

# TAURUS®

## Assembly Instructions



~ 480 Min.



191 kg

L 153 | W 129 | H 213

TFPG.01.03

Art. No. TF-PG

Taurus Performance Gym



# Content

<b>1</b>	<b>GENERAL INFORMATION</b>	<b>7</b>
1.1	Technical Data	7
1.2	Personal Safety	8
1.3	Set-Up Place	9
<b>2</b>	<b>ASSEMBLY</b>	<b>10</b>
2.1	General Instructions	10
2.2	Scope of Delivery	11
2.3	Assembly	16
2.4	Accessories	34
<b>3</b>	<b>STORAGE AND TRANSPORT</b>	<b>35</b>
3.1	General Instructions	35
<b>4</b>	<b>TROUBLESHOOTING, CARE AND MAINTENANCE</b>	<b>36</b>
4.1	General Instructions	36
4.2	Faults and Fault Diagnosis	36
4.3	Maintenance and Inspection Calendar	37
<b>5</b>	<b>DISPOSAL</b>	<b>37</b>
<b>6</b>	<b>RECOMMENDED ACCESSORIES</b>	<b>38</b>
<b>7</b>	<b>ORDERING SPARE PARTS</b>	<b>39</b>
7.1	Serial Number and Model Name	39
7.2	Parts List	40
7.3	Exploded Drawing	46
<b>8</b>	<b>WARRANTY</b>	<b>49</b>
<b>9</b>	<b>CONTACT</b>	<b>51</b>



## Dear customer,

Thank you for choosing a high-quality equipment of the brand Taurus®. Taurus® offers sports and fitness equipment for the sophisticated home sport and the equipment of fitness studios and business customers. With Taurus® fitness equipment, the focus is on what sport is all about: maximum performance! Therefore, the equipment is developed in close consultation with athletes and sports scientists. Because athletes know best what makes perfect fitness equipment.

Further information can be found at [www.sport-tiedje.com](http://www.sport-tiedje.com).

### Intended Use

The equipment may only be used for its intended purpose.

The equipment is suitable for home use and semi-professional use (e.g. hospitals, clubs, hotels, schools, etc.). The equipment is not suitable for commercial or professional use (e.g. fitness studio).

## Legal Notice

Sport-Tiedje GmbH  
Europe's No. 1 for home fitness

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## Disclaimer



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Product and manual are subject to change. Technical data can be changed without advance notice.

## ABOUT THIS MANUAL

Please carefully read the entire manual before installation and first use. The manual will help you to quickly set up the system and explains how to safely use it. Make sure that all persons exercising with the equipment (especially children and persons with physical, sensory, mental or motor disabilities) are informed about this manual and its contents in advance. In case of doubt, responsible persons must supervise the use of the equipment.

Due to ongoing changes and software optimisations, the manual may have to be updated. If you notice any discrepancies during assembly or use, please refer to the manual uploaded to the webshop. The latest manual is always available there.

This equipment has been manufactured according to the latest safety knowledge. As far as possible, potential safety hazards which could cause injury have been eliminated. Make sure to carefully follow the instructions and that all parts are securely in place. If required, read through the instructions again to correct any mistakes.



Please pay close attention to the safety and maintenance instructions given here. The contract partner cannot be held liable for damage to health, accidents or damage to the equipment when it is not used in accordance with these instructions.

The following safety instructions may appear in this manual:

► **ATTENTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in property damage.

⚠ **CAUTION**

This notice indicates potentially hazardous situations which, if not avoided, may result in slight or minor injuries!

⚠ **WARNING**

This notice indicates potentially hazardous situations which, if not avoided, may result in death or serious injuries!

⚠ **DANGER**

This notice indicates potentially hazardous situations which, if not avoided, will result in death or serious injuries!

ⓘ **NOTICE**

This notice indicates further useful information.

Retain these instructions in a safe place for future reference, maintenance or when ordering replacement parts.

## 1.1 Technical Data

### Weight and dimensions:

Article weight (gross, incl. packaging):

No.1 109 kg  
No.2 55 kg  
No.3 27 kg

Article weight (net, without packaging):

191 kg

Packaging dimensions cartons:

No.1 (L x W x H): approx. 212 cm x 73 cm x 33 cm  
No.2 (L x W x H): approx. 204 cm x 40 cm x 24 cm  
No.3 (L x W x H): approx. 192 cm x 41 cm x 26 cm

Set-up dimensions:

(L x W x H): approx. 153 cm x 129 cm x 213 cm

### Cables and pulleys:

Material: Steel  
Jacket: Nylon  
Number of cables: 2  
Cable length: 7402 cm each  
Cable thickness: 2.5 cm each  
Diameter of pulley: 9 cm

### Weight block:

Quantity: 2  
Total weight: each 67.5 kg  
Number of weight plates: each weight block 15  
Weight of a single weight plate: 4.5 kg

## 1.2 Personal Safety

### **DANGER**

- + Before you start using the equipment, you should consult your physician that this type of exercise is suitable for you from a health perspective. Particularly affected are persons who: have a hereditary disposition to high blood pressure or heart disease, are over the age of 45, smoke, have high cholesterol values, are overweight and/or have not exercised regularly in the past year. If you are under medical treatment that affects your heart rate, medical advice is absolutely essential.
- + Note that excessive training can seriously endanger your health. Please also note that heart rate monitoring systems can be inaccurate. If you notice any signs of weakness, nausea, dizziness, pain, shortness of breath, or other abnormal symptoms, stop exercising immediately and seek advice from your doctor if necessary.

### **WARNING**

- + This equipment may not be used by children under the age of 14.
- + Children should not be allowed unsupervised access to the equipment.
- + Persons with disabilities must have a medical license and must be under strict observation when using the equipment.
- + The equipment is strictly for use by one person at a time.
- + If your equipment provides a safety key, the clip of the safety key must be attached to your clothing before starting your training. In the event of a fall, the EMERGENCY STOP of the equipment can be initiated.
- + Keep your hands, feet and other body parts, hair, clothing, jewellery and other objects well clear of moving parts.
- + During use, wear suitable sports clothing rather than loose or baggy clothing. When wearing sports shoes, make sure they have suitable soles, preferably made of rubber or other non-slip materials. Shoes with heels, leather soles, studs or spikes are unsuitable. Never exercise barefoot.

### **CAUTION**

- + If your equipment needs to be connected to the power supply with a mains cable, make sure that the cable is not a potential tripping hazard.
- + Make sure that nobody is within the range of motion of the equipment during training so as not to endanger you or other persons.

### **ATTENTION**

- + Do not insert any objects of any kind into the openings of the device.



## 1.3 Set-Up Place

### **WARNING**

- + Do not place the equipment in main corridors or escape routes.

### **CAUTION**

- + The training room should be well ventilated during training and not be exposed to any draughts.
- + Choose the place in which to set up the equipment such that there is enough free space/clearance to the front, the rear and to the sides of the equipment.
- + The set-up and mounting surface of the equipment should be flat, loadable and solid.

### **ATTENTION**

- + The device may only be used in one building, in sufficiently tempered and dry rooms (ambient temperatures between 10°C and 35°C). The equipment should not be used outdoors or in rooms with high humidity (over 70%) like swimming pools.
- + A floor protective mat/equipment underlay can help to protect high-quality floor coverings (parquet, laminate, cork, carpets) from dents and sweat and can help to level out slight unevenness.

### 2.1 General Instructions



#### **DANGER**

- + Do not leave any tools, packaging materials such as foils or small parts lying around, as otherwise there is a danger of suffocation for children. Keep children away from the equipment during assembly.



#### **WARNING**

- + Pay attention to the instructions attached to the equipment in order to reduce the risk of injuries.



#### **CAUTION**

- + Do not open the packaging when it is lying on its side.
- + Ensure to have sufficient room for movement in each direction during assembly.
- + The assembly of the equipment must be carried out by at least two adults. If in doubt, seek the help of another technically skilled person.



#### **ATTENTION**

- + To prevent damage to the equipment and the floor, assemble the equipment on a mat or packaging board.



#### **NOTICE**

- + In order to make the assembly as simple as possible, some screws and nuts to be used can already be pre-assembled.
- + Ideally, assemble the equipment at its later set-up place.

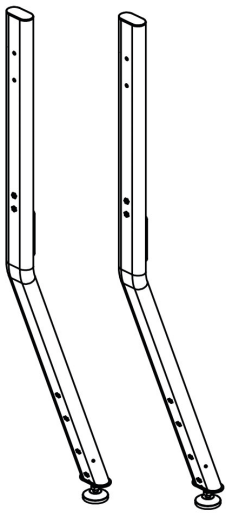
## 2.2 Scope of Delivery

The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.

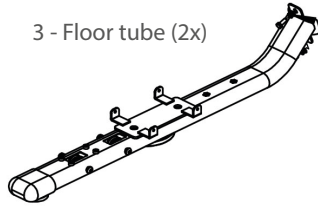


### **CAUTION**

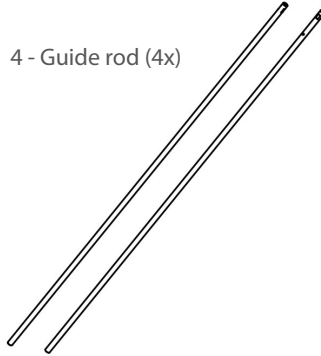
If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.



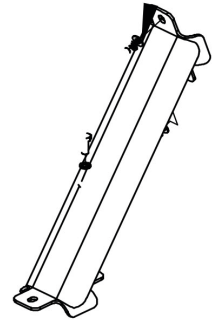
1 & 2 - Left & right rear brace



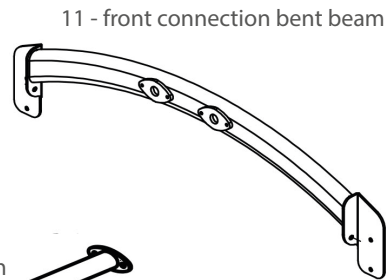
3 - Floor tube (2x)



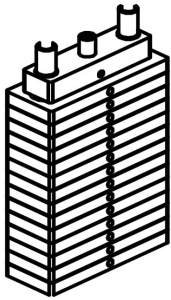
4 - Guide rod (4x)



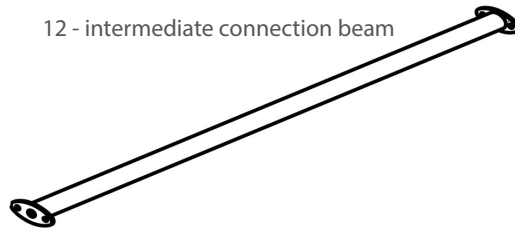
7 - Barbell rear reinforcement pipe (2x)



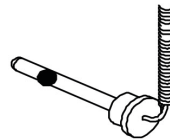
11 - front connection bent beam



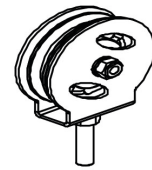
14 - weight stack (2x)



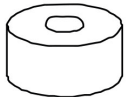
12 - intermediate connection beam



17 - magnetic pull pin (2x)



15 - block pulley frame (2x)



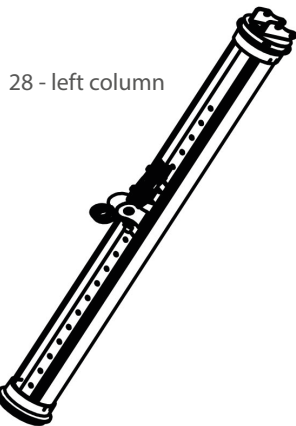
16 - cushion (4x)



26 - lower riser jacket (2x)



19 - lifting rod (2x)



28 - left column



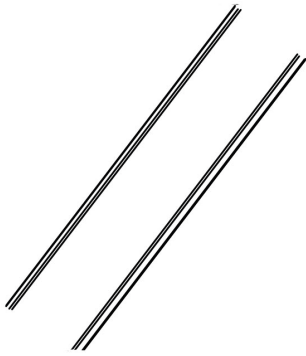
29 - sleeve (4x)



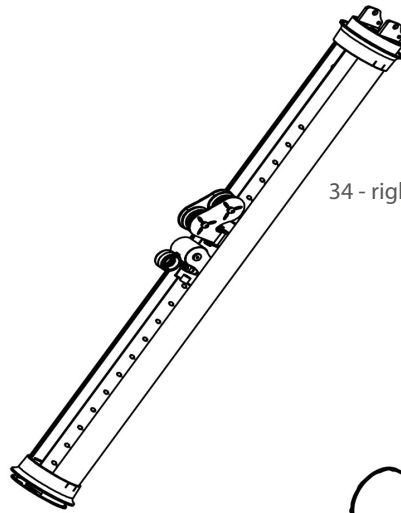
20 - top beam (2x)



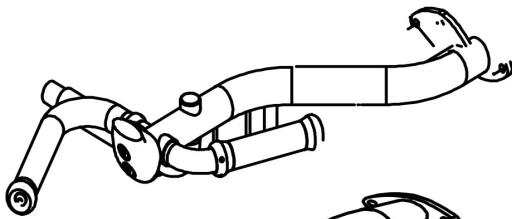
31 - aluminium alloy pulley (2x)



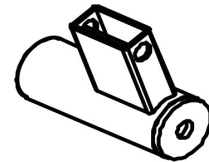
32 - side strip (4x)



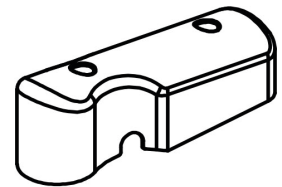
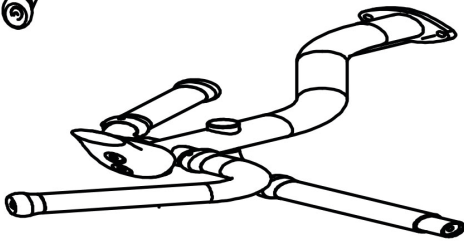
34 - right column



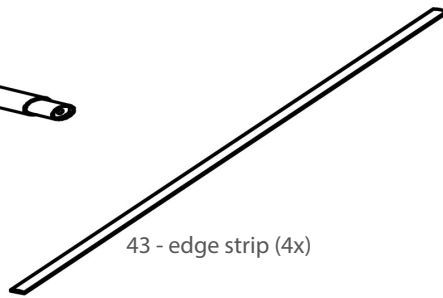
36 & 37 - left & right pull up



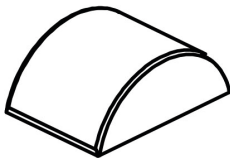
35 - pull up side pipe weld (2x)



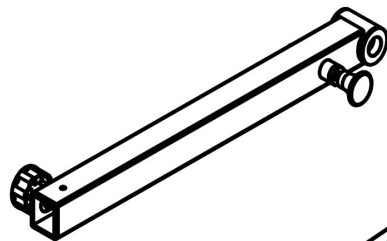
40 & 41 - left & right blister cover



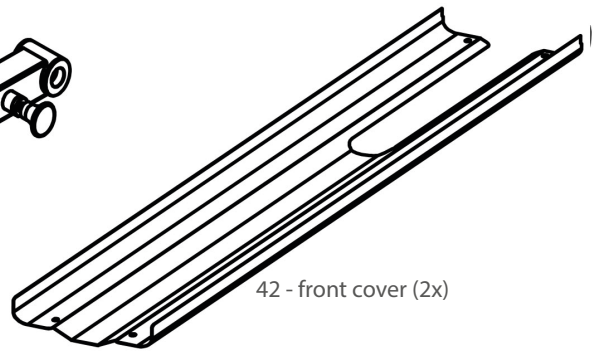
43 - edge strip (4x)



