries and achieve the desired training effect. Make sure you use the correct technique and train at an appropriate intensity level. Always consult an expert such as a trainer or doctor if you are unsure or have health problems. Always start your training with a low load and increase it evenly and gently.

End your training with a cool-down phase. If you have any questions or uncertainties, contact your doctor.

### 4.1.1 Training clothes

During training, wear appropriate sports clothing that is comfortable and breathable. Avoid clothing that restricts you or is uncomfortable. Make sure that your shoes are suitable and offer you sufficient support. In addition, always carry a towel with you to wipe away sweat and keep the equipment clean.

### 4.1.2 Warming up and stretching

It is important to warm up and stretch properly before training to avoid injury and improve performance. Stretching helps to loosen muscles and improve flexibility. Be sure to incorporate a short stretching routine before each workout.

#### Warm-up exercise:

1. Stand upright with your feet about shoulder-width apart.
2. Start with gentle arm circles by slowly moving your arms forwards in small circles in a controlled manner.
3. Perform arm circles backwards to loosen your shoulders and arms.
4. Do squats by slowly squatting down and then straightening up again. Make sure that your knees do not extend beyond your toes.



#### **CAUTION**

Do not exercise with sore muscles or take it easy on the affected muscles, as this can lead to injuries.

### 4.1.3 Medication

If you regularly take medication and want to exercise, it is important to be aware of possible side effects. Ask your doctor whether your medication affects your workout.

### 4.1.4 Used muscle groups

Rowing uses the following muscle groups:

- + Gluteal muscle
- + Leg muscles

Make sure you keep your back straight during training. Do not hunch over and do not arch your back.

### 4.1.5 Exercise frequency

Regular exercise is crucial to making progress and staying healthy in the long term. Continuous exercise can strengthen muscles, improve endurance and enhance overall well-being. Remember that even small workouts can be done regularly to achieve long-term results.

#### **Training with heart rate orientation**

Heart rate orientation guarantees an extremely effective and healthy training. Through your age and the following table, you can quickly and easily read and determine the optimal pulse for your training. An acoustic alarm will sound if your heart rate exceeds the set target heart rate. Which target heart rate is important for which training goal can be found out in the following.

**Fat burning (weight management):** The main goal here is to burn deposits of fat. In order to achieve this training goal, a low training intensity (approximately 55% of the maximum heart rate) and a longer training period are required.

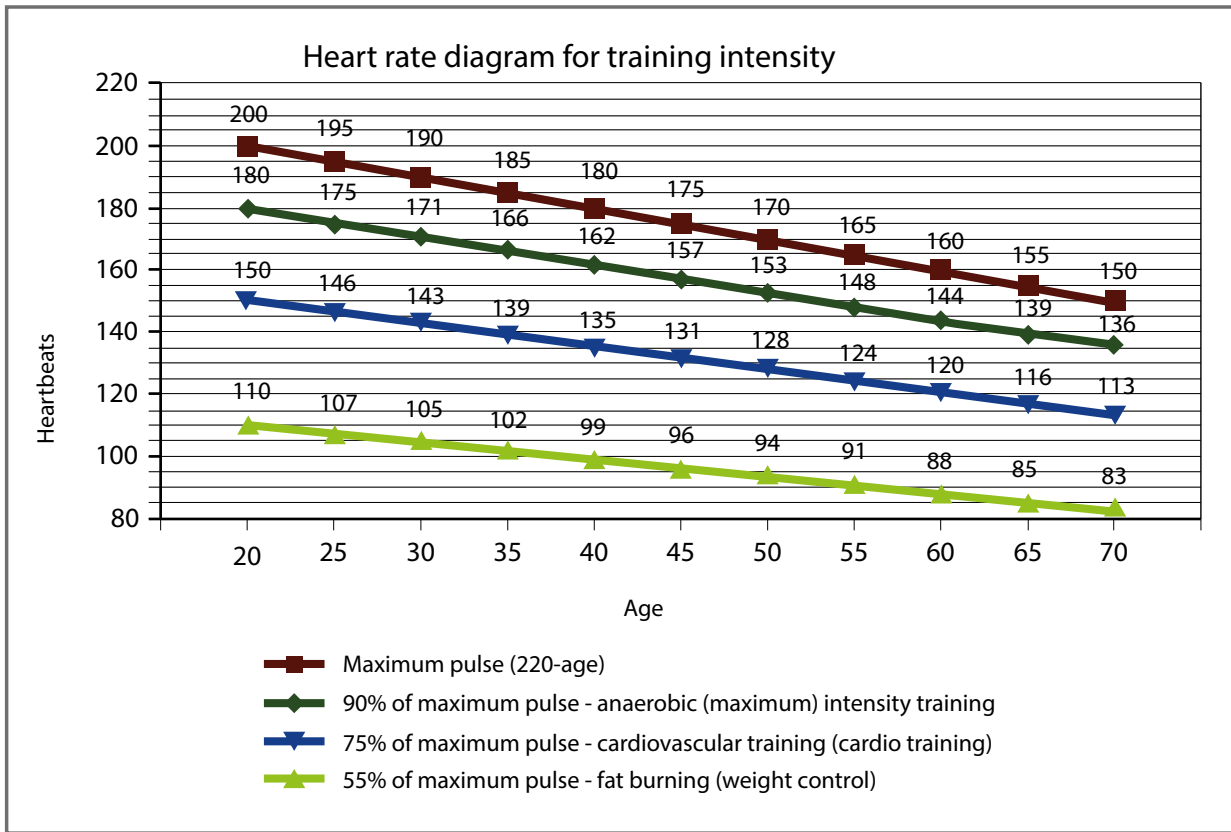
**Cardiovascular training (cardio training):** The primary goal is to increase stamina and fitness through an improved provision of oxygen through the cardiovascular system. In order to achieve this training goal, medium intensity (approximately 75% of the maximum heart rate) with a medium training period is required.