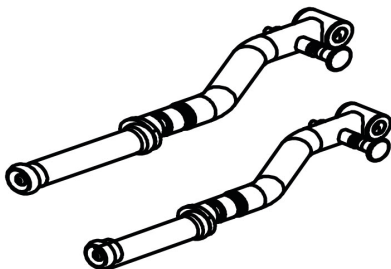
47 - back pad



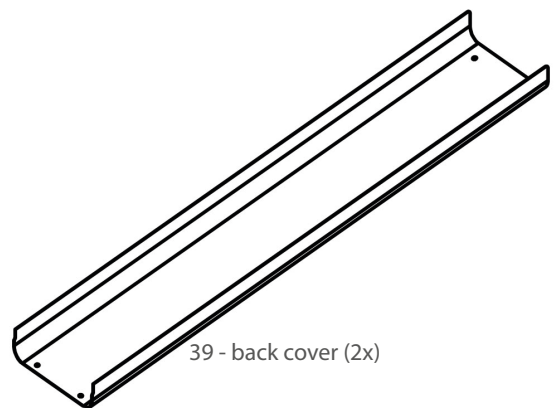
45 - top waist main assembly



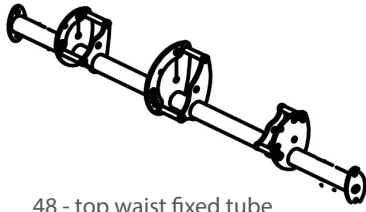
42 - front cover (2x)



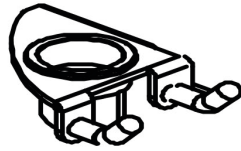
44 & 49 - left & right parallel bar



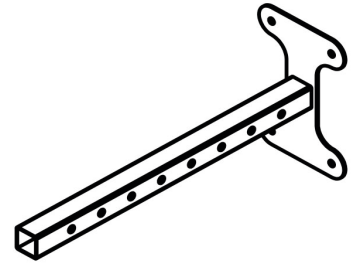
39 - back cover (2x)



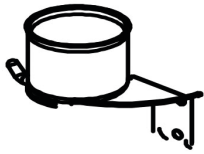
48 - top waist fixed tube



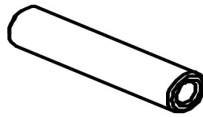
50 - small pull handle retainer



46 - top waist telescopic weldment



51 - kettle holder



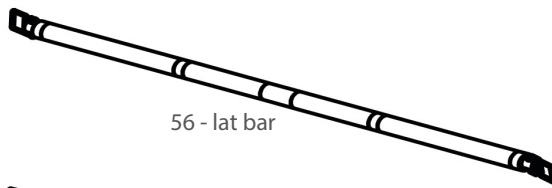
52 - inner wire shaft (3x)



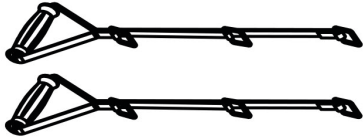
59 - snap hook



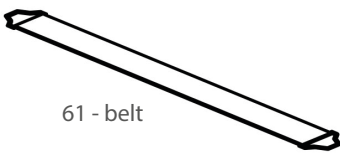
60 - handle buckle



56 - lat bar



58 - Threering handle band (2x)



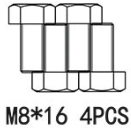
61 - belt



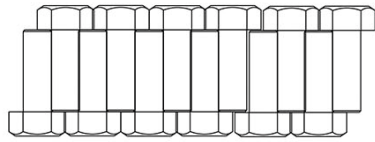
57 - triceps bar



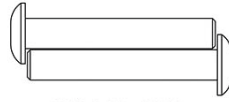
62 - foot strap



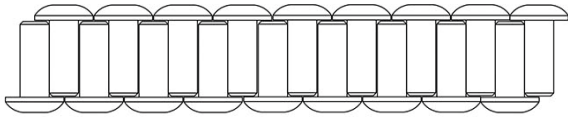
M8\*16 4PCS



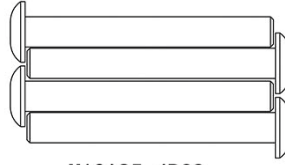
M10\*25 12PCS



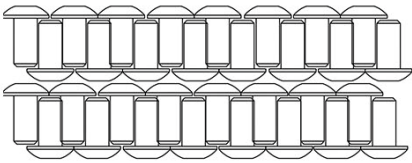
M10\*65 2PCS



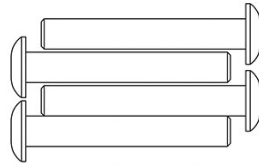
M10\*25 18PCS



M10\*85 4PCS



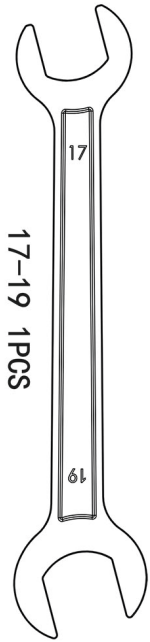
M8\*16 32PCS



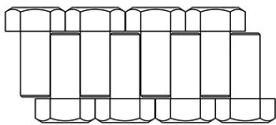
M10\*75 4PCS



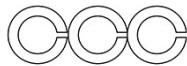
Φ 25\* φ 8 4PCS



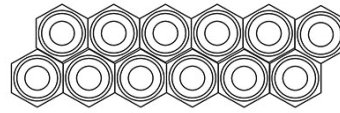
17-19 1PCS



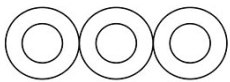
M10\*20 8PCS



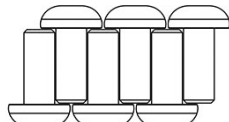
φ 12 6PCS



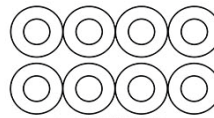
M10 12PCS



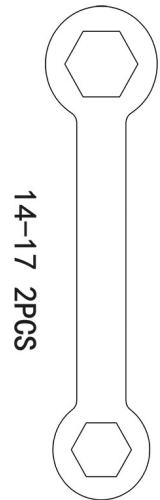
φ 12 6PCS



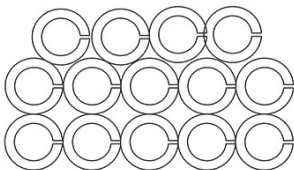
M12\*25 6PCS



φ 8 32PCS



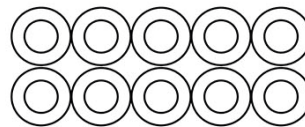
14-17 2PCS



φ 10 28PCS



φ 8 6PCS



φ 10 60PCS



5. 6. 8MM 1PCS

## 2.3 Assembly

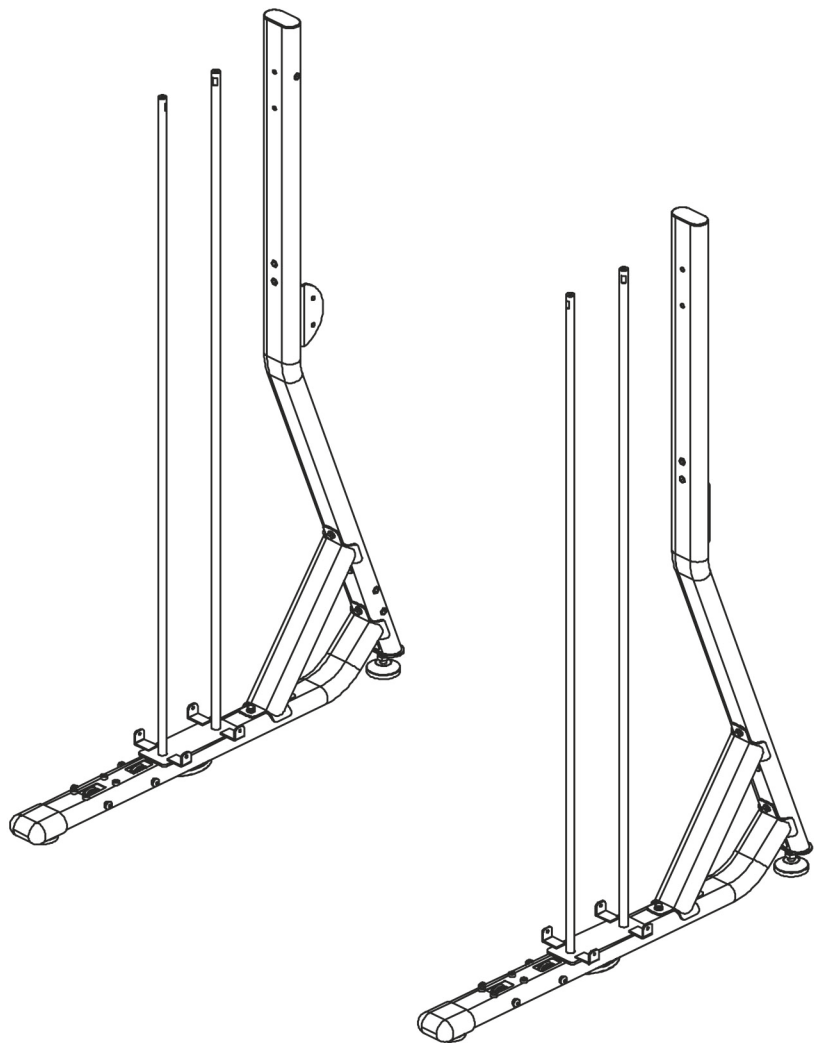
Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

### ⓘ NOTICE

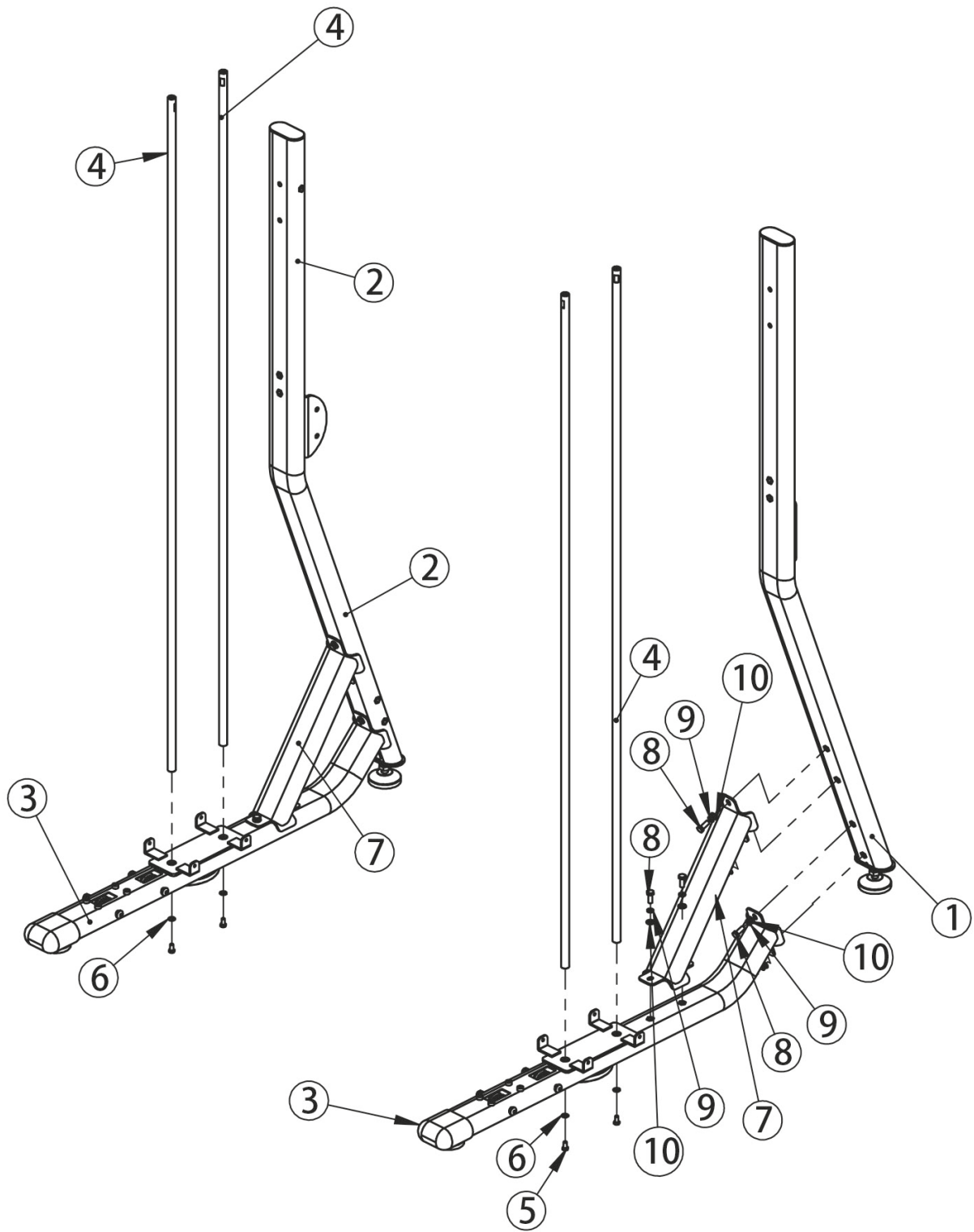
- + First loosely screw all parts together and check that they fit properly. Tighten the screws using the tool only when you are instructed to do so.
- + If you have difficulty recognising the graphics, we recommend that you open and/or download the PDF instructions stored in the webshop on your end device (e.g. smartphone, tablet or PC). There you have the option of zooming in closer. Please note that the Adobe Acrobat Reader programme must be installed on your end device in order to open the file.

### Step 1: Assembly of the Rear Braces, Floor Tube and Guide Rods

1. Attach two guide rods (4) to the floor tube (3) with two bolts (5) and two flat washers (6).
2. Attach the barbell rear reinforcement pipe (7) to the floor tube (3) with two bolts (8), two spring washers (9) and two flat washers (10).
3. Attach the right rear brace (1) to the barbell rear reinforcement pipe (7) and to the floor tube (3) with a total of four bolts (8), four spring washers (9) and four flat washers (10).
4. Repeat the steps 1-3 on the other side with the left rear brace (2).