**Anaerobic (maximum) load training:** The main goal of maximum load training is to improve recovery after short, intense loads in order to be able to quickly return to the aerobic zone. In order to achieve this training goal, a high intensity (approximately 90% of the maximum heart rate) with short, intense load is required, which is followed by a recovery phase in order to prevent muscle fatigue.

**Example:**

For a 45-year-old man, the maximum heart rate is 175 ( $220 - 45 = 175$ ).

- + The fat burning target zone (55%) is at approximately 96 beats/min. =  $(220 - \text{age}) \times 0.55$ .
- + The cardio target zone (75%) is at approximately 131 beats/min. =  $(220 - \text{age}) \times 0.75$ .
- + The maximum heart rate for an anaerobic load training (90%) is at approximately 157 beats/min. =  $(220 - \text{age}) \times 0.9$ .





### 4.3 Wireless Connection and Fitness Apps

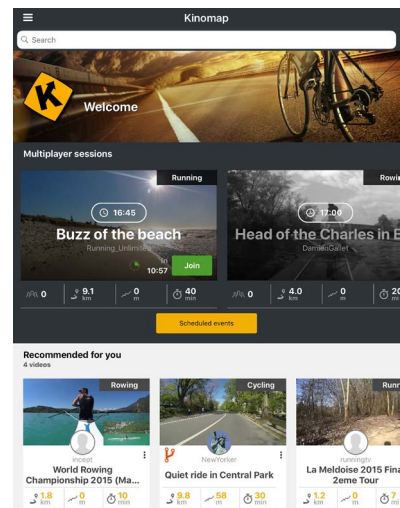
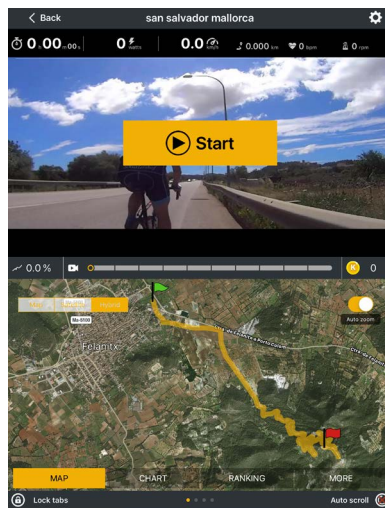
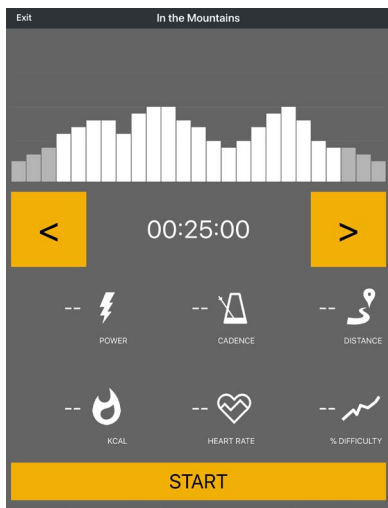
This console is equipped with a wireless interface. Please take note that your mobile device needs to be compatible with the wireless interface of the treadmill.

To use training apps you will have to activate the wireless connection function on your mobile device (tablet or smart phone) and start the fitness app. Select your fitness equipment. Please follow the instructions given in the app. You will find the name of your fitness equipment on a small sticker on the back of the console.

You will find the fitness apps in the app stores of Google or Apple. There you will find the apps "Kinomap" or "Zwift". Please note that these apps are produced by an external manufacturer. Fitshop does not take any responsibility regarding the availability, functionality or contents of these programmes.

#### ⓘ IMPORTANT NOTE

Some entertainment apps are provided and maintained by third-party providers. Pre-installed apps may change, be updated, or be removed over time. These changes are normal and do not affect your statutory warranty rights. To make sure the pre-installed apps are working correctly, they must be updated regularly. If needed, the respective app will notify you to do so. To update the app, you need a google account. A google email is sufficient. Just follow the instructions on the screen to perform the update. Please note: The system is set up only for the pre-installed apps. Do not install any additional apps as their proper functionality can not be guaranteed. The installation of other apps might cause technical issues.



Example: Kinomap

### 5.1 General Instructions

**⚠ WARNING**

- + The storage location should be chosen so that improper use by third parties or children can be prevented.
- + If your equipment does not have transportation wheels, the equipment must be disassembled before transportation.