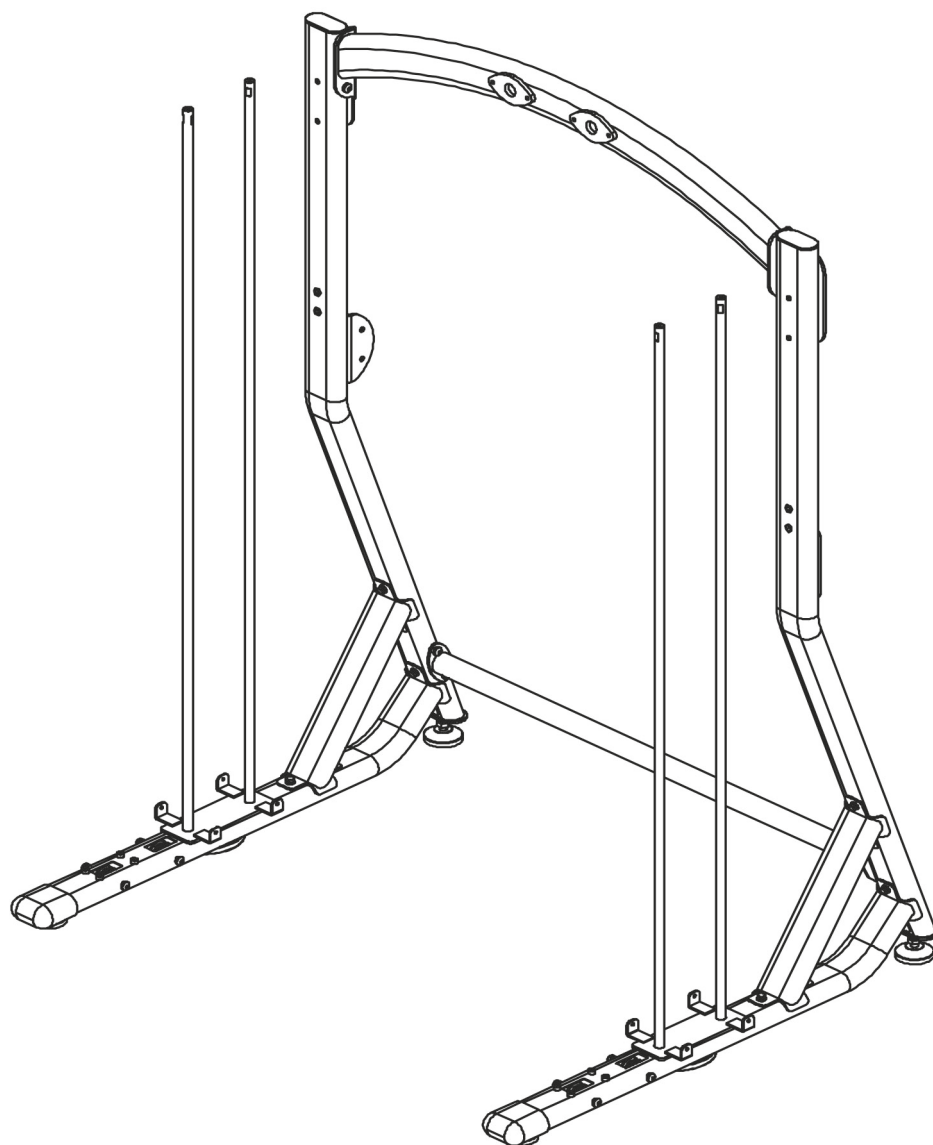


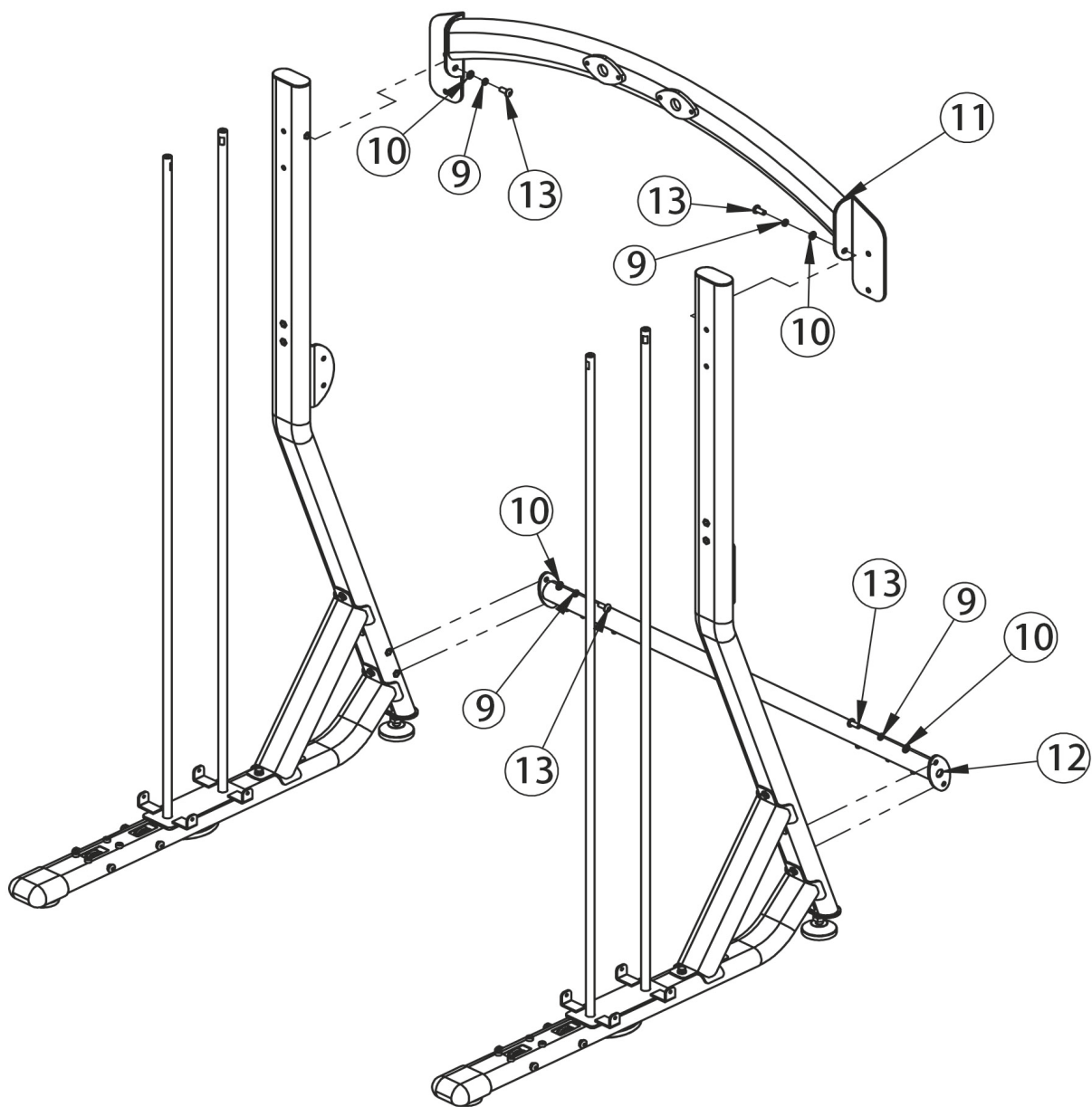
## Step 2: Assembly of the Front Connection Bent Beam and Intermediate Connection Beam

1. Attach the front connection bent beam (11) to the left and right rear braces (1 & 2) with two screws (13), two spring washers (9) and two flat washers (10).
2. Attach the intermediate connection beam (12) to the left and right rear braces (1 & 2) with four screws (13), four spring washers (9) and four flat washers (10).

### **NOTICE**

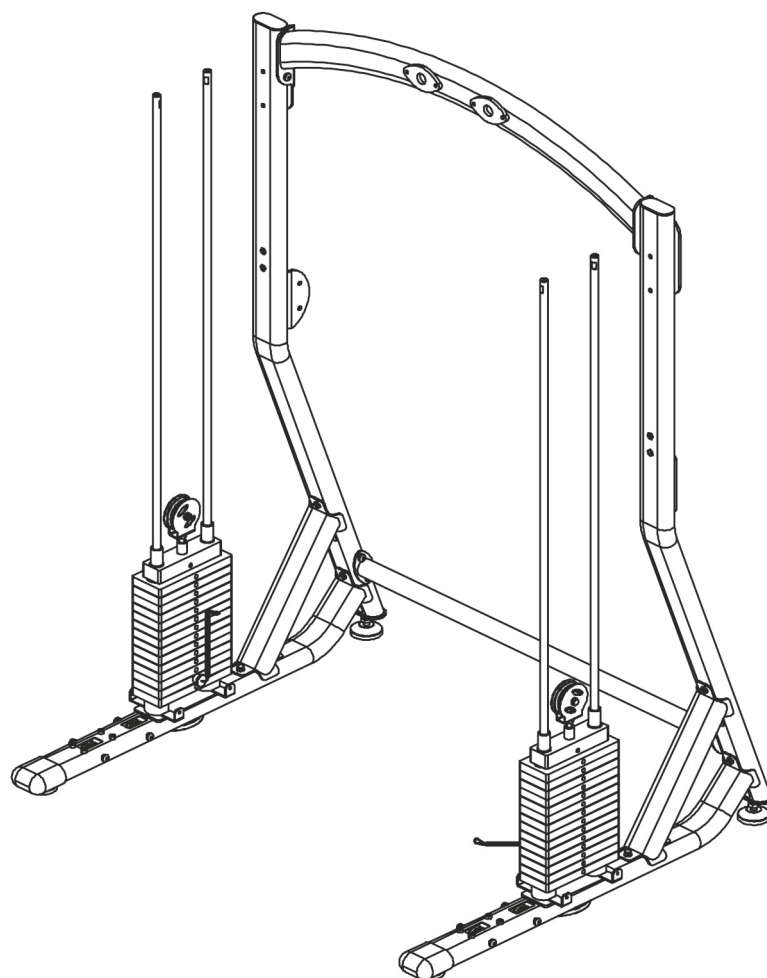
The bolts do not need to be tightened yet.

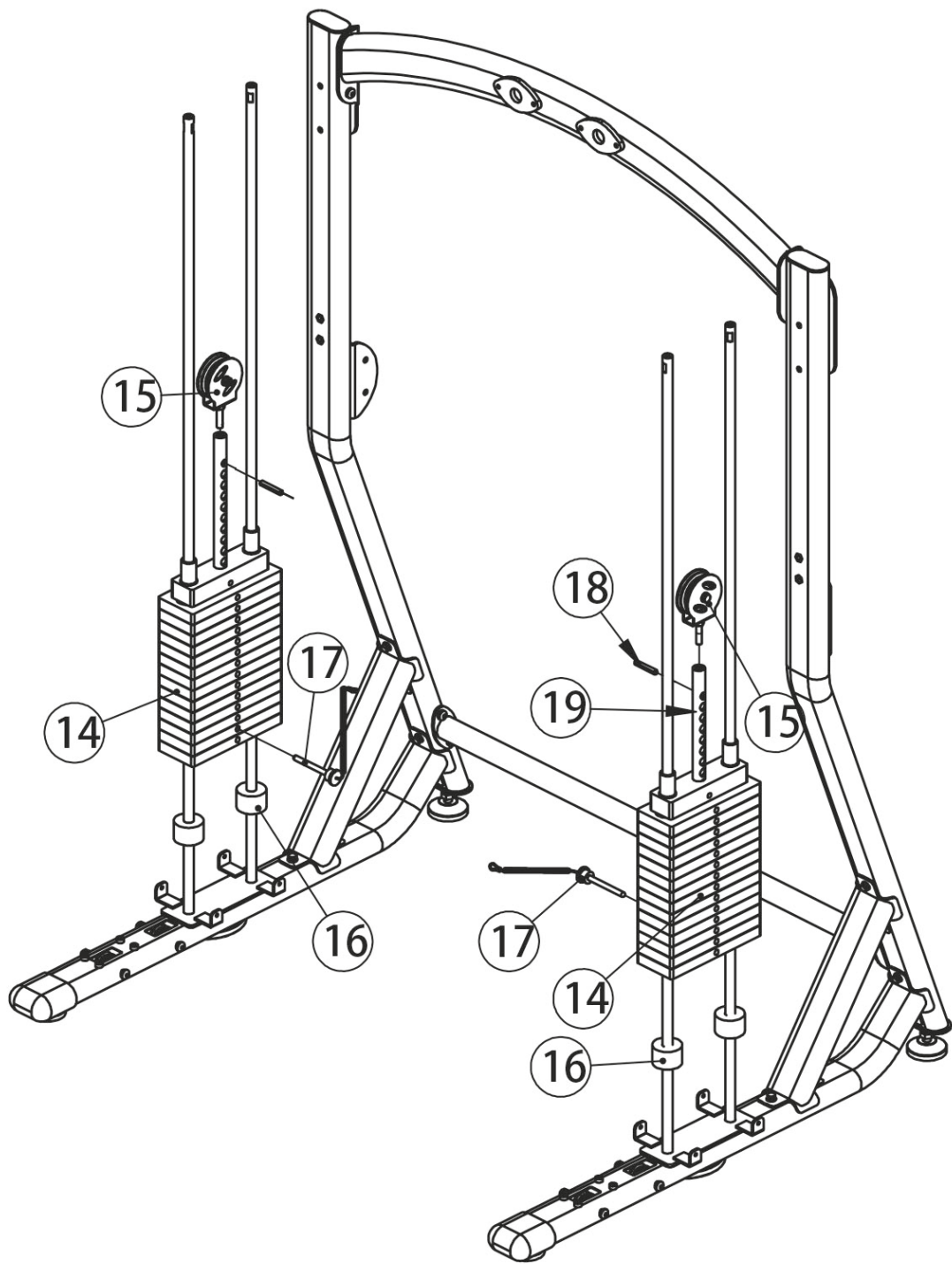




### Step 3: Assembly of the Weight Stacks

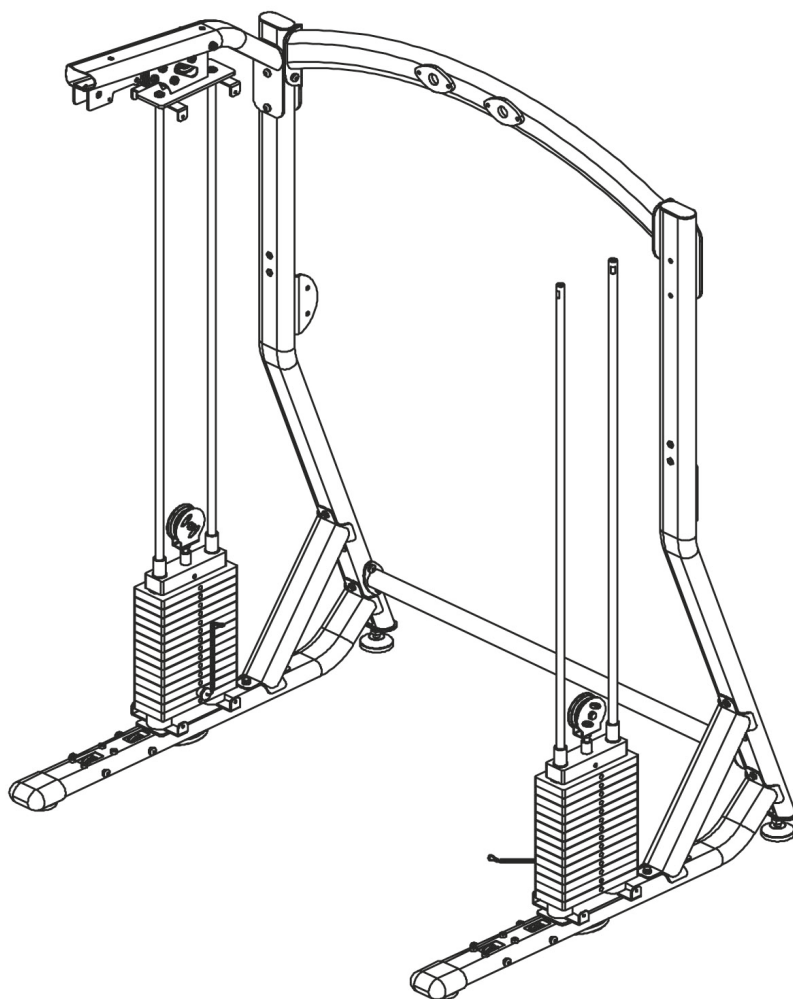
1. Slide one cushion (16) over each of the guide rods (4).
2. Carefully slide each of the weight plates of the weight stack (14) over the guide rods (4) one by one.
3. Slide the lifting rod (19) into the weight stack (14).
4. Attach the block pulley frame (15) to the lifting rod (19) with one elastic cylindrical pin (18).
5. Insert one magnetic pull pin (17) into the weight stack (14).
6. Repeat the steps 1-5 on the other side.

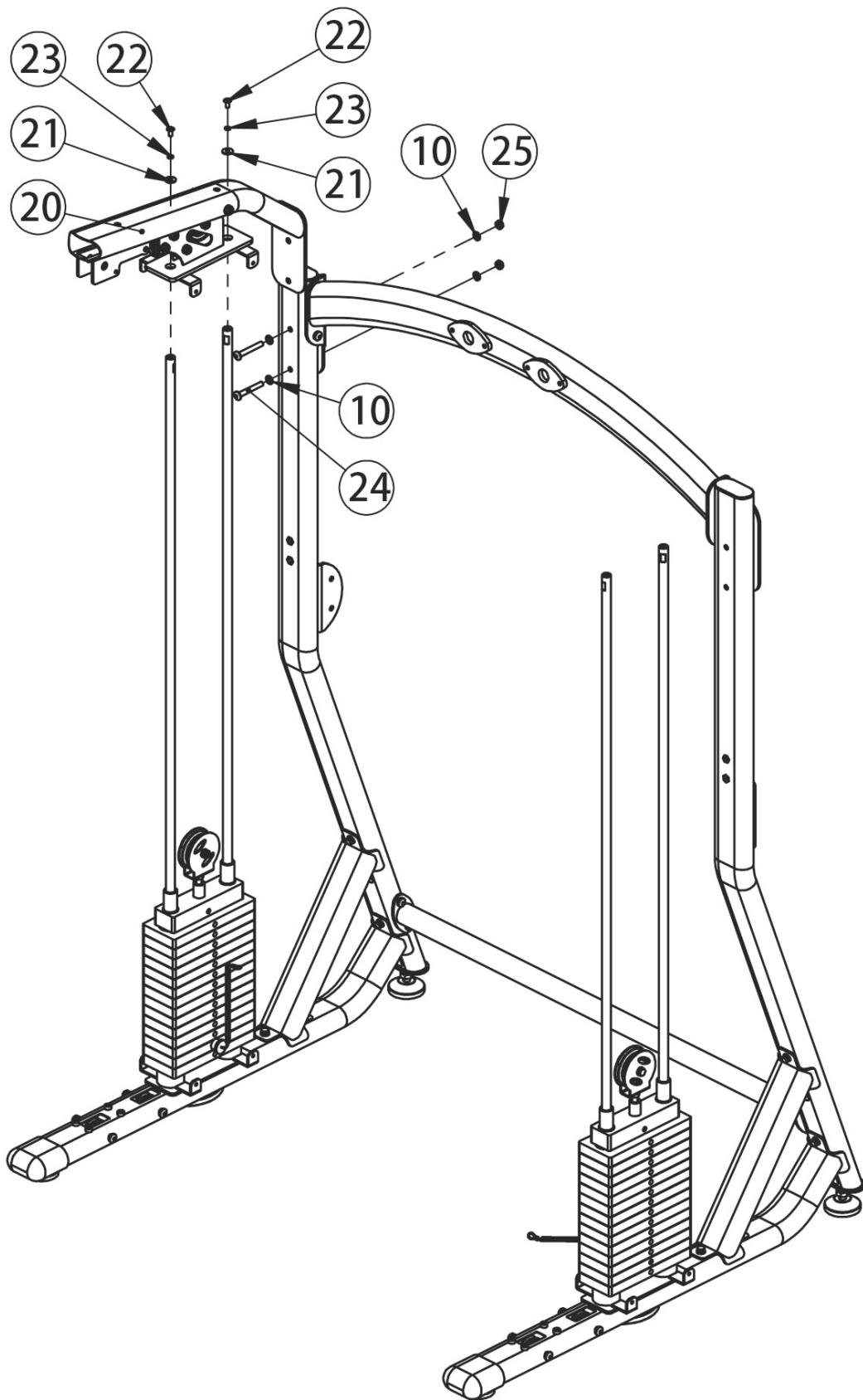




#### Step 4: Assembly of the Top Beam Weldment Assembly

1. Attach the top beam (20) to the left rear brace (2) with two screws (24), four flat washers (10) and two lock nuts (25).
2. Attach the top beam (20) to the guide rods (4) with two screws (22), two spring washers (23) and two flat washers (21).
3. Repeat the steps 1-2 on the other side with the right rear brace (1).





## Step 5: Assembly of the Left and Right Columns

1. Attach the left column (28) together with one aluminium alloy pulley (31) to the top beam (20) with one bolt (30), two flat washers (10), two sleeves (29) and one lock nut (25).
2. Slide the under riser jacket (26) onto the left column (28).

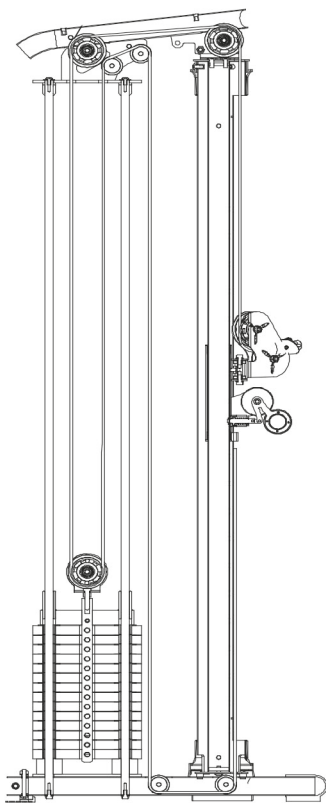
### **NOTICE**

To facilitate the cable laying, the aluminium alloy pulley (31) can only be attached after the cable has been laid.

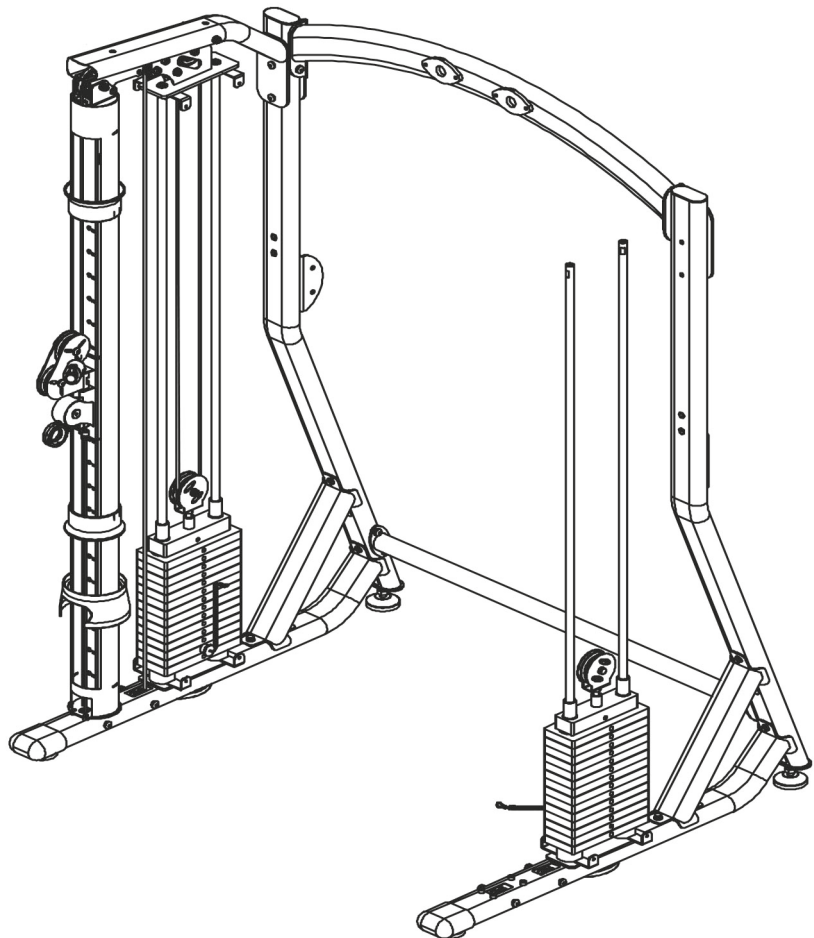
3. Guide the cable (27) along the points A, B, C, D, E, F, G and H as shown in the illustration.
4. Screw the cable end (27) into position I.
5. Attach the left column (28) to the top beam (20) with two screws (22), two spring washers (23) and two flat washers (6).
6. Repeat the steps 1-5 on the other side with the right column (34).

### **CAUTION**

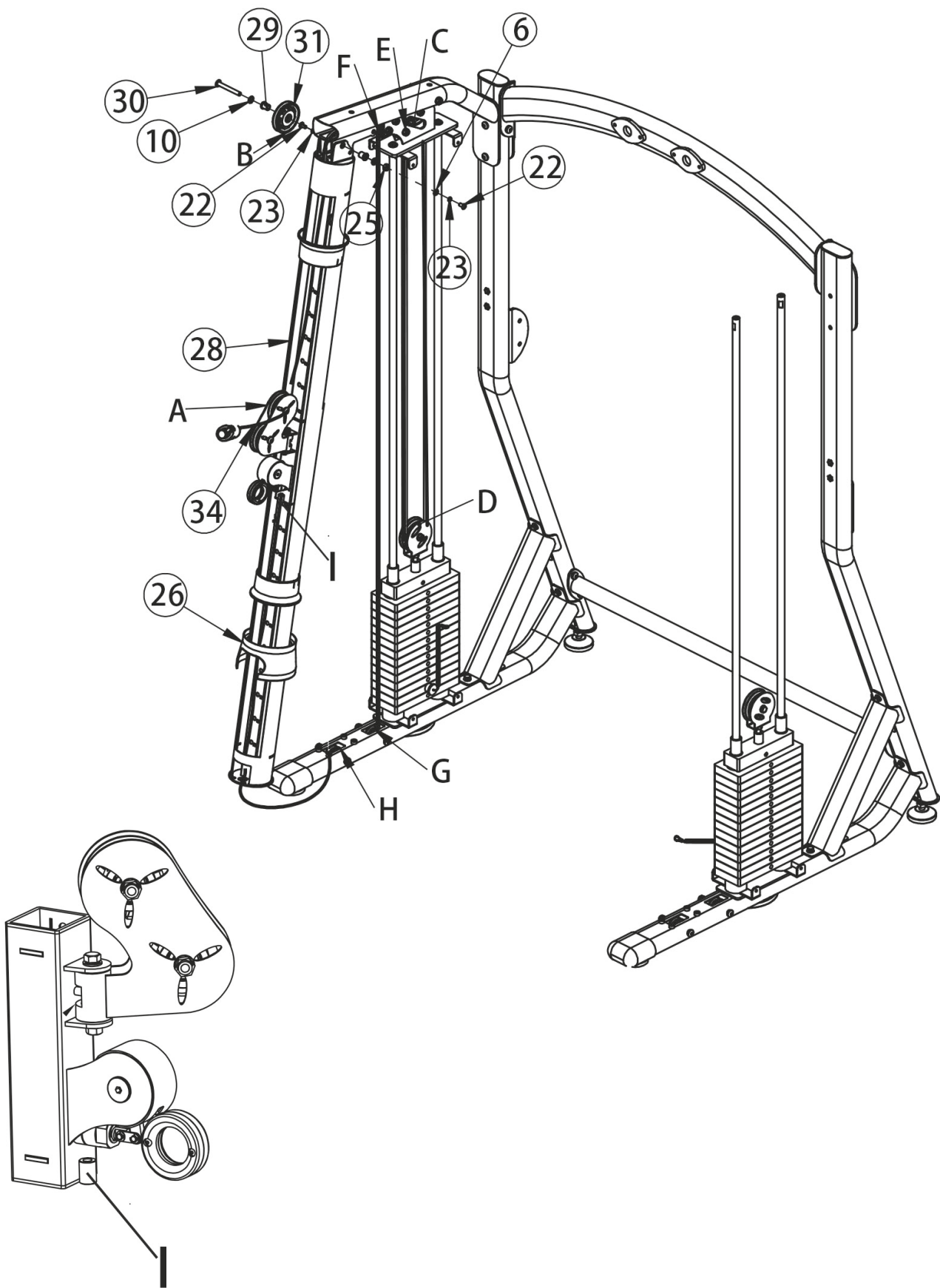
Pass the cable below the screw.