**▶ ATTENTION**

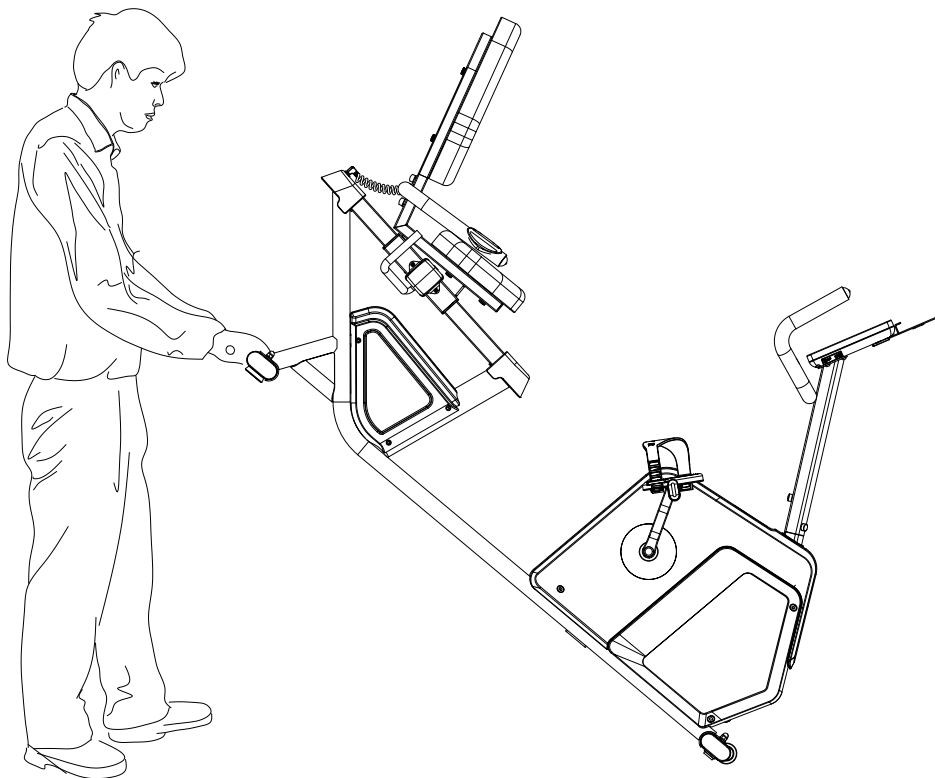
- + Make sure that the equipment is protected from moisture, dust and dirt in the selected storage location. The storage location should be dry and well ventilated and have a constant ambient temperature between 10°C and 35°C.

### 5.2 Transportation Wheels

**▶ ATTENTION**

If you want to transport your equipment over particularly sensitive and soft floor coverings, such as parquet, planks or laminate, lay out the transport route with cardboard or similar to avoid possible floor damage.

1. Stand behind the equipment and lift it until the weight is transferred to the transportation wheels. After that, you easily can move the equipment to a new position. For long transport distances the equipment should be disassembled and safely packed.
2. Select the new location by following the instructions in the section of this manual.



## 6.1 General Instructions



### WARNING

- + Do not make any improper changes to the equipment.



### CAUTION

- + Damaged or worn components may affect your safety and the life of the equipment. Therefore, immediately replace damaged or worn components. In such a case, contact the contract partner. The equipment must not be used until it has been repaired. If necessary, use only original spare parts.

### ► ATTENTION

- + In addition to the instructions and recommendations for maintenance and care given here, additional service and/or repair work may be necessary; this must only be carried out by authorised service technicians.

## 6.2 Faults and Fault Diagnosis

The equipment undergoes regular quality controls during production. Nevertheless, faults or malfunctions may occur. Frequently, individual parts are responsible for these disturbances, an exchange is usually sufficient. Please refer to the following overview for the most common errors and how to correct them. If the equipment still does not function properly, contact your contract partner.

Fault	Cause	Solution
Cracking in the pedal area	Pedals loose	Tighten the pedals
Equipment wobbles	Equipment is not level	Align the feet
Handlebar/saddle wobbles	Loose screws	Tighten screws firmly
Display is blank/is not working	Batteries empty or loose cable connection	Replace batteries or check cable connections
No pulse display	<ul style="list-style-type: none"> <li>+ Sources of interference in the room</li> <li>+ unsuitable chest strap</li> <li>+ Wrong position of chest strap</li> <li>+ Chest strap defective or battery empty</li> <li>+ Pulse display defective</li> </ul>	<ul style="list-style-type: none"> <li>+ Eliminate sources of interference (e.g. mobile phone, WLAN, lawn mower and vacuum cleaner robot, etc. ...)</li> <li>+ Use a suitable chest strap (see RECOMMENDED ACCESSORIES)</li> <li>+ Reposition chest strap and/or moisten electrodes</li> <li>+ Changing batteries</li> <li>+ Check if pulse display by hand pulse possible</li> </ul>

## 6.3 Error Codes and Troubleshooting

The electronics of the equipment continuously carries out tests. In case of deviations, an error code appears on the display and normal operation is stopped for your safety.

**Please contact the contract partner for technical support.**

## 6.4 Maintenance and Inspection Calendar

To avoid damage from body sweat, the equipment must be cleaned with a damp towel (no solvents!) after each training session.

The following routine tasks must be performed at the specified intervals:

Part	Weekly	Monthly
Display console	C	I
Plastic covers	C	I
Screws and cable connections		I
Check pedals for tightness		I
Legend: C = clean; I = inspect		

By scanning the QR-code with the camera function or QR-code scanner app of your smartphone/tablet, a video on general maintenance of an exercise bike opens on YouTube. The video serves to illustrate the maintenance points described in this manual.

Please note that the video may not be available in your language or with appropriate subtitles.

If you cannot scan QR-codes, you can access all Fitshop videos on YouTube by first opening YouTube and entering "Fitshop" in the search field.



## 7 DISPOSAL

At the end of its operational life, this equipment cannot be disposed of in normal household waste. Instead, it must be disposed of via an electricals recycling centre. Further information can be obtained from your local authority's recycling service.