**Cable routing**

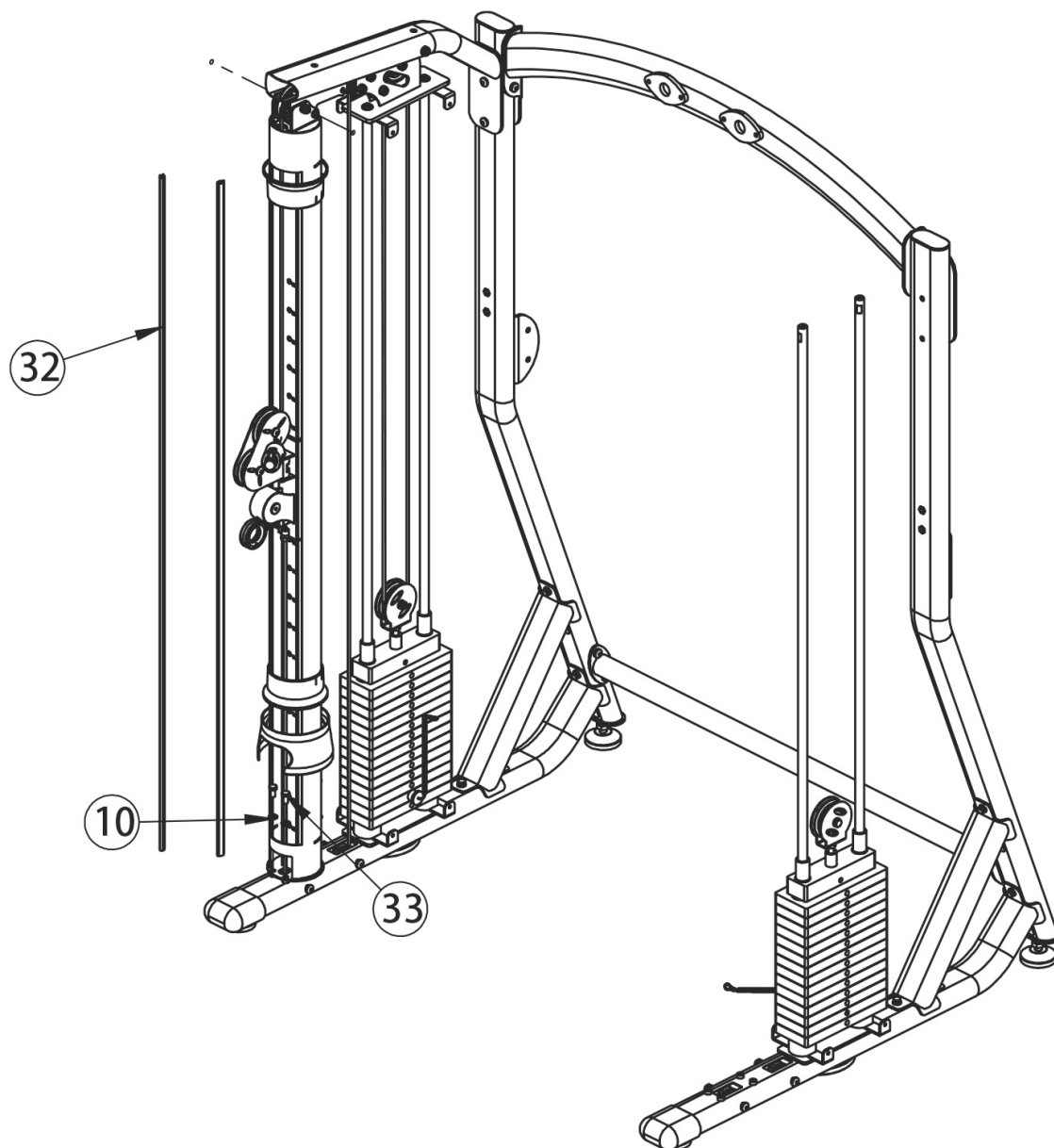


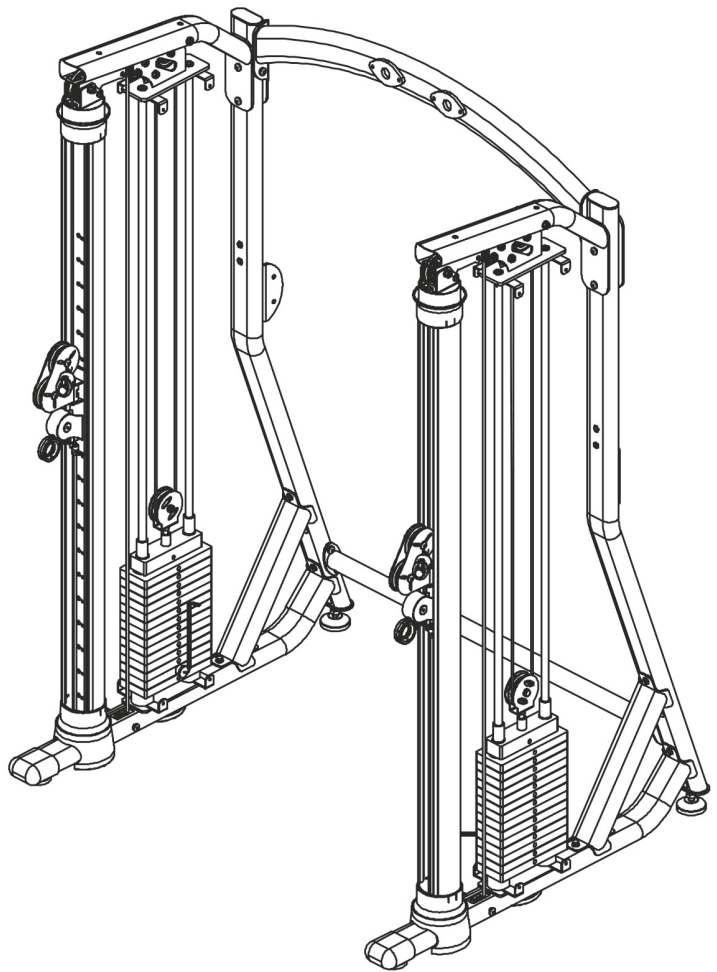
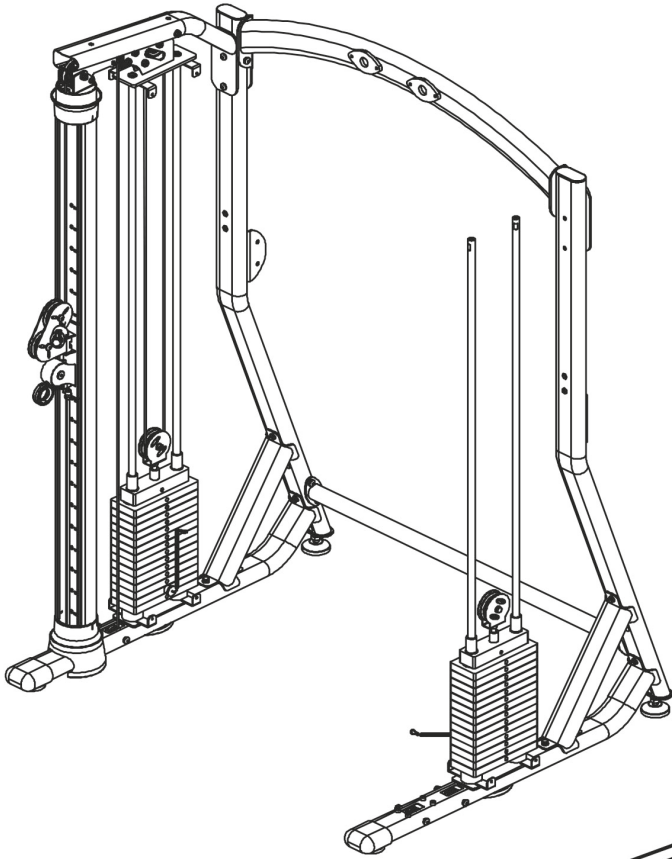




## Step 6: Assembly of the Side Strips

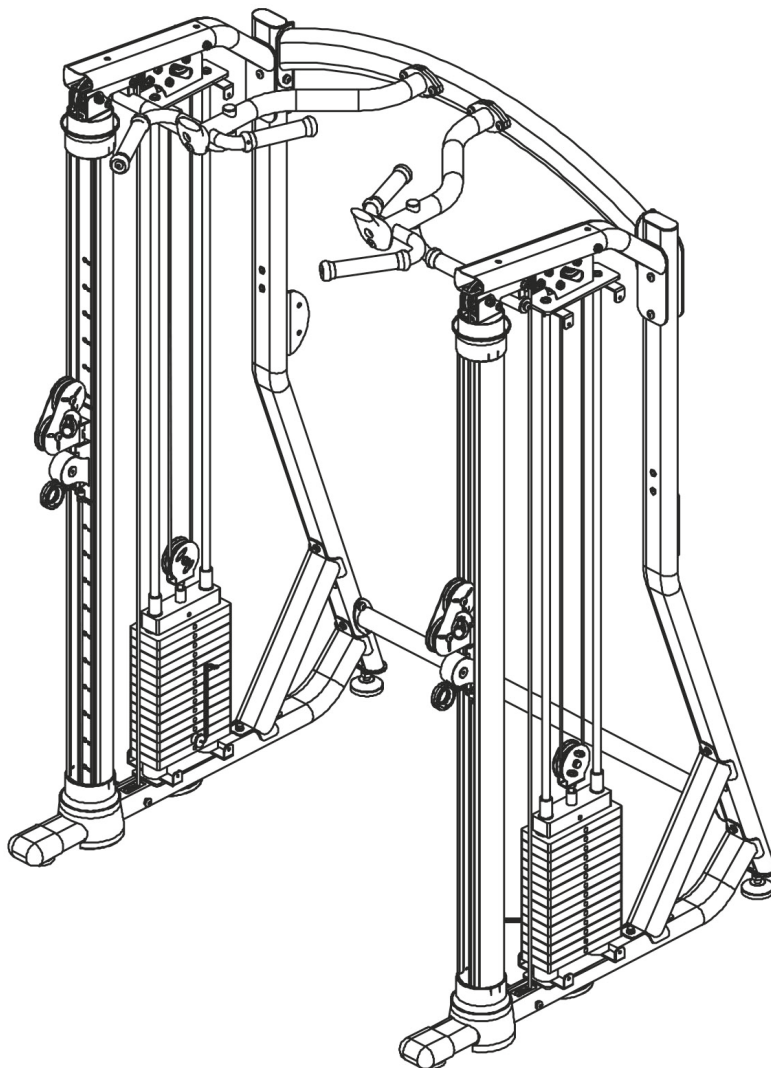
1. Attach the left column (28) to the floor tube (3) with four bolts (33) and four flat washers (10).
2. Slide down the lower riser jacket (26).
3. Attach the side strips (32) to the left column (28).
4. Repeat the steps 1-3 on the other side with the right column (34).

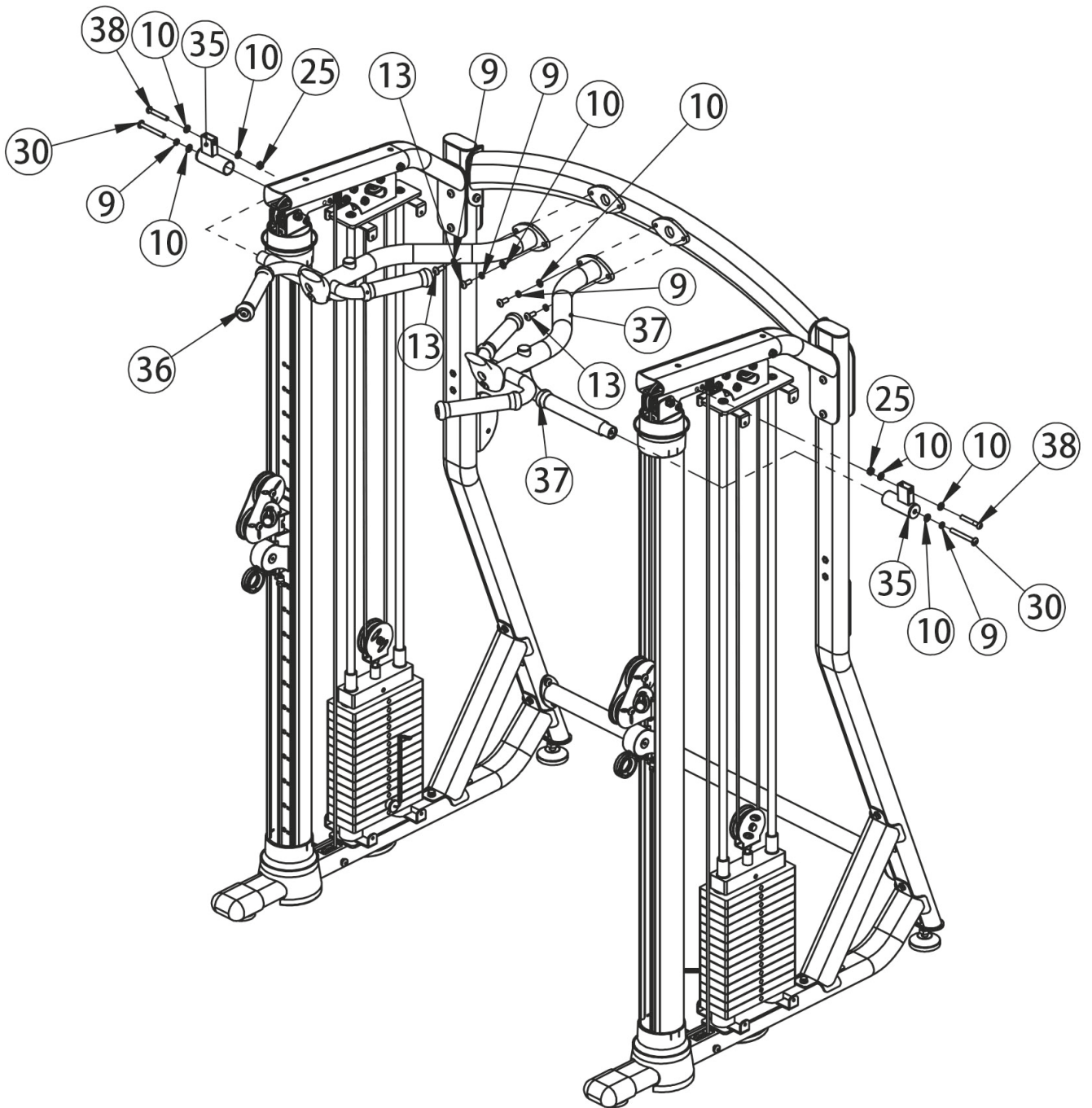




### Step 7: Assembly of the Pull Up Grips

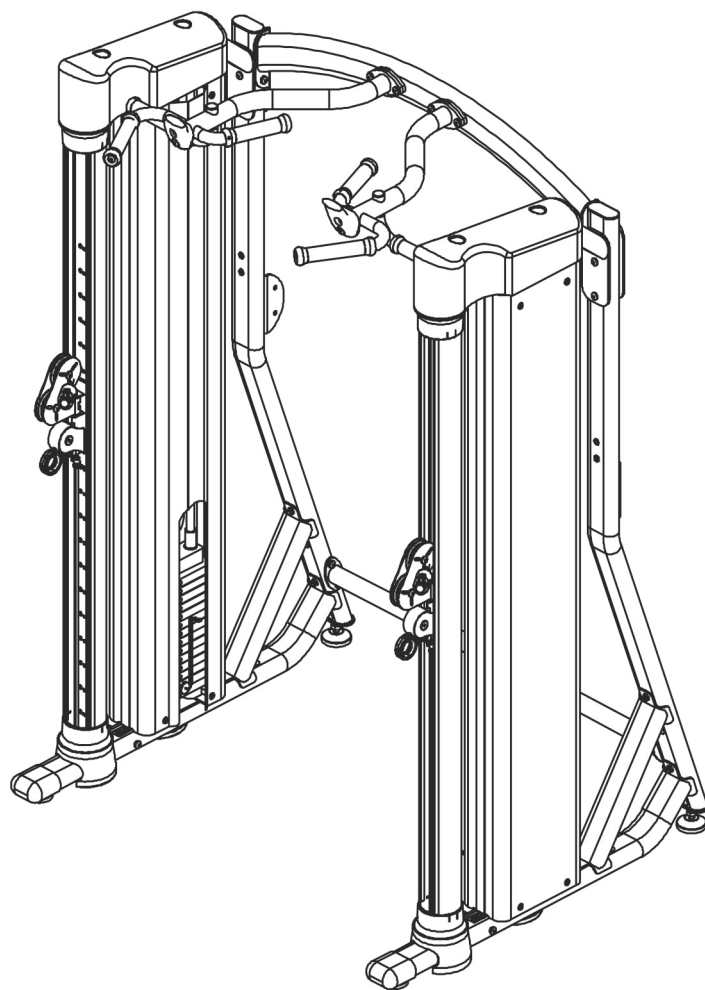
1. Attach the pull up side pipe welder (35) to the top beam (20) with one screw (38), two flat washers (10) and one lock nut (25).
2. Attach the right pull up (37) to the front connection bent beam (11) with two screws (13), two spring washers (9) and two flat washers (10).
3. Attach the right pull up (37) to the pull up side pipe welder (35) with one screw (30), one spring washer (9) and one flat washer (10).
4. Repeat the steps 1-3 on the other side with the left pull up (36).

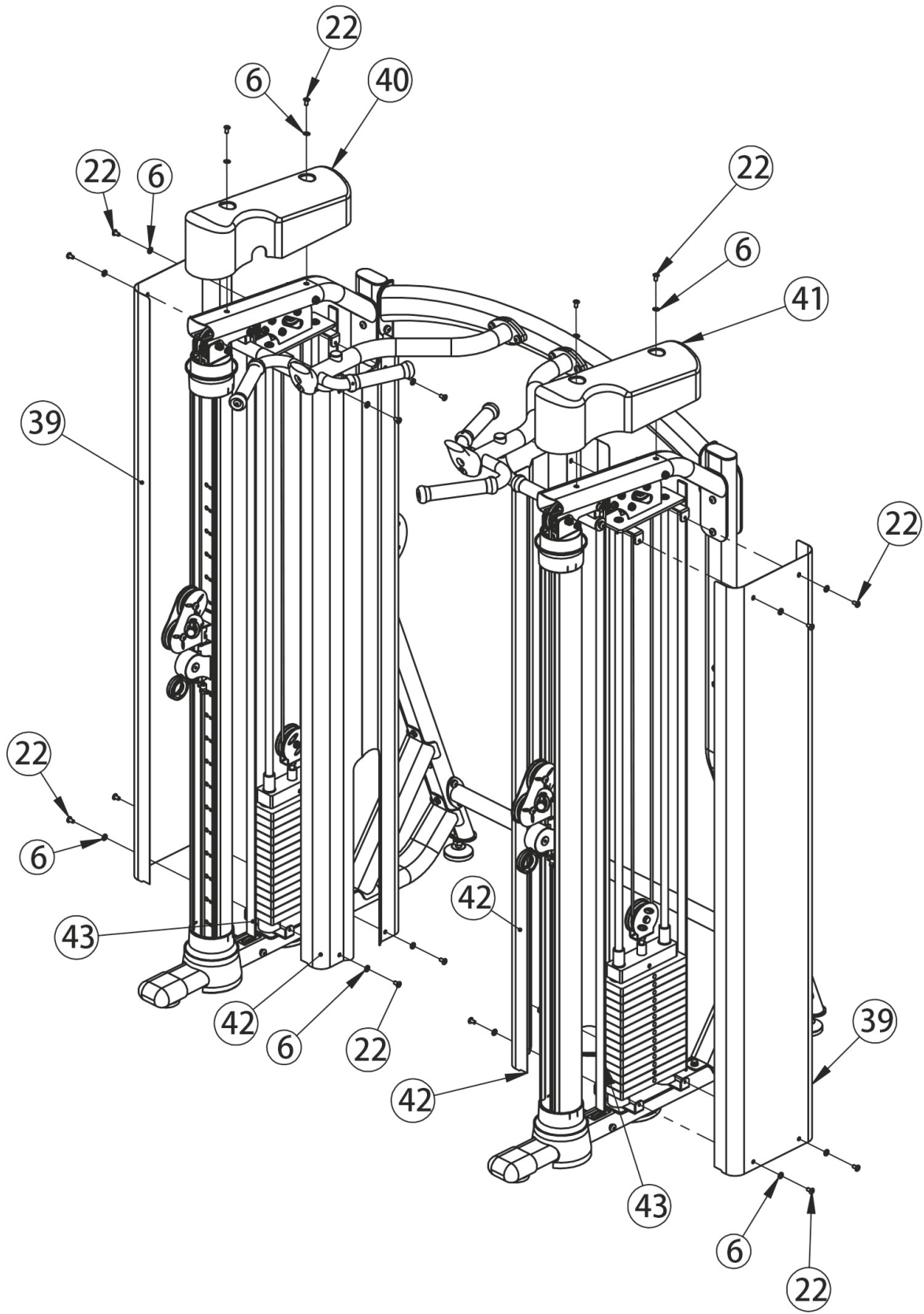




## Step 8: Assembly of the Covers

1. Attach the back and front covers (39 & 42) together with the edge strips (43) to the top beams (20) and to the floor tubes (3) with a total of 16 screws (22) and 16 flat washers (6).
2. Attach the left and right blister covers (40 & 41) to the top beams (20) with a total of four screws (22) and four flat washers (6).

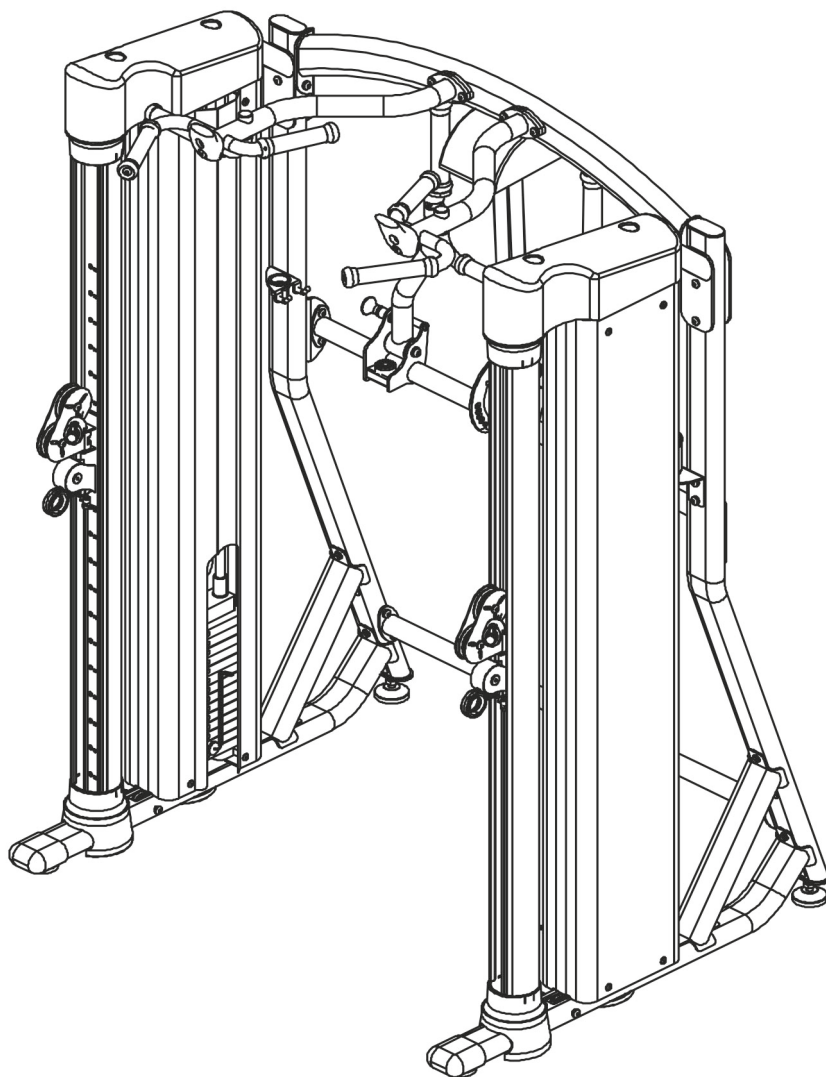




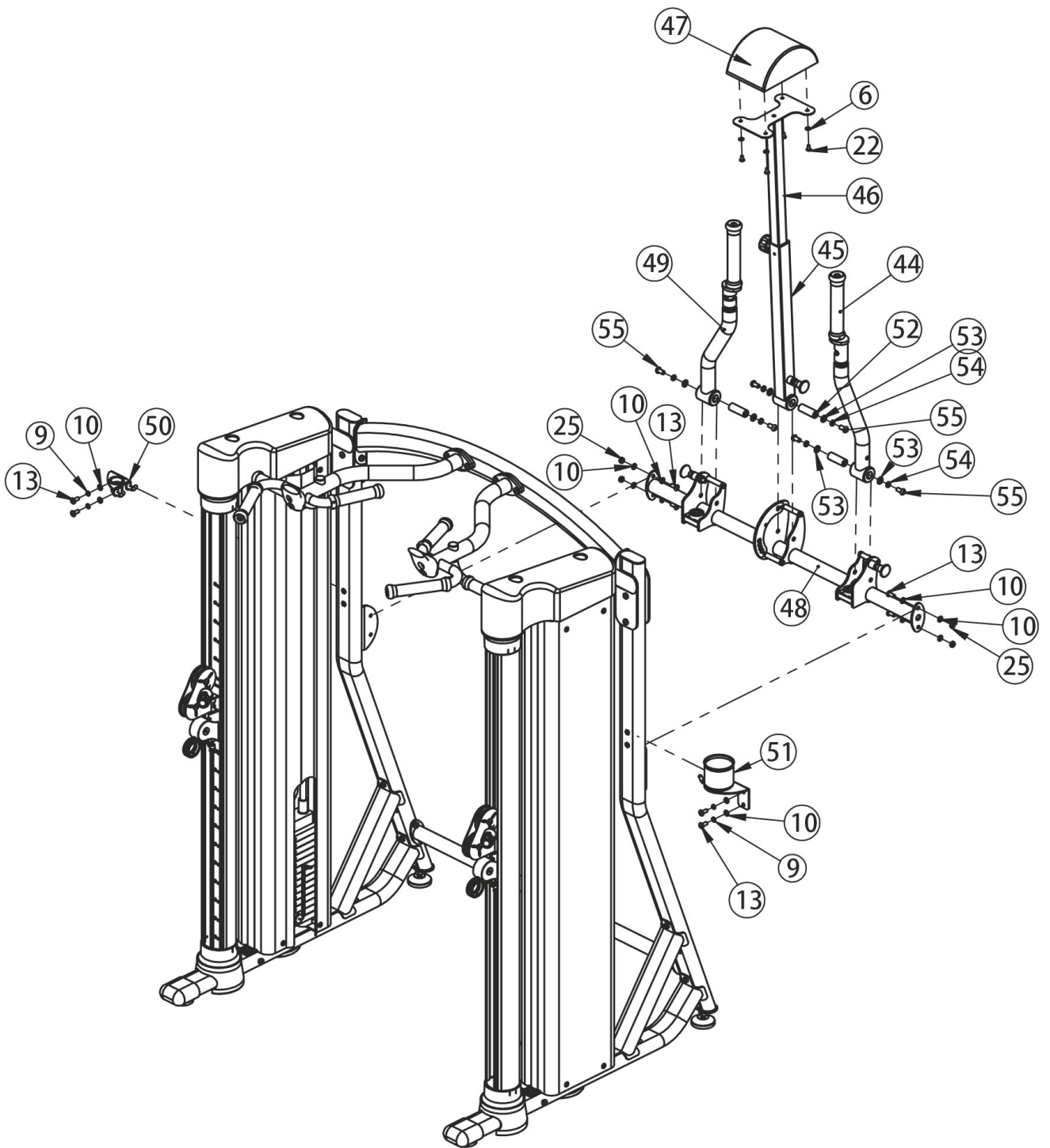
### Step 9: Assembly of the Parallel Bars and Back Pad

1. Attach the kettle holder (51) to the right rear brace (1) with two screws (13), two spring washers (9) and two flat washers (10).
2. Attach the small pull handle retainer (50) to the left rear brace (2) with two screws (13), two spring washers (9) and two flat washers (10).
3. Attach the top waist fixed tube (48) to the rear braces (1 & 2) with a total of four screws (13), eight flat washers (10) and four lock nuts (25).
4. Attach the left and right parallel bars (44 & 49) to the top waist fixed tube (48) with a total of four screws (55), two shafts (52), four spring washers (54) and four flat washers (53).
5. Attach the back pad (47) to the top waist telescopic weldment (46) with four screws (22) and four flat washers (6).
6. Slightly pull out the pull pin (150) from the top waist main assembly (45) and insert the top waist telescopic weldment (46). Lock the position back into place.

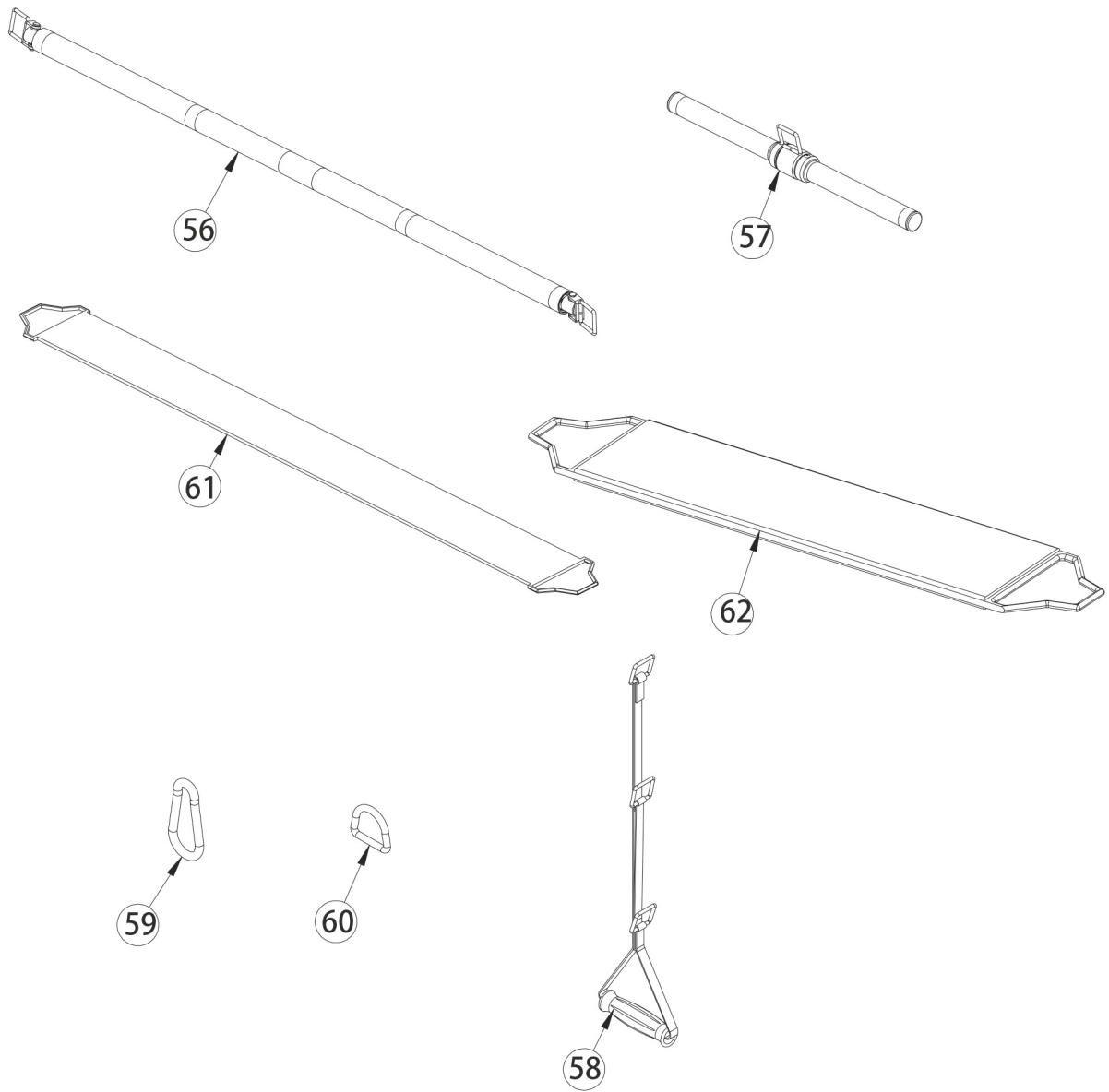
→ *The assembly is completed.*







## 2.4 Accessories



### 3.1 General Instructions

▶ **ATTENTION**

- + Make sure that the equipment is protected from moisture, dust and dirt in the selected storage location. The storage location should be dry and well ventilated and have a constant ambient temperature between 5°C and 45°C.

⚠ **WARNING**

- + The storage location should be chosen so that improper use by third parties or children can be prevented.
- + If your equipment does not have transportation wheels, the equipment must be disassembled before transportation.

## 4.1 General Instructions



### WARNING

- + Do not make any improper changes to the equipment.



### CAUTION

- + Damaged or worn components may affect your safety and the life of the equipment. Therefore, immediately replace damaged or worn components. In such a case, contact the contract partner. The equipment must not be used until it has been repaired. If necessary, use only original spare parts.

### ▶ ATTENTION

- + In addition to the instructions and recommendations for maintenance and care given here, additional service and/or repair work may be necessary; this must only be carried out by authorised service technicians.

## 4.2 Faults and Fault Diagnosis

The equipment undergoes regular quality controls during production. Nevertheless, faults or malfunctions may occur. Frequently, individual parts are responsible for these disturbances, an exchange is usually sufficient. Please refer to the following overview for the most common errors and how to correct them. If the equipment still does not function properly, contact your contract partner.

Fault	Cause	Solution
Grinding noise	Cables or pulleys do not run clean or are damaged	Visual inspection of the cable run or pulley bearing
Weight is hanging in the air	Cables too tightly tensioned	Readjust cable tension
Cable without tension	Cable too loose	Readjust cable tension
Squeaking & cracking noises	Loose or too tight bolt connection	Check or lubricate bolt connection
Guide rods are squeaking / are not running smoothly	Dirty and/or not well lubricated guide rods	Clean the guide rods and lubricate them with permitted silicone spray if necessary

### 4.3 Maintenance and Inspection Calendar

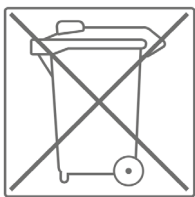
To avoid damage from body sweat, the equipment must be cleaned with a damp towel (no solvents!) after each training session.

The following routine tasks must be performed at the specified intervals:

Part	Weekly	Monthly	Quarterly	Half-yearly	Yearly
Cables and pulleys	C/I				
Bolt connections		I			
Pulleys and cables	I				
Guide rods, cushion, frames		C/I			
C = clean; I = inspect					

## 5 DISPOSAL

At the end of its operational life, this equipment cannot be disposed of in normal household waste. Instead, it must be disposed of via an electricals recycling centre. Further information can be obtained from your local authority's recycling service.



The materials can be recycled as per their symbols. Through the reuse, recycling of materials or other forms of recovery of old equipment, you make an important contribution to the protection of the environment.