The materials can be recycled as per their symbols. Through the reuse, recycling of materials or other forms of recovery of old equipment, you make an important contribution to the protection of the environment.

## 8 RECOMMENDED ACCESSORIES

To make your training experience even more efficient and pleasant, we recommend that you add suiting accessories to your fitness equipment. For elliptical cross trainers this could for example be a **floor mat**, which makes your fitness equipment stand more securely and also protects the floor from sweat or **silicone spray** to keep moving parts in good shape.

If you have purchased a fitness machine with pulse training and want to train your heart rate, we strongly recommend that you use a compatible **chest strap**, as this ensures optimum transmission of the heart rate.

Our range of accessories offers the highest quality and makes training even better. If you would like to find out more about compatible accessories, please go to the detail page of the product in our webshop (the easiest way is to enter the article number in the search field above) and go to the recommended accessories on this page. Of course, you can also contact our customer service: by telephone, e-mail, in one of our branches or via our social media channels. We will be happy to advise you!



chest strap



chest strap contact gel



floor mat



silicone spray

## 9.1 Serial Number and Model Name

In order to provide you with the best possible service, please have the model name, article number, serial number, exploded drawing and parts list ready. The corresponding contact options can be found in chapter 11 of this operating manual.

**NOTICE**

The serial number of your equipment is unique. It's located on a white sticker.

Enter the serial number in the appropriate field.

**Serial number:**

**Brand / Category:**

**Model Name:**

**Article Number:**

## 9.2 Parts List

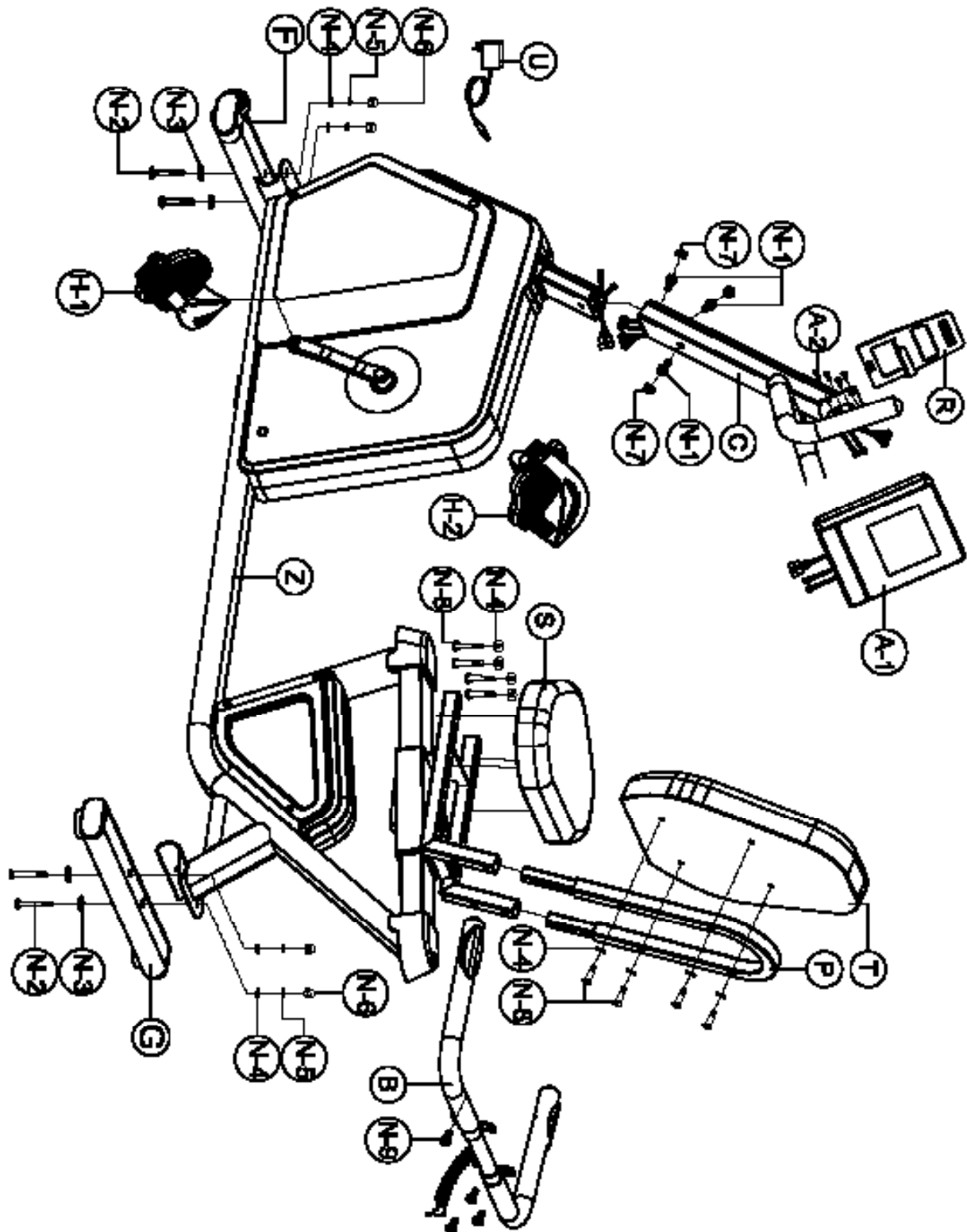
No.	Name	Supplier Parts No.	Qty.
A	Computer set		1
A-1	Computer	754RB-6-2501-B1	1
A-2	Bolt M5x0.8x10L	52605-2-0010-F0	4
B	Handlebar complete assembly		1
B-1	Handlebar welding set	754RB-3-2400-B1	1
B-2	Foam	58015-6-1298-B0	2
B-3	Screw ST4*1.4L*20L	50904-2-0020-D0	2
B-4	Hand pulse cable 800L	80250-6-2479-00	1
B-5	Handle pulse	16800-6-2478-00	2
B-6	Cable plug	55312-1-0015-B3	1
C-3	Cap	553F0-1-0031-B3	2
C	Handlebar post complete assembly		1
C-1	Handlebar post welding set	754RB-3-2000-J0	1
C-2	Foam	58015-6-1287-B1	2
C-3	Cap	553F0-1-0031-B3	2
C-4	Upper hand pulse cable 550L	754RB-6-2585-01	2
C-5	Upper computer cable 500L	754RB-6-2572-01	1
D	Main frame set		1
D-1	Main frame	754RB-3-1000-J1	1
D-2	Bearing 6003-2RS	58006-6-1018-01	2
D-3	Lower computer cable 700L	75402-6-2573-01	1
D-4	Power cable 600L	75402-6-2596-00	1
D-5	Sensor cable 200L	75402-6-2576-00	1
D-6	Screw ST4*1.41*13L,D10	54704-2-0013-F0	1
D-7	Motor	75402-6-2571-00	1
D-8	Screw ST4.2*15L	52842-2-0015-F0	2
D-9	Middle Hand pulse cable 2150L	754RB-6-2587-02	2
D-10	Tension cable D1.2*350L	75402-6-2601-00	1
E	Slide beam set		1
E-1	Slide beam welding set	754RB-3-5100-C0	1
E-2	Bolt M8*1.25*55L	50308-5-0055-F3	4
E-3	End cover	73600-6-4514-B0	1
E-4	Front cover	73600-6-4515-B0	1

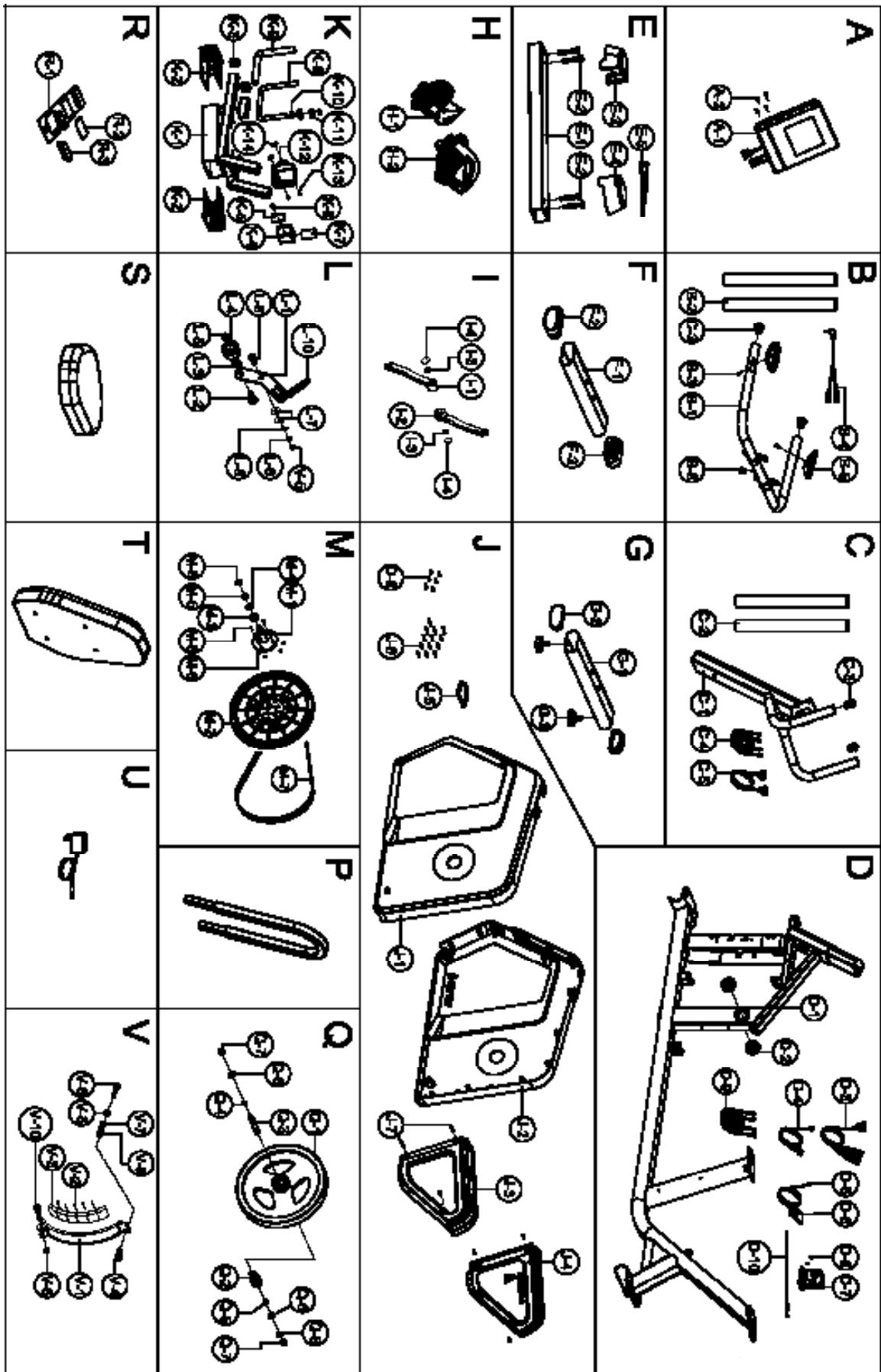
E-5	Lower Hand pulse cable 100L	737RB-6-2586-00	1
F	Front stabilizer assembly set		1
F-1	Front stabilizer	75402-6-2101-J0	1
F-2	Front left foot cap set	75402-6-2185-B0	1
F-3	Front right foot cap set	75402-6-2195-B0	1
G	Rear stabilizer assembly set		1
G-1	Rear stabilizer	75402-6-2107-J0	1
G-2	Oval cap	55333-3-4080-B8	2
G-3	Adjustable wheel	76100-6-2174-B0	2
H	Pedal set		1
H-1	Left Pedal	58029-6-1170-B0-L	1
	Left Pedal Strap	58029-6-1170-00-L	1
H-2	Right Pedal	58029-6-1170-B0-R	1
	Right Pedal Strap	58029-6-1170-00-R	1
I	Crank set		1
I-1	Left Crank	58007-6-1103-D0	1
I-2	Right Crank	58007-6-1104-D0	1
I-3	Anti-loosen nut M10*1.25*10T	70501-6-2775-N0	2
I-4	Screw cover	81502-6-2779-B0	2
J	Chain cover set		1
J-1	Left chain cover	754RB-6-4501-B0	1
J-2	Right chain cover	754RB-6-4502-B0	1
J-3	Left rear cover	737RB-6-4512-B0	1
J-4	Right rear cover	737RB-6-4513-B0	1
J-5	Gasket	754RB-6-4503-B0	1
J-6	Pin D6*26.5*7.7	71600-6-4586-60	11
J-7	Screw ST4.2*1.4*20L	53342-2-0020-N0	6
D-8	Screw ST4.2*15L	52842-2-0015-F0	6
K	Seat post assembly set		1
K-1	Seat post	754RB-3-2200-J1	1
K-2	Inner sleeve	754RB-6-1071-B0	2
K-3	cap	55313-2-2525-B8	2
K-4	Stop plate	80700-6-4073-B1	1
K-5	Buffer	55306-5-2840-B1	1
K-6	Screw ST4*1.41*12L	52804-2-0012-D0	1