## 6 RECOMMENDED ACCESSORIES

To make your training experience even more efficient and pleasant, we recommend that you add suiting accessories to your fitness equipment. This could be a **floor mat**, for example, which makes your fitness equipment stand more securely and also protects the floor from falling sweat, but it could also be additional handrails on some treadmills or **silicone spray** to keep moving parts in good shape.

If you have purchased a fitness machine with pulse training and want to train your heart rate, we strongly recommend that you use a compatible chest strap, as this ensures optimum transmission of the heart rate. You may want to buy additional **grips** or **weights** for multi gyms.

Our range of accessories offers the highest quality and makes training even better. If you would like to find out more about compatible accessories, please go to the detail page of the product in our webshop (the easiest way is to enter the article number in the search field above) and go to the recommended accessories on this page. Of course, you can also contact our customer service: by telephone, e-mail, in one of our branches or via our social media channels. We will be happy to advise you!



floor mat



chest strap



chest strap contact gel



towels



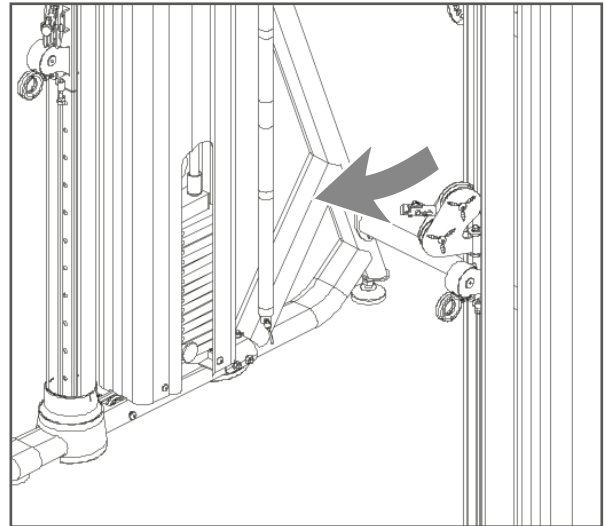
silicone spray

## 7.1 Serial Number and Model Name

In order to provide you with the best possible service, please have the model name, article number, serial number, exploded drawing and parts list ready. The corresponding contact options can be found in chapter 9 of this operating manual.

**NOTICE**

The serial number of your equipment is unique. It's located on a white sticker. The exact position of this sticker is shown in the following illustration.



Enter the serial number in the appropriate field.

**Serial number:**

**Brand / Category:**

**Model Name:**

**Article Number:**

## 7.2 Parts List

No.	Name	Specification	Qty.
1	Rear brace right assembly		1
2	Rear brace left assembly		1
3	Floor tube assembly		2
4	Guide bar	Φ20*1899	4
5	M8*16 Hexagon head bolt	M8*16	4
6	Φ8 Flat washer	Φ8	46
7	3068 Barbell rear reinforcement pipe welds	Welded components	2
8	M10*25 Hexagon head bolt	M10*25	12
9	Φ10 Spring washer	Φ10	36
10	Flat washer (GB)	Φ10	108
11	Front connection bent beam weldment	Welded components	1
12	Intermediate connection weldment	Welded components	1
13	M10*25Hexagon socket flat round head screws	M10*25	24
14	68KG cast iron with recombination (20 guide rod)	14+1	2
15	3087 Assembly of counterweight block pulley frame	Assembly parts	2
16	60-20 cushion	Φ60*Φ20*41	4
17	Φ10*100 Magnetic pull pin	Φ10*100	2
18	10*60 Straight slotted elastic cylindrical pin	10*60	2
19	68KG Lifting lever	Φ25*437	2
20	Top beam weldment assembly	The assembly parts	2
21	Φ8 Pacific washer	Φ8	12
22	M8*16 Hexagon socket flat round head screws	M8*16	42
23	Φ8 Spring washer	Φ8	12
24	M10*75 Hexagon socket flat round head screws	M10*75	4
25	M10 Lock nut	M10	32
26	Under riser jacket	Injection molded parts	2
27	Wire rope assembly	Welded components	2
28	Left column assembly	Welded components	1
29	Powder set	Φ20*Φ16*10.5*20.5	4
30	M10*85 Hexagon socket flat round head screws	M10*85	4
31	90 Aluminium alloy pulley	Φ90	10
32	Side strip	1714	4



33	M10*20 Hexagon head bolt	M10*20	8
34	Right column assembly	Welded components	1
35	Pull-up side pipe welds	Welded components	2
36	Pull up left weldment assembly		1
37	Pull up right weldment assembly		1
38	M10*65 Hexagon socket flat round head screws	M10*65	2
39	Back cover	T1	2
40	Blister cover left	T3	1
41	Blister cover right	T3	1
42	Front cover	T1	2
43	Shield of edge	1861	4
44	Parallel bars right assembly		1
45	Top waist main assembly		1
46	Top waist telescopic weldment		1
47	Top of the back pad	Assembly parts	1
48	Top waist fixed tube assembly		1
49	Parallel bars left assembly		1
50	Small pull handle retainer assembly	Assembly parts	1
51	Kettle holder assembly	Assembly parts	1
52	Φ25*70-M12 inner wire shaft	Φ25*70-M12	3
53	Φ12 Flat washer	Φ12	6
54	Φ12 Spring washer	Φ12	6
55	M12*25 Hexagon socket flat round head screws	M12*25	6
56	Aluminum alloy horizontal tie rod	Random accessories	1
57	Aluminum alloy pull handle assembly	Random accessories	1
58	Three-ring handle band (square ring)	Square ring cord	2
59	The gourd ditch	Standard parts	1
60	Shake handshandle buckle	Φ5	1
61	Bind belt	1020 mm long	1
62	Hook foot straps	MAO with ring	1
63	Ground pipe welds	Welded components	2
64	Pulley spacer	Φ17*Φ14*Φ10.5*40	8
65	Φ50 The pulley	Φ50	8
66	M10*120 Hexagon socket flat round head screws	M10*120	4
67	50-100 Oval field foot cover	Φ50*100	2

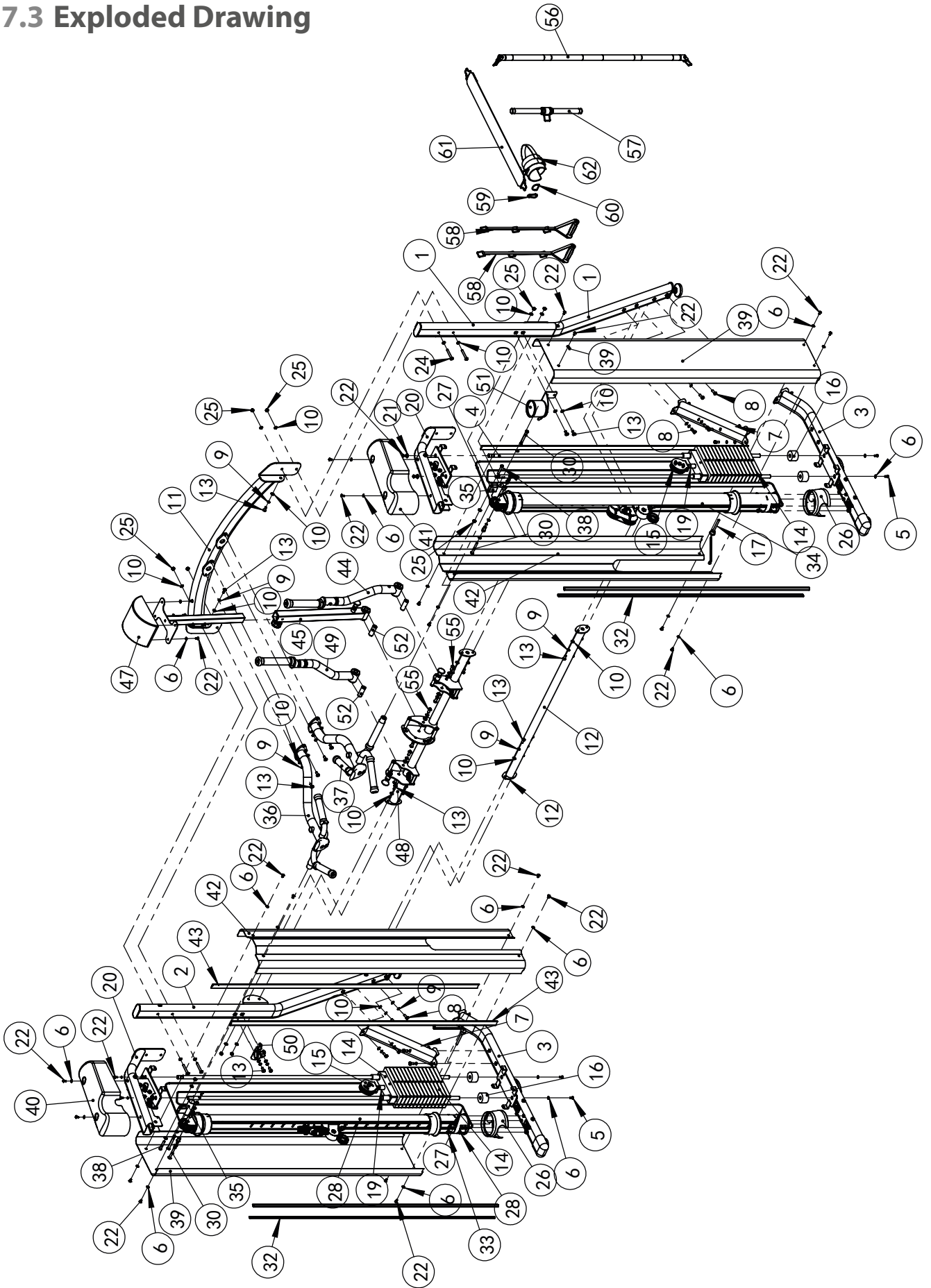
68	M10 Countersunk hexagon rivet nuts	M10	24
69	131*80 The elliptical gasket	131*80	2
70	Rear support welded right	Welded components	1
71	50-100 Oval flat end plug	100*Φ50*2	2
72	80 Adjust the floor mat M16*50	Φ80-M16*50	2
73	Rear support left welded	Welded components	1
74	Counterweight block pulley frame welding	weldments	2
75	M10*45 hexagon head bolts	M10*45	2
76	M12 hexagon nut	M12	2
77	beam welds	Welded components	12
78	M10*45 Hexagon socket round head screws	M10*45	12
79	M8 countersunk head rivet nut	M8	4
80	M10*115 hexagon head bolts	M10*115	2
81	Sliding sleeve assembly - left		1
82	Left column weldment	Welded components	1
83	Fixed plate under column	T4	2
84	M10*20 Hexagon socket flat head screws	M10*20	8
85	Decorative plastic cover	Rubber and plastic parts	4
86	stainless steel tap pipe welds	weldments	2
87	Limit thread block	31.5 * 12.5	4
88	M10*65 hexagon head bolts	M10*65	4
89	Wire rope connection jacket	Injection molded parts	2
90	Wire rope connection casting	chrome	2
91	Plastic clasps	Plastic parts	2
92	wire rope	Φ3*7400mm	2
93	The ball side dishes	Φ9.4*7-Φ4	2
94	Wire rope sheath	Φ15*Φ6*41	2
95	Wire rope snap spring	Φ7*0.6-23.5	2
96	M6*10 Hexagon socket head screws	M6*10	4
97	Wire rope T-pin	Φ6*24	2
98	Open baffle ring 5	5	2
99	Double pulley left assembly		1
100	Assembly of sliding sleeve square pipe		2
101	Sliding sleeve pulley shaft	Φ12*50-M8	2
102	M8*20 hex head bolts	M8*20	4

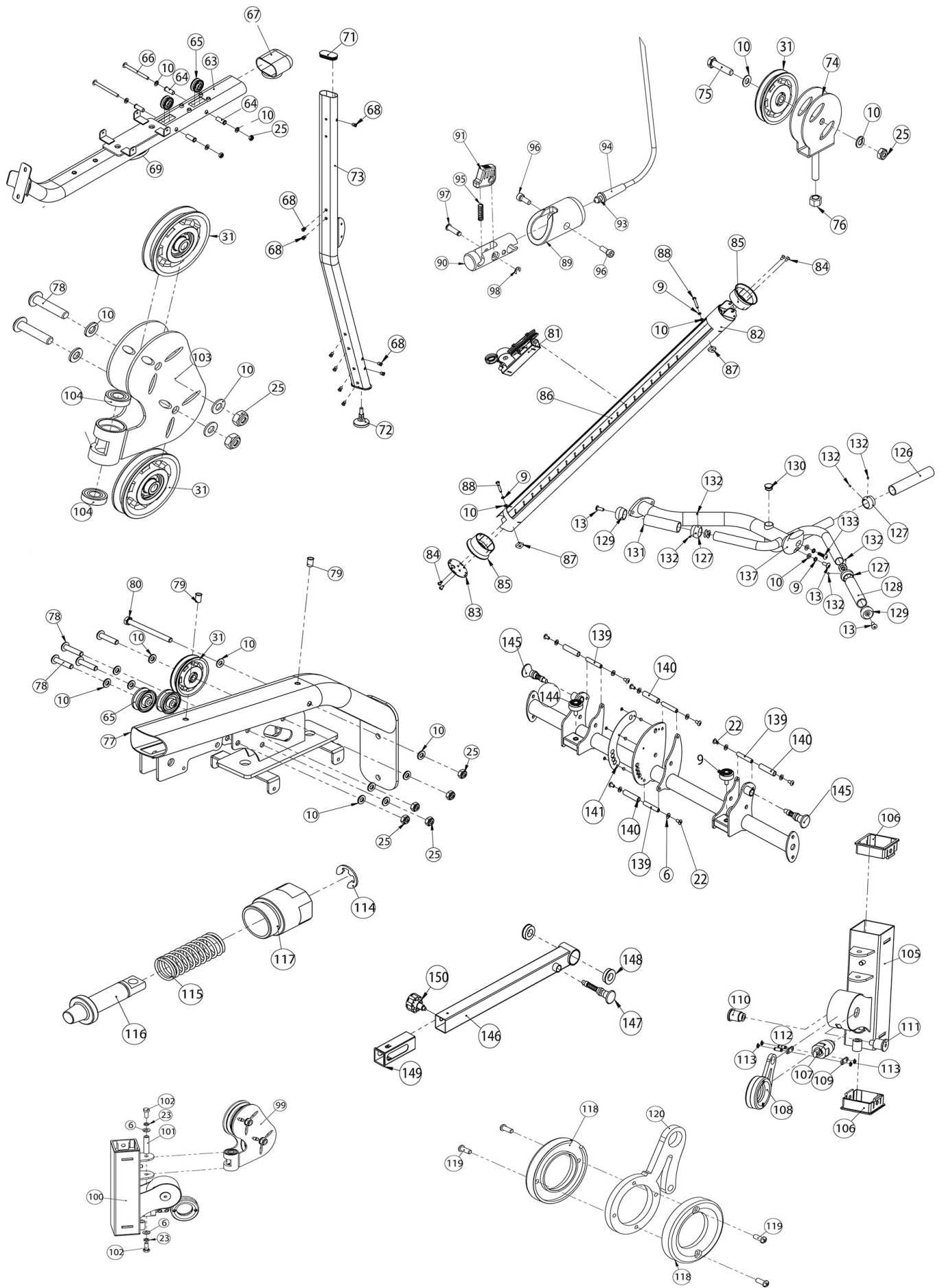
103	Double pulley assembly welding - left	Welded components	1
104	Deep groove ball bearings 6001-2RS	6001-2RS	4
105	Slide sleeve square pipe welds	Welded components	2
106	60-50 bushing	50-60	4
107	Pull-pin sub-assembly		2
108	Handle ring packing parts		2
109	Tie pins connect small pieces	T2	4
110	Handle fixed screw sleeve	Φ25*26.1	2
111	Handle fixed screw	Φ25*30	2
112	φ 6*15 Distribution	φ 6*15	4
113	Open retainer 5	5	10
114	Open retainer 9	9	2
115	Open retainer	φ 16.2*1.6* 45	2
116	tap pin	φ 21.7*63.5	2
117	Pull pin cover	φ30*37	2
118	Shake handhandle retainer	Aluminum alloy	2
119	M4*10 Ten recessed pan head screws	M4*10	8
120	Adjust the buckle	T6	2
121	Right column weldment	Welded components	1
122	sliding sleeve assembly - right		1
123	double pulley right mounting		1
124	Double pulley assembly welding		1
125	Pull up left weldment	Welded components	1
126	32 Molded handle cover -200(matte ends open)	φ31*200	2
127	Handle aluminum inner end cover	φ48*φ33*30-φ11	6
128	32 Molded handle cover -165 (matte ends open)	φ31*165	2
129	Handle aluminum outer end cover	φ48*φ33*30	4
130	32 pipe plug	φ32*1.5	2
131	Molded handle cover -135 (matte ends open)	φ38φ32*135	2
132	M6*6 hexagon socket set screws with concave end	M6*6	16
133	Hexagon socket cap screws, flat head, M10*35	M10*35	2
134	Rock climbing points - left	Pitch 32	1
135	φ 29.3*M10 Double shrapnel nut	φ29.3*M10 Double	4
136	Pull up right weldment	Welded components	1
137	Climbing spot - right	Pitch 32	1