K-7	Axle	80700-6-4072-01	1
K-8	Adjustment lever	80700-6-4071-N3	1
K-9	Foam	58015-6-1182-B0	1
K-10	C-ring S-12(1T)	55512-1-0010-00	2
K-11	Bushing D29*D11.9*9T	58002-6-1052-B0	2
K-12	Cover	80700-6-1082-B0	1
K-13	Screw M5*0.8*15L	54805-2-0015-F0	2
K-14	Flat washer D15*D5.2*3.0T	55105-1-1530-FA	2
L	Idle wheel fixing plate set		1
L-1	Fixing plate of idle wheel	24500-6-2674-N1	1
L-2	Bolt M10*35L	50310-5-0035-C3	1
L-3	Bushing D13.5*D10*9T	58002-6-1081-01	1
L-4	Idle wheel	745S0-6-1671-00	1
L-5	Nylon nut M10x1.5x10T	55210-1-2010-CA	1
L-6	Bolt M8*25	50108-5-0025-N3	1
L-7	Plastic washer D10*D24*0.4T	55110-1-2404-BF	2
L-8	Flat washer D30*D8.5*2.0T	55108-1-3020-NA	1
L-9	Nut M8*1.25*6T	55208-2-2006-NA	1
L-10	Spring D2.2*D14*65L	58003-6-1024-N1	1
V-5	Nylon nut M8*1.25*8T	55208-1-2008-NA	1
M	Belt wheel set		1
M-1	Crank axle welding set	75402-3-2903-00	1
M-2	Belt wheel	58008-6-1044-B0	1
M-3	Spacer D22.5*D17.2*6.4T	80700-6-2781-00	1
M-4	Waved washer D22xD17x0.3T	55117-5-2203-DA	2
M-5	Flat washer D23*D17.2*1.5T	55117-1-2315-NA	1
M-6	C ring S-17(1T)	55517-1-0010-00	1
M-7	Belt 410(1041) PJ5	58004-6-1046-00	1
M-8	Bolt M6*1.0*15L	50106-5-0015-C0	4
M-9	Nylon nut M6x1.0x6T	55206-1-2006-CA	4
N	Assembly kit	754RB-3-5100-00	1
N-1	Bolt M8x1.25x20L	25600-6-3191-F0	3
N-2	Screw M8*1.25*55L	50508-5-0055-F3	4
N-3	Flat washer D25*D10*2.0T	55110-1-2520-FA	4
N-4	Flat washer D16xD8.5x1.2T	55108-1-1612-FA	12

N-5	Spring washer D15.4xD8.2x2T	55108-2-1520-FA	4
N-6	Domed nut M8x1.25x15L	55208-6-2015-FA	4
N-7	Screw cover	75402-6-2779-B0	3
N-8	Bolt M8*1.25*40	50308-5-0040-F3	8
N-9	Bolt M8*1.25*20L	25600-6-3191-F0	4
N-10	Hex wrench M6	58030-6-1031-N1	1
N-11	Open wrench 153*6.5T	58030-6-1050-C0	1
P	Seat support bracket welding set	809A2-3-1100-J1	1
Q	Flywheel set		1
Q-1	Flywheel	808A1-6-3101-00	1
Q-2	Small flywheel	80002-6-3173-00	1
Q-3	Flywheel axle	71600-6-3171-06	1
Q-4	C ring S-10(1T)	55510-1-0010-00	1
Q-5	Fixed ring D13*D10*1.9	71600-6-3178-B0	1
Q-6	Hex nut D9.5x5T	55295-2-3005-NA	2
Q-7	Anti-loosen nut 3/8"-26UNFx6.5T	18600-6-3175-N1	2
Q-8	Flat washer D22*D10*2T	55110-1-2220-NA	1
R	Pad holder Set		1
R-1	Pad holder	75402-6-2466-J0	1
R-2	Buffer strip 1	75402-6-2088-B0	1
R-3	Buffer strip 2	75402-6-2089-B0	1
S	Seat	754RB-6-1146-B0	1
T	Back cushion	754RB-6-1145-B0	1
U	Adaptor OUTPUT:9VM 1.5A	75700-6-2584-00	1
V	Magnet Fixing plate set		1
V-1	Fixing plate for the magnet	81702-3-3200-J0	1
V-2	Magnet grid	58020-6-1003-M0	7
V-3	Magnet	58009-6-1007-01	8
V-4	Spring D1.0*55L	58003-6-1054-N0	1
V-5	Nylon nut M8*1.25*8T	55208-1-2008-NA	1
V-6	Bolt M6*60L	50106-5-0060-N0	1
V-7	Nylon washer D6*D19*1.5T	55106-1-1915-B1	2
V-8	Hex nut M6*1*6T	55206-2-2006-NA	1
V-9	Nylon nut M6*1*6T	55206-1-2006-NA	1
V-10	Bolt M8*52L	50108-5-0052-N3	1

### 9.3 Exploded Drawing





Products from Kettler® are subject to strict quality control. However, if a fitness equipment purchased from us does not work perfectly, we take it very seriously and ask you to contact our customer service as indicated. We are happy to help you by phone via our service hotline.

### **Error Descriptions**

Your fitness equipment is developed for long-term, high-quality training. However, should a problem arise, please first read the operating instructions. For further assistance, please contact your contract partner or call our service hotline. To ensure your problem is solved as quickly as possible, please describe the defect as exactly as possible.

In addition to the statutory warranty, we provide a warranty for every fitness equipment purchased from us according to the following provisions.

**Your statutory rights are not affected.**

### **Warranty**

The warranty is the first/original buyer and/or any person who received a newly purchased product as a gift from the original buyer.

#### **Warranty period**

The warranty periods, shown on our web shop, begin on delivery of the fitness equipment. The respective warranty periods for your equipment can be found on its product website.

### **Repair Costs**

According to our choice, there will either be a repair, a replacement of individual damaged parts or a complete replacement. Spare parts, that have to be mounted while assembling the equipment, have to be replaced by the warranty holder personally and are not a part of repair. After the expiration of the warranty period, the responsibility for parts costs, repair costs, installation costs and delivery costs lies with the warranty holder.

### **The terms of use are defined as follows:**

- + Home use: solely for private use in private households up to 3 hours per day
- + Semi-professional use: up to 6 hours per day (e. g. rehabilitation centres, hotels, clubs, company gyms)
- + Professional use: more than 6 hours per day (e. g. commercial gyms)

### **Warranty Service**

Within the warranty period, equipment which develops faults as a result of material or manufacturing defects, will be repaired or replaced at our discretion. Ownership of equipment or parts of equipment which have been replaced is transferred to us. The warranty period is not extended nor does a new warranty period begin following repair or replacement under the warranty.

## **Warranty Conditions**

For the warranty to be valid, the following steps must be taken:

Please contact our customer service by email or phone. If the product under warranty has to be sent in for repair, the seller bears costs. After expiry of the warranty, the buyer bears the costs of transport and insurance. If the fault is covered by our warranty, you will receive a new or repaired equipment in return.

### **Warranty claims are invalid in case of damage resulting from:**

- + misuse or improper handling
- + environmental influences (moisture, heat, electrical surge, dust, etc.)
- + failure to follow the current safety measures for the equipment
- + failure to follow the operating instructions
- + use of force (e. g. hitting, kicking, falling)
- + interventions which were not carried out by one of our authorized service centres
- + unauthorised repair attempts

### **Proof of Purchase and Serial Number**

Please make sure that you are able to provide the appropriate receipt when claiming on your warranty. So that we can clearly identify the model of your equipment, and for the purposes of our quality control, you will need to give the serial number of your equipment, when contacting the service team. Where possible please have your serial number and your customer number ready when you call our service hotline. It will help us to deal with your request swiftly.

If you cannot find the serial number on your fitness equipment, our service team is at your disposal to offer further information.

### **Service outside of the Warranty Period**

We are also happy to issue an individual cost estimate if there is a problem with your fitness equipment after the warranty has expired, or in cases which do not fall under the terms of the warranty, e. g. normal wear and tear. Please contact our customer service team to find a quick and cost-effective solution to your problem. In such a case you will be responsible for the delivery costs.