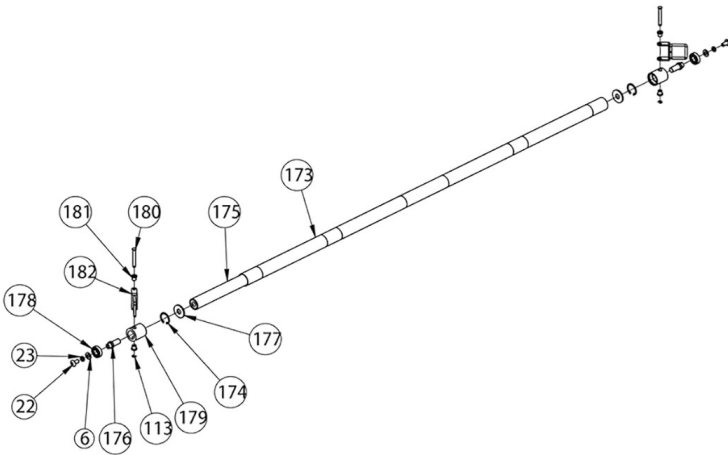
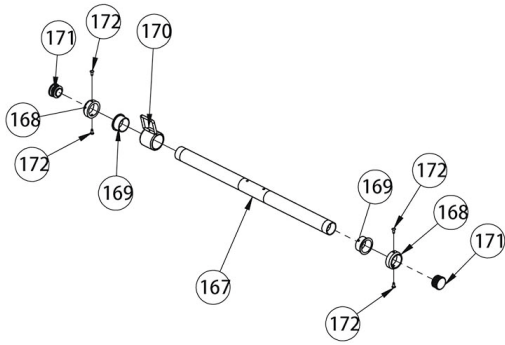
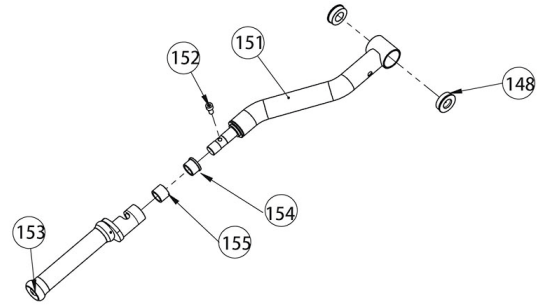
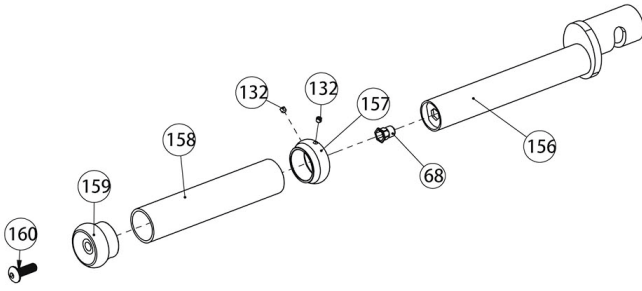
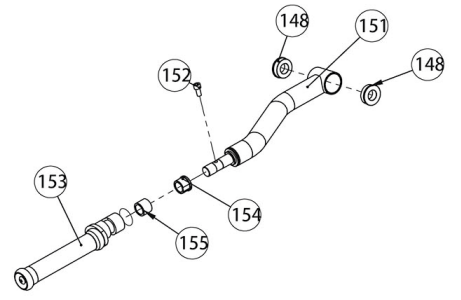
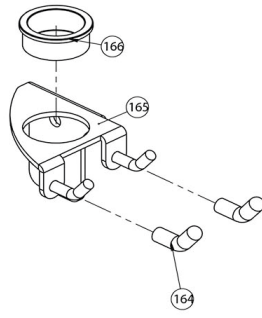
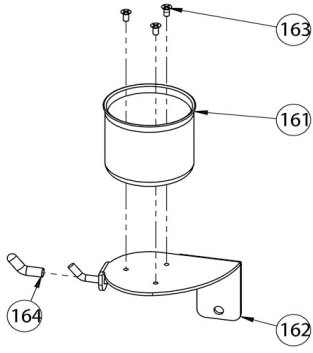
138	Top waist fixed pipe welds	Welded components	1
139	φ12*70-M8 The limit column	φ12*70-M8	4
140	Limit hose	φ16*φ12*69	4
141	top waist stainless steel scale plate	Stainless steel	1
142	Inner screw of M4*6 pair lock screws	M4*4	3
143	M4*6 pair of lock screws outer wire	φ5*6-M4	3
144	M12*25 bolts (20 thick)	φ12*25-20	2
145	φ12*M20*40 Umbrella head pull pin - Aluminum alloy	φ12*M20*40	2
146	Top waist main weldment	Welded components	1
147	φ12*M20*75 Umbrella head pull pin - Aluminum alloy	φ12*M20*75	1
148	φ50*φ47*φ25*15 The powder	φ50*φ47*φ25*15	6
149	F50-40 *150L reducer sleeve - length	F50-40 *150	1
150	M18*22*φ10 quad pull-pins - red	M18*22*φ10	1
151	Double bar handle weldment	Welded components	2
152	Hexagon socket head screws M10*20	M10*20	2
153	Parallel bars rotating handle swivel sleeve	Repackaging	2
154	φ38 * φ25 * 25 sets of powder	φ38 * φ34 * φ 25*25	2
155	φ34*φ25*26 powder rotating sleeve	φ 34*φ25*26	2
156	Transfer welding piece	Welded components	2
157	38 Handle aluminum inner end cover - ball head	φ55 * φ39 * 23.7	2
158	38 Molded handle cover -200 (matte ends open)	φ37.1 * 200	2
159	38 Handle aluminum outer end cover - ball head	φ55 * φ39 * φ 11*35	2
160	Hexagon socket cap screws, flat head, M10*30	M10*30	2
161	The kettle	φ100*90	1
162	Welding parts for kettle holder	weldments	1
163	Cross recessed countersunk head screws	M6*10	3
164	Hook with plastic cover	φ8 * 45	3
165	Small drawbar fixed plate welds	weldments	1
166	The plastic ring	φ59 * φ39 * 19	1
167	Aluminum alloy puller	aluminum	1
168	Aluminum alloy pull handle sleeve	aluminum	2
169	Aluminum alloy pull handle bushing	nylon	2
170	Pull coat assembly welding	Welded components	1
171	Tube plug 30*1.5	φ30 * 1.5	2
172	4*8 flat head break mandrel rivets	4*8	4

173	Aluminum alloy horizontal tie rod 1222	Aluminum alloy	1
174	Holes with elastic retainer type A 28	28	2
175	Iron pipe welding nut with inner lining of tie rod	weldments	1
176	Cross tie rod inner screw shaft	φ17 * 38	2
177	Tie rod end gasket	φ33 * φ12.5 * T3	2
178	Deep groove ball bearing 6001-2RS	6001-2RS	2
179	Tie rod bearing sleeve	φ33 * φ22	2
180	Cross tie rod T-pin	φ9.4 * φ6.3	2
181	Cross tie rod T-pin bushing	φ13 * φ9.45	4
182	Horizontal tie rod U type pull button assembly welding	Welded components	2

# 7.3 Exploded Drawing









Training equipment from Taurus® is subject to strict quality control. However, if a fitness equipment purchased from us does not work perfectly, we take it very seriously and ask you to contact our customer service as indicated. We are happy to help you by phone via our service hotline.

### **Error Descriptions**

Your fitness equipment is developed for long-term, high-quality training. However, should a problem arise, please first read the operating instructions. For further assistance, please contact your contract partner or call our service hotline. To ensure your problem is solved as quickly as possible, please describe the defect as exactly as possible.

In addition to the statutory warranty, we provide a warranty for every fitness equipment purchased from us according to the following provisions.

### **Your statutory rights are not affected.**

#### **Warranty**

The warranty is the first/original buyer and/or any person who received a newly purchased product as a gift from the original buyer.

#### **Warranty period**

The warranty periods, shown on our web shop, begin on delivery of the fitness equipment. The respective warranty periods for your equipment can be found on its product website.

#### **Repair Costs**

According to our choice, there will either be a repair, a replacement of individual damaged parts or a complete replacement. Spare parts, that have to be mounted while assembling the equipment, have to be replaced by the warranty personally and are not a part of repair. After the expiration of the warranty period for repair costs, a pure parts warranty applies, which does not include the repair, installation and delivery costs.

#### **The terms of use are defined as follows:**

- + Home use: solely for private use in private households up to 3 hours per day
- + Light commercial use: up to 6 hours per day (e. g. rehabilitation centres, hotels, clubs, company gyms)
- + Full commercial use: more than 6 hours per day (e. g. commercial gyms)

#### **Warranty Service**

Within the warranty period, equipment which develops faults as a result of material or manufacturing defects, will be repaired or replaced at our discretion. Ownership of equipment or parts of equipment which have been replaced is transferred to us. The warranty period is not extended nor does a new warranty period begin following repair or replacement under the warranty.

## **Warranty Conditions**

For the warranty to be valid, the following steps must be taken:

Please contact our customer service by email or phone. If the product under warranty has to be sent in for repair, the seller bears costs. After expiry of the warranty, the buyer bears the costs of transport and insurance. If the fault is covered by our warranty, you will receive a new or repaired equipment in return.

### **Warranty claims are invalid in case of damage resulting from:**

- + misuse or improper handling
- + environmental influences (moisture, heat, electrical surge, dust, etc.)
- + failure to follow the current safety measures for the equipment
- + failure to follow the operating instructions
- + use of force (e. g. hitting, kicking, falling)
- + interventions which were not carried out by one of our authorized service centres
- + unauthorised repair attempts

### **Proof of Purchase and Serial Number**

Please make sure that you are able to provide the appropriate receipt when claiming on your warranty. So that we can clearly identify the model of your equipment, and for the purposes of our quality control, you will need to give the serial number of your equipment, when contacting the service team. Where possible please have your serial number and your customer number ready when you call our service hotline. It will help us to deal with your request swiftly.

If you cannot find the serial number on your fitness equipment, our service team is at your disposal to offer further information.

### **Service outside of the Warranty Period**

We are also happy to issue an individual cost estimate if there is a problem with your fitness equipment after the warranty has expired, or in cases which do not fall under the terms of the warranty, e. g. normal wear and tear. Please contact our customer service team to find a quick and cost-effective solution to your problem. In such a case you will be responsible for the delivery costs.

### **Communication**

Many problems can be solved just by speaking to us as your specialist supplier. We know how important it is to you as a user of the fitness equipment to have problems solved quickly and simply, so you can enjoy working out with minimal interruption. For that reason, we also want to resolve your queries quickly and in a straightforward manner. Thus, please always keep your customer number and the serial number of the faulty equipment handy.

DE	DK	FR
<p><b>TECHNICAL SUPPORT</b></p> <p>☎ +49 4621 4210-900</p> <p>☎ +49 4621 4210-698</p> <p>✉ technik@sport-tiedje.de</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p> <p><b>SERVICE</b></p> <p>☎ 0800 20 20277 (Freecall)</p> <p>✉ info@sport-tiedje.de</p> <p>🕒 Mo - Fr 08:00 - 21:00 Sa 09:00 - 21:00 So 10:00 - 18:00</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ 80 90 16 50</p> <p>+49 4621 4210-945</p> <p>✉ info@fitshop.dk</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ +33 (0) 172 770033</p> <p>+49 4621 4210-933</p> <p>✉ service-france@fitshop.fr</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>
	PL	BE
	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ 22 307 43 21</p> <p>+49 4621 42 10-948</p> <p>✉ info@fitshop.pl</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ 02 732 46 77</p> <p>+49 4621 42 10-932</p> <p>✉ info@fitshop.be</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>

UK	NL	INT
<p><b>TECHNICAL SUPPORT</b></p> <p>☎ +44 141 876 3986</p> <p>✉ support@powerhousefitness.co.uk</p> <p><b>SERVICE</b></p> <p>☎ +44 141 876 3972</p> <p>🕒 Mo - Fr 9am - 5pm</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ +31 172 619961</p> <p>✉ info@fitshop.nl</p> <p>🕒 Ma - Do 09:00 - 17:00 Vr 09:00 - 21:00 Za 10:00 - 17:00</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ +49 4621 4210-944</p> <p>✉ service-int@sport-tiedje.de</p> <p>🕒 Mo - Fr 8am - 6pm Sat 9am - 6pm</p>
	AT	CH
	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ 0800 20 20277 (Freecall)</p> <p>+49 4621 42 10-0</p> <p>✉ info@sport-tiedje.at</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>	<p><b>TECHNICAL SUPPORT &amp; SERVICE</b></p> <p>☎ 0800 202 027</p> <p>+49 4621 42 10-0</p> <p>✉ info@sport-tiedje.ch</p> <p>🕒 Mo - Fr 08:00 - 18:00 Sa 09:00 - 18:00</p>

Please find a detailed overview including address and opening hours for all stores of the Sport-Tiedje Group in Germany and abroad on the following website:

[www.sport-tiedje.com/en/stores](http://www.sport-tiedje.com/en/stores)

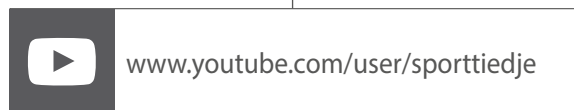
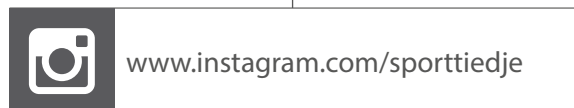
# WE LIVE FITNESS

## WEBSHOP AND SOCIAL MEDIA

Sport-Tiedje is Europe's largest specialist store for home fitness equipment with currently 80 stores and one of the world's most renowned online mail order companies for fitness equipment. Private customers order via the 25 web shops in the respective national language or have their desired equipment assembled on site. In addition, the company supplies fitness studios, hotels, sports clubs, companies and physio practices with professional equipment for endurance and strength training.

Sport-Tiedje offers a wide range of fitness equipment from renowned manufacturers, high-quality in-house developments and comprehensive services, such as a build-up service and sports scientific advice before and after the purchase. The company employs numerous sports scientists, fitness trainers and competitive athletes.

Visit us also on our social media platforms or our blog!



Notes

Notes



**TAURUS**®