### **Communication**

Many problems can be solved just by speaking to us as your specialist supplier. We know how important it is to you as a user of the fitness equipment to have problems solved quickly and simply, so you can enjoy working out with minimal interruption. For that reason, we also want to resolve your queries quickly and in a straightforward manner. Thus, please always keep your customer number and the serial number of the faulty equipment handy.

# 11 CONTACT

DE	DK	EN
<p><b>TECHNIK</b></p> <p>☎ +49 4621 4210-900            📠 +49 4621 4210-698            ✉ technik@fitshop.de            🕒 Öffnungszeiten entnehmen Sie unserer Homepage.</p> <p><b>SERVICE</b></p> <p>☎ 0800 20 20277 (kostenlos)            ☎ 04621 4210 - 0            ✉ info@fitshop.de            🕒 Öffnungszeiten entnehmen Sie unserer Homepage:  <a href="https://stg.fit/statit4">https://stg.fit/statit4</a></p>	<p><b>TEKNIK OG SERVICE</b></p> <p>☎ 80 90 16 50            +49 4621 4210-945            ✉ info@fitshop.dk            🕒 Åbningstider kan findes på hjemmesiden:  <a href="https://stg.fit/statit7">https://stg.fit/statit7</a></p>	<p><b>CUSTOMER SUPPORT</b></p> <p>☎ 00800 2020 2772            +494621 4210 944            ✉ service@fitshop.com            🕒 You can find the opening hours on our homepage:  <a href="https://fsg.fit/en">https://fsg.fit/en</a></p>
	FR	BE
	<p><b>TECHNIQUE &amp; SERVICE</b></p> <p>☎ +33 (0) 189 530984            +49 4621 42 10 933            ✉ info@fitshop.fr            🕒 Vous trouverez les heures d'ouverture sur notre site Internet:  <a href="https://stg.fit/statit4">https://stg.fit/statit4</a></p>	<p><b>TECHNIQUE &amp; SERVICE</b></p> <p>☎ 02 732 46 77            +49 4621 4210 933            ✉ info@fitshop.be            🕒 Vous trouverez les heures d'ouverture sur notre site Internet:  <a href="https://stg.fit/statit8">https://stg.fit/statit8</a></p>
ES	NL	INT
<p><b>TECNOLOGÍA Y SERVICIOS</b></p> <p>☎ 911 238 029            ✉ info@fitshop.es            🕒 Consulta nuestro horario de apertura en la página web:  <a href="https://stg.fit/statit5">https://stg.fit/statit5</a></p>	<p><b>TECHNISCHE DIENST &amp; SERVICE</b></p> <p>☎ +31 172 619961            ✉ service@fitshop.nl            🕒 De openingstijden vindt u op onze homepage:  <a href="https://stg.fit/statit3">https://stg.fit/statit3</a></p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ +49 4621 4210-944            ✉ service-int@fitshop.de            🕒 You can find the opening hours on our homepage:  <a href="https://stg.fit/statita">https://stg.fit/statita</a></p>
PL	AT	CH
<p><b>DZIAŁ TECHNICZNY I SERWIS</b></p> <p>☎ 22 307 43 21            +49 4621 42 10-948            ✉ info@fitshop.pl            🕒 Godziny otwarcia można znaleźć na stronie głównej:  <a href="https://stg.fit/statit6">https://stg.fit/statit6</a></p>	<p><b>TECHNIK &amp; SERVICE</b></p> <p>☎ 0800 20 20277 (Freecall)            +49 4621 42 10-0            ✉ info@fitshop.at            🕒 Öffnungszeiten entnehmen Sie unserer Homepage:  <a href="https://stg.fit/statitb">https://stg.fit/statitb</a></p>	<p><b>TECHNIK &amp; SERVICE</b></p> <p>☎ 0800 202 027            +49 4621 42 10-0            ✉ info@fitshop.ch            🕒 Öffnungszeiten entnehmen Sie unserer Homepage:  <a href="https://stg.fit/statit9">https://stg.fit/statit9</a></p>

Please find a detailed overview including address and opening hours for all stores of the Fitshop Group in Germany and abroad on the following website:

[www.fitshop.com/en/stores](http://www.fitshop.com/en/stores)

# KETTLE

## WEBSHOP AND SOCIAL MEDIA

Since 2024 Kettler sports equipment is part of the Fitshop brand family, Europe's largest specialist retailer for home fitness equipment. Kettler equipment such as treadmills, cross trainers, and rowing machines have always played an important role in Fitshop's more than 40-year history. Kettler stands for the highest product quality, reliability, and tradition. Kettler sports equipment helps you lead an active and healthy life. They make exercise fun for young and old. As part of the Fitshop Group, Kettler Sport remains true to these values.

Visit us also on our social media platforms or our online shop!

	<a href="http://www.fitshop.com/kettler">www.fitshop.com/kettler</a> <a href="http://www.kettlersport.com">www.kettlersport.com</a>
	<a href="http://www.facebook.com/fitshopgroup/">www.facebook.com/fitshopgroup/</a>
	<a href="http://www.instagram.com/fitshopgroup/">www.instagram.com/fitshopgroup/</a>
	<a href="http://www.linkedin.com/company/fitshop-gmbh">www.linkedin.com/company/fitshop-gmbh</a>
	<a href="http://www.stg.fit/YouTube_DE">www.stg.fit/YouTube_DE</a>

Kettler is part of the Fitshop Group.

**Notes**

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.



# **KETTTLER**

**TOUR 400R